



Safety Data Sheet

Copyright, 2019, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilising 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group:	20-7855-8	Version number:	11.00
Revision date:	11/03/2019	Supersedes date:	13/09/2018
Transportation version number: 3.00 (09/08/2015)			

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

3M Flexible Bumper Patch Kit, 05888

Product Identification Numbers

FS-9100-5022-8

7000080200

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Automotive.

1.3. Details of the supplier of the safety data sheet

Address:	3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone:	+44 (0)1344 858 000
E Mail:	tox.uk@mmm.com
Website:	www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

34-4427-0

TRANSPORTATION INFORMATION

FS-9100-5022-8

ADR/RID: UN3175, NOT RESTRICTED - SPECIAL PROVISION 216 FULFILLED, II , (--).

IMDG-CODE: UN3175, NOT RESTRICTED - SPECIAL PROVISION 216 FULFILLED, II , IMDG-Code segregation code: NONE, EMS: --.

ICAO/IATA: NOT RESTRICTED, AS PER SPECIAL PROVISION A46, II, information required for air way bill.

KIT LABEL

2.1. Classification of the substance or mixture CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Flammable Liquid, Category 2 - Flam. Liq. 2; H225
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336
Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373
Hazardous to the Aquatic Environment (Acute), Category 1 - Aquatic Acute 1; H400
Hazardous to the Aquatic Environment (Chronic), Category 1 - Aquatic Chronic 1; H410

For full text of H phrases, see Section 16.

2.2. Label elements CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols:

GHS02 (Flame) | GHS07 (Exclamation mark) | GHS08 (Health Hazard) | GHS09 (Environment) |

Pictograms



Contains:

Ethylbenzene; Cyclohexane; Xylene

HAZARD STATEMENTS:

H225	Highly flammable liquid and vapour.
H319	Causes serious eye irritation.
H315	Causes skin irritation.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated exposure: nervous system sensory organs
H410	Very toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

General:

P102 Keep out of reach of children.

Prevention:

P210A	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260A	Do not breathe vapours.
P271	Use only outdoors or in a well-ventilated area.

Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
--------------------	--

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.
------	--

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated exposure: nervous system sensory organs

<=125 ml Precautionary statements**General:**

P102	Keep out of reach of children.
------	--------------------------------

Prevention:

P260A	Do not breathe vapours.
P271	Use only outdoors or in a well-ventilated area.

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.
------	--

EUH208	Contains 4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700). May produce an allergic reaction.
--------	---

Refer to Safety Data Sheet for component % unknown values (www.3M.com/msds).

Notes on labelling

H304 is not required on the label due to the product's viscosity

Revision information:

Kit Information: CLP Target Organ Hazard Statement information was modified.
Section 2: <125ml Hazard - Cat 2 Repeated Target Organ information was modified.
Section 2: <125ml Hazard - Health information was modified.
Section 2: <125ml Precautionary - Prevention information was modified.
Label: CLP Classification information was modified.
Label: CLP Precautionary - Prevention information was modified.
Label: CLP Precautionary - Response information was modified.



Safety Data Sheet

Copyright, 2020, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group:	34-4427-0	Version number:	5.03
Revision date:	15/01/2020	Supersedes date:	20/02/2019
Transportation version number:	2.01 (20/02/2019)		

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M™ Adhesion Promoter, PN 06396

Product Identification Numbers

70-0706-9843-9 FS-9100-4256-3

7100009578 7000080124

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Automotive.

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Flammable Liquid, Category 2 - Flam. Liq. 2; H225
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336
Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373
Hazardous to the Aquatic Environment (Acute), Category 1 - Aquatic Acute 1; H400

Hazardous to the Aquatic Environment (Chronic), Category 1 - Aquatic Chronic 1; H410

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols:

GHS02 (Flame) | GHS07 (Exclamation mark) | GHS08 (Health Hazard) | GHS09 (Environment) |

Pictograms



Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
cyclohexane	110-82-7	203-806-2	45 - 50
xylene	1330-20-7	215-535-7	30 - 35
ethylbenzene	100-41-4	202-849-4	< 11

HAZARD STATEMENTS:

H225	Highly flammable liquid and vapour.	
H319	Causes serious eye irritation.	
H315	Causes skin irritation.	
H335	May cause respiratory irritation.	
H336	May cause drowsiness or dizziness.	
H373	May cause damage to organs through prolonged or repeated exposure:	nervous system sensory organs
H410	Very toxic to aquatic life with long lasting effects.	

PRECAUTIONARY STATEMENTS

General:

P102	Keep out of reach of children.
------	--------------------------------

Prevention:

P210A	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260A	Do not breathe vapours.
P271	Use only outdoors or in a well-ventilated area.

Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
--------------------	--

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international
------	---

regulations.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated exposure: nervous system sensory organs

<=125 ml Precautionary statements

General:

P102	Keep out of reach of children.
------	--------------------------------

Prevention:

P260A	Do not breathe vapours.
P271	Use only outdoors or in a well-ventilated area.

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.
------	---

SUPPLEMENTAL INFORMATION:

Supplemental Hazard Statements:

EUH208	Contains reaction product: bisphenol-A-(epichlorhydrin). May produce an allergic reaction.
--------	--

2% of the mixture consists of components of unknown acute oral toxicity.

2% of the mixture consists of components of unknown acute dermal toxicity.

Notes on labelling

H304 is not required on the label due to the product's viscosity

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

Ingredient	CAS Nbr	EC No.	REACH Registration No.	% by Wt	Classification
cyclohexane	110-82-7	203-806-2		45 - 50	Flam. Liq. 2, H225; Asp. Tox. 1, H304; Skin Irrit. 2, H315; STOT SE 3, H336; Aquatic Acute 1, H400,M=1; Aquatic Chronic 1, H410,M=1
xylene	1330-20-7	215-535-7	01-2119488216-32	30 - 35	Flam. Liq. 3, H226; Acute Tox. 4, H332; Acute Tox. 4, H312; Skin Irrit. 2, H315 - Nota C

					Asp. Tox. 1, H304; Eye Irrit. 2, H319; STOT SE 3, H335; STOT RE 2, H373; Aquatic Chronic 3, H412
ethylbenzene	100-41-4	202-849-4		< 11	Flam. Liq. 2, H225; Acute Tox. 4, H332; Asp. Tox. 1, H304; STOT RE 2, H373; Aquatic Chronic 3, H412
ethanol	64-17-5	200-578-6		5 - 10	Flam. Liq. 2, H225; Eye Irrit. 2, H319
Acrylate Polymer (NJTSRN 04499600-5984P)	Trade Secret			1 - 5	Substance not classified as hazardous
2,5-Furandione, reaction products with polypropylene, chlorinated	68609-36-9			1 - 5	Substance not classified as hazardous
ethyl acetate	141-78-6	205-500-4		< 4	Flam. Liq. 2, H225; Eye Irrit. 2, H319; STOT SE 3, H336; EUH066
reaction product: bisphenol-A-(epichlorhydrin)	25068-38-6	500-033-5		0.1 - 1	Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317; Aquatic Chronic 2, H411
methanol	67-56-1	200-659-6	01-2119433307-44	< 0.5	Flam. Liq. 2, H225; Acute Tox. 3, H331; Acute Tox. 3, H311; Acute Tox. 3, H301; STOT SE 1, H370
toluene	108-88-3	203-625-9		< 0.3	Flam. Liq. 2, H225; Asp. Tox. 1, H304; Skin Irrit. 2, H315; Repr. 2, H361d; STOT SE 3, H336; STOT RE 2, H373; Aquatic Chronic 3, H412; Eye Irrit. 2, H319
benzene	71-43-2	200-753-7		< 0.02	Flam. Liq. 2, H225; Asp. Tox. 1, H304; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Muta. 1B, H340; Carc. 1A, H350; STOT RE 1, H372; Aquatic Chronic 3, H412

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue

rinsing. Immediately get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide
Carbon dioxide.
Hydrogen Chloride

Condition

During combustion.
During combustion.
During combustion.

5.3. Advice for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam. An appropriate aqueous film forming foam (AFFF) is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (eg. gloves, respirators...) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapour accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from oxidising agents.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
ethylbenzene	100-41-4	UK HSC	TWA:441 mg/m ³ (100 ppm);STEL:552 mg/m ³ (125 ppm)	SKIN
toluene	108-88-3	UK HSC	TWA: 191 mg/m ³ (50 ppm); STEL: 384 mg/m ³ (100 ppm)	SKIN
cyclohexane	110-82-7	UK HSC	TWA:350 mg/m ³ (100 ppm);STEL:1050 mg/m ³ (300 ppm)	
xylene	1330-20-7	UK HSC	TWA:220 mg/m ³ (50 ppm);STEL:441 mg/m ³ (100 ppm)	SKIN
ethyl acetate	141-78-6	UK HSC	TWA:734 mg/m ³ (200 ppm);STEL:1468 mg/m ³ (400 ppm)	
ethanol	64-17-5	UK HSC	TWA:1920 mg/m ³ (1000 ppm)	
methanol	67-56-1	UK HSC	TWA:266 mg/m ³ (200 ppm);STEL:333 mg/m ³ (250 ppm)	SKIN
benzene	71-43-2	UK HSC	TWA:3.25 mg/m ³ (1 ppm)	SKIN

UK HSC : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

Ingredient	CAS Nbr	Agency	Determinant	Biological Specimen	Sampling Time	Value	Additional comments
xylene	1330-20-7	UK EH40 BMGVs	Methyl hippuric acid	Creatinine in urine	EOS	650 mmol/mol	

UK EH40 BMGVs : UK. EH40 Biological Monitoring Guidance Values (BMGVs)

EOS: End of shift.

Derived no effect level (DNEL)

Ingredient	Degradation Product	Population	Human exposure pattern	DNEL
xylene		Worker	Dermal, Long-term exposure (8 hours), Systemic effects	180 mg/kg bw/d
xylene		Worker	Inhalation, Long-term exposure (8 hours), Local effects	77 mg/m ³
xylene		Worker	Inhalation, Long-term exposure (8 hours), Systemic effects	77 mg/m ³
xylene		Worker	Inhalation, Short-term exposure, Local effects	289 mg/m ³
xylene		Worker	Inhalation, Short-term exposure, Systemic effects	289 mg/m ³

Predicted no effect concentrations (PNEC)

Ingredient	Degradation Product	Compartment	PNEC
xylene		Agricultural soil	2.31 mg/kg d.w.
xylene		Freshwater	0.327 mg/l
xylene		Freshwater sediments	12.46 mg/kg d.w.
xylene		Marine water	0.327 mg/l
xylene		Marine water sediments	12.46 mg/kg d.w.
xylene		Sewage Treatment Plant	6.58 mg/l

Recommended monitoring procedures: Information on recommended monitoring procedures can be obtained from UK HSC

8.2. Exposure controls

In addition, refer to the annex for more information.

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect vented goggles.

Applicable Norms/Standards

Use eye protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

Organic vapour respirators may have short service life.

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

8.2.3. Environmental exposure controls

Refer to Annex

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties**Appearance**

Physical state

Liquid.

Colour

Yellow

Specific Physical Form:

Sponge holding approximately 2 milliliters of liquid.

Odor

Solvent

Odour threshold

No data available.

pH

4.4 - 5 [Test Method: Tested per ASTM protocol]
[Details: @23°C]

Boiling point/boiling range

73.1 °C [Test Method: Tested per ASTM protocol]
[Details: @760mmHg]

Melting point

Not applicable.

Flammability (solid, gas)

Not applicable.

Explosive properties

Not classified

Oxidising properties

Not classified

Flash point	1.1 °C [<i>Test Method</i> :Setaflash]
Autoignition temperature	430 °C
Flammable Limits(LEL)	1 % [<i>Test Method</i> :Estimated]
Flammable Limits(UEL)	6 % [<i>Test Method</i> :Estimated]
Vapour pressure	11,092.4 Pa [<i>@ 20 °C</i>] [<i>Test Method</i> :Tested per ASTM protocol]
Relative density	0.82 [<i>Ref Std</i> :WATER=1]
Water solubility	10 %
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Evaporation rate	6.4 [<i>Test Method</i> :Estimated] [<i>Ref Std</i> :XYLENE=1]
Vapour density	1.7 [<i>Test Method</i> :Estimated] [<i>Ref Std</i> :AIR=1]
Decomposition temperature	<i>No data available.</i>
Viscosity	<= 25 mPa-s
Density	0.82 g/ml

9.2. Other information

EU Volatile Organic Compounds	<i>No data available.</i>
Molecular weight	<i>Not applicable.</i>
Percent volatile	approximately 95 %

SECTION 10: Stability and reactivity**10.1 Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.
Sparks and/or flames.

10.5 Incompatible materials

Strong acids.
Strong oxidising agents.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

May be harmful if inhaled. Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact

May be harmful in contact with skin. Mild Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching. May cause additional health effects (see below).

Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Auditory effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears. Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause target organ effects:

Auditory effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears. Neurological effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and changes in blood pressure and heart rate.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Additional information:

This product contains ethanol. Alcoholic beverages and ethanol in alcoholic beverages have been classified by the International Agency for Research on Cancer as carcinogenic to humans. There are also data associating human consumption of alcoholic beverages with developmental toxicity and liver toxicity. Exposure to ethanol during the foreseeable use of this product is not expected to cause cancer, developmental toxicity, or liver toxicity.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE _{2,000} - 5,000 mg/kg
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE ₂₀ - 50 mg/l

3M™ Adhesion Promoter, PN 06396

Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
cyclohexane	Dermal	Rat	LD50 > 2,000 mg/kg
cyclohexane	Inhalation-Vapour (4 hours)	Rat	LC50 > 32.9 mg/l
cyclohexane	Ingestion	Rat	LD50 6,200 mg/kg
xylene	Dermal	Rabbit	LD50 > 4,200 mg/kg
xylene	Inhalation-Vapour (4 hours)	Rat	LC50 29 mg/l
xylene	Ingestion	Rat	LD50 3,523 mg/kg
ethylbenzene	Dermal	Rabbit	LD50 15,433 mg/kg
ethylbenzene	Inhalation-Vapour (4 hours)	Rat	LC50 17.4 mg/l
ethylbenzene	Ingestion	Rat	LD50 4,769 mg/kg
ethanol	Dermal	Rabbit	LD50 > 15,800 mg/kg
ethanol	Inhalation-Vapour (4 hours)	Rat	LC50 124.7 mg/l
ethanol	Ingestion	Rat	LD50 17,800 mg/kg
ethyl acetate	Dermal	Rabbit	LD50 > 18,000 mg/kg
ethyl acetate	Inhalation-Vapour (4 hours)	Rat	LC50 70.5 mg/l
ethyl acetate	Ingestion	Rat	LD50 5,620 mg/kg
2,5-Furandione, reaction products with polypropylene, chlorinated	Dermal	Guinea pig	LD50 > 1,000 mg/kg
2,5-Furandione, reaction products with polypropylene, chlorinated	Ingestion	Rat	LD50 > 3,200 mg/kg
methanol	Dermal		LD50 estimated to be 1,000 - 2,000 mg/kg
methanol	Inhalation-Vapour		LC50 estimated to be 10 - 20 mg/l
methanol	Ingestion		LD50 estimated to be 50 - 300 mg/kg
reaction product: bisphenol-A-(epichlorhydrin)	Dermal	Rat	LD50 > 1,600 mg/kg
reaction product: bisphenol-A-(epichlorhydrin)	Ingestion	Rat	LD50 > 1,000 mg/kg
toluene	Dermal	Rat	LD50 12,000 mg/kg
toluene	Inhalation-Vapour (4 hours)	Rat	LC50 30 mg/l
toluene	Ingestion	Rat	LD50 5,550 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
cyclohexane	Rabbit	Mild irritant
xylene	Rabbit	Mild irritant
ethylbenzene	Rabbit	Mild irritant
ethanol	Rabbit	No significant irritation
ethyl acetate	Rabbit	Minimal irritation
2,5-Furandione, reaction products with polypropylene, chlorinated	Guinea pig	No significant irritation
methanol	Rabbit	Mild irritant
reaction product: bisphenol-A-(epichlorhydrin)	Rabbit	Mild irritant
toluene	Rabbit	Irritant

Serious Eye Damage/Irritation

Name	Species	Value
cyclohexane	Rabbit	Mild irritant
xylene	Rabbit	Mild irritant
ethylbenzene	Rabbit	Moderate irritant
ethanol	Rabbit	Severe irritant

3M™ Adhesion Promoter, PN 06396

ethyl acetate	Rabbit	Mild irritant
2,5-Furandione, reaction products with polypropylene, chlorinated	Professional judgement	Mild irritant
methanol	Rabbit	Moderate irritant
reaction product: bisphenol-A-(epichlorhydrin)	Rabbit	Moderate irritant
toluene	Rabbit	Moderate irritant

Skin Sensitisation

Name	Species	Value
ethylbenzene	Human	Not classified
ethanol	Human	Not classified
ethyl acetate	Guinea pig	Not classified
methanol	Guinea pig	Not classified
reaction product: bisphenol-A-(epichlorhydrin)	Human and animal	Sensitising
toluene	Guinea pig	Not classified

Respiratory Sensitisation

Name	Species	Value
reaction product: bisphenol-A-(epichlorhydrin)	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
cyclohexane	In Vitro	Not mutagenic
cyclohexane	In vivo	Some positive data exist, but the data are not sufficient for classification
xylene	In Vitro	Not mutagenic
xylene	In vivo	Not mutagenic
ethylbenzene	In vivo	Not mutagenic
ethylbenzene	In Vitro	Some positive data exist, but the data are not sufficient for classification
ethanol	In Vitro	Some positive data exist, but the data are not sufficient for classification
ethanol	In vivo	Some positive data exist, but the data are not sufficient for classification
ethyl acetate	In Vitro	Not mutagenic
ethyl acetate	In vivo	Not mutagenic
methanol	In Vitro	Some positive data exist, but the data are not sufficient for classification
methanol	In vivo	Some positive data exist, but the data are not sufficient for classification
reaction product: bisphenol-A-(epichlorhydrin)	In vivo	Not mutagenic
reaction product: bisphenol-A-(epichlorhydrin)	In Vitro	Some positive data exist, but the data are not sufficient for classification
toluene	In Vitro	Not mutagenic
toluene	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
xylene	Dermal	Rat	Not carcinogenic
xylene	Ingestion	Multiple animal species	Not carcinogenic
xylene	Inhalation	Human	Some positive data exist, but the data are not sufficient for classification

ethylbenzene	Inhalation	Multiple animal species	Carcinogenic.
ethanol	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
methanol	Inhalation	Multiple animal species	Not carcinogenic
reaction product: bisphenol-A-(epichlorhydrin)	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
cyclohexane	Inhalation	Not classified for female reproduction	Rat	NOAEL 24 mg/l	2 generation
cyclohexane	Inhalation	Not classified for male reproduction	Rat	NOAEL 24 mg/l	2 generation
cyclohexane	Inhalation	Not classified for development	Rat	NOAEL 6.9 mg/l	2 generation
xylene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
xylene	Ingestion	Not classified for development	Mouse	NOAEL Not available	during organogenesis
xylene	Inhalation	Not classified for development	Multiple animal species	NOAEL Not available	during gestation
ethylbenzene	Inhalation	Not classified for development	Rat	NOAEL 4.3 mg/l	premating & during gestation
ethanol	Inhalation	Not classified for development	Rat	NOAEL 38 mg/l	during gestation
ethanol	Ingestion	Not classified for development	Rat	NOAEL 5,200 mg/kg/day	premating & during gestation
methanol	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,600 mg/kg/day	21 days
methanol	Ingestion	Toxic to development	Mouse	LOAEL 4,000 mg/kg/day	during organogenesis
methanol	Inhalation	Toxic to development	Mouse	NOAEL 1.3 mg/l	during organogenesis
reaction product: bisphenol-A-(epichlorhydrin)	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
reaction product: bisphenol-A-(epichlorhydrin)	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
reaction product: bisphenol-A-(epichlorhydrin)	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
reaction product: bisphenol-A-(epichlorhydrin)	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
toluene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
toluene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation
toluene	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation

3M™ Adhesion Promoter, PN 06396

toluene	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse
---------	------------	----------------------	-------	---------------------	------------------------

Lactation

Name	Route	Species	Value
xylene	Ingestion	Mouse	Not classified for effects on or via lactation

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
cyclohexane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
cyclohexane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
cyclohexane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
xylene	Inhalation	auditory system	Causes damage to organs	Rat	LOAEL 6.3 mg/l	8 hours
xylene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
xylene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
xylene	Inhalation	eyes	Not classified	Rat	NOAEL 3.5 mg/l	not available
xylene	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
xylene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	
xylene	Ingestion	eyes	Not classified	Rat	NOAEL 250 mg/kg	not applicable
ethylbenzene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
ethylbenzene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
ethylbenzene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
ethanol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	LOAEL 2.6 mg/l	30 minutes
ethanol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	LOAEL 9.4 mg/l	not available
ethanol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL not available	
ethanol	Ingestion	kidney and/or bladder	Not classified	Dog	NOAEL 3,000 mg/kg	
ethyl acetate	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
ethyl acetate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
ethyl acetate	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	

3M™ Adhesion Promoter, PN 06396

methanol	Inhalation	blindness	Causes damage to organs	Human	NOAEL Not available	occupational exposure
methanol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	not available
methanol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	6 hours
methanol	Ingestion	blindness	Causes damage to organs	Human	NOAEL Not available	poisoning and/or abuse
methanol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
cyclohexane	Inhalation	liver	Not classified	Rat	NOAEL 24 mg/l	90 days
cyclohexane	Inhalation	auditory system	Not classified	Rat	NOAEL 1.7 mg/l	90 days
cyclohexane	Inhalation	kidney and/or bladder	Not classified	Rabbit	NOAEL 2.7 mg/l	10 weeks
cyclohexane	Inhalation	hematopoietic system	Not classified	Mouse	NOAEL 24 mg/l	14 weeks
cyclohexane	Inhalation	peripheral nervous system	Not classified	Rat	NOAEL 8.6 mg/l	30 weeks
xylene	Inhalation	nervous system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.4 mg/l	4 weeks
xylene	Inhalation	auditory system	May cause damage to organs though prolonged or repeated exposure	Rat	LOAEL 7.8 mg/l	5 days
xylene	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
xylene	Inhalation	heart endocrine system gastrointestinal tract hematopoietic system muscles kidney and/or bladder respiratory system	Not classified	Multiple animal species	NOAEL 3.5 mg/l	13 weeks
xylene	Ingestion	auditory system	Not classified	Rat	NOAEL 900 mg/kg/day	2 weeks
xylene	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
xylene	Ingestion	liver	Not classified	Multiple animal species	NOAEL Not available	
xylene	Ingestion	heart skin endocrine system bone, teeth, nails, and/or hair hematopoietic system immune system nervous system respiratory system	Not classified	Mouse	NOAEL 1,000 mg/kg/day	103 weeks

3M™ Adhesion Promoter, PN 06396

ethylbenzene	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.1 mg/l	2 years
ethylbenzene	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 1.1 mg/l	103 weeks
ethylbenzene	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 3.4 mg/l	28 days
ethylbenzene	Inhalation	auditory system	Not classified	Rat	NOAEL 2.4 mg/l	5 days
ethylbenzene	Inhalation	endocrine system	Not classified	Mouse	NOAEL 3.3 mg/l	103 weeks
ethylbenzene	Inhalation	gastrointestinal tract	Not classified	Rat	NOAEL 3.3 mg/l	2 years
ethylbenzene	Inhalation	bone, teeth, nails, and/or hair muscles	Not classified	Multiple animal species	NOAEL 4.2 mg/l	90 days
ethylbenzene	Inhalation	heart immune system respiratory system	Not classified	Multiple animal species	NOAEL 3.3 mg/l	2 years
ethylbenzene	Ingestion	liver kidney and/or bladder	Not classified	Rat	NOAEL 680 mg/kg/day	6 months
ethanol	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Rabbit	LOAEL 124 mg/l	365 days
ethanol	Inhalation	hematopoietic system immune system	Not classified	Rat	NOAEL 25 mg/l	14 days
ethanol	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 8,000 mg/kg/day	4 months
ethanol	Ingestion	kidney and/or bladder	Not classified	Dog	NOAEL 3,000 mg/kg/day	7 days
ethyl acetate	Inhalation	endocrine system liver nervous system	Not classified	Rat	NOAEL 0.043 mg/l	90 days
ethyl acetate	Inhalation	hematopoietic system	Not classified	Rabbit	LOAEL 16 mg/l	40 days
ethyl acetate	Ingestion	hematopoietic system liver kidney and/or bladder	Not classified	Rat	NOAEL 3,600 mg/kg/day	90 days
methanol	Inhalation	liver	Not classified	Rat	NOAEL 6.55 mg/l	4 weeks
methanol	Inhalation	respiratory system	Not classified	Rat	NOAEL 13.1 mg/l	6 weeks
methanol	Ingestion	liver nervous system	Not classified	Rat	NOAEL 2,500 mg/kg/day	90 days
reaction product: bisphenol-A-(epichlorhydrin)	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
reaction product: bisphenol-A-(epichlorhydrin)	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
reaction product: bisphenol-A-(epichlorhydrin)	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
toluene	Inhalation	auditory system eyes olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
toluene	Inhalation	nervous system	May cause damage to organs though prolonged or repeated	Human	NOAEL Not available	poisoning and/or abuse

3M™ Adhesion Promoter, PN 06396

			exposure			
toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
toluene	Inhalation	heart liver kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
toluene	Inhalation	hematopoietic system vascular system	Not classified	Human	NOAEL Not available	occupational exposure
toluene	Inhalation	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 11.3 mg/l	15 weeks
toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
toluene	Ingestion	liver kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks

Aspiration Hazard

Name	Value
cyclohexane	Aspiration hazard
xylene	Aspiration hazard
ethylbenzene	Aspiration hazard
toluene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
cyclohexane	110-82-7	Water flea	Experimental	48 hours	EC50	0.9 mg/l
cyclohexane	110-82-7	Fathead minnow	Experimental	96 hours	LC50	4.53 mg/l
xylene	1330-20-7	Green Algae	Estimated	72 hours	EC50	4.36 mg/l

3M™ Adhesion Promoter, PN 06396

xylene	1330-20-7	Rainbow trout	Estimated	96 hours	LC50	2.6 mg/l
xylene	1330-20-7	Water flea	Estimated	24 hours	IC50	1 mg/l
xylene	1330-20-7	Green Algae	Estimated	72 hours	NOEC	0.44 mg/l
xylene	1330-20-7	Water flea	Estimated	7 days	NOEC	0.96 mg/l
xylene	1330-20-7	Rainbow trout	Experimental	56 days	NOEC	>1.3 mg/l
ethylbenzene	100-41-4	Mysid Shrimp	Experimental	96 hours	LC50	2.6 mg/l
ethylbenzene	100-41-4	Rainbow trout	Experimental	96 hours	LC50	4.2 mg/l
ethylbenzene	100-41-4	Green Algae	Experimental	96 hours	EC50	3.6 mg/l
ethylbenzene	100-41-4	Water flea	Experimental	48 hours	EC50	1.8 mg/l
ethylbenzene	100-41-4	Atlantic Silverside	Experimental	96 hours	LC50	5.1 mg/l
ethylbenzene	100-41-4	Water flea	Experimental	7 days	NOEC	0.96 mg/l
ethanol	64-17-5	Rainbow trout	Experimental	96 hours	LC50	42 mg/l
ethanol	64-17-5	Water flea	Experimental	48 hours	LC50	5,012 mg/l
ethanol	64-17-5	Water flea	Experimental	10 days	NOEC	9.6 mg/l
ethanol	64-17-5	Algae other	Experimental	96 hours	NOEC	1,580 mg/l
2,5-Furandione, reaction products with polypropylene, chlorinated	68609-36-9		Data not available or insufficient for classification			
Acrylate Polymer (NJTSRN 04499600- 5984P)	Trade Secret		Data not available or insufficient for classification			
ethyl acetate	141-78-6	Crustacea	Experimental	48 hours	EC50	165 mg/l
ethyl acetate	141-78-6	Fish	Experimental	96 hours	LC50	212.5 mg/l
ethyl acetate	141-78-6	Water flea	Experimental	21 days	NOEC	2.4 mg/l
ethyl acetate	141-78-6	Green Algae	Experimental	72 hours	NOEC	>100 mg/l
reaction product: bisphenol-A- (epichlorhydrin)	25068-38-6	Green Algae	Experimental	72 hours	EC50	>11 mg/l
reaction product: bisphenol-A- (epichlorhydrin)	25068-38-6	Water flea	Estimated	48 hours	LC50	1.8 mg/l
reaction product: bisphenol-A- (epichlorhydrin)	25068-38-6	Rainbow trout	Estimated	96 hours	LC50	2 mg/l
reaction product: bisphenol-A- (epichlorhydrin)	25068-38-6	Water flea	Experimental	21 days	NOEC	0.3 mg/l
reaction product: bisphenol-A- (epichlorhydrin)	25068-38-6	Green Algae	Experimental	72 hours	NOEC	4.2 mg/l
methanol	67-56-1	Green Algae	Experimental	96 hours	EC50	22,000 mg/l
methanol	67-56-1	Bluegill	Experimental	96 hours	LC50	15,400 mg/l
methanol	67-56-1	Algae or other aquatic plants	Experimental	96 hours	EC50	16.9 mg/l

3M™ Adhesion Promoter, PN 06396

methanol	67-56-1	Water flea	Experimental	24 hours	EC50	20,803 mg/l
methanol	67-56-1	Water flea	Experimental	21 days	NOEC	122 mg/l
methanol	67-56-1	Algae or other aquatic plants	Experimental	96 hours	NOEC	9.96 mg/l
toluene	108-88-3	Green Algae	Experimental	72 hours	EC50	12.5 mg/l
toluene	108-88-3	Fish other	Experimental	96 hours	LC50	6.41 mg/l
toluene	108-88-3	Water flea	Experimental	48 hours	EC50	3.78 mg/l
toluene	108-88-3	Coho Salmon	Experimental	96 hours	LC50	5.5 mg/l
toluene	108-88-3	Water flea	Experimental	7 days	NOEC	0.74 mg/l
toluene	108-88-3	Coho salmon	Experimental	40 days	NOEC	3.2 mg/l
benzene	71-43-2	Water flea	Experimental	48 hours	EC50	9.23 mg/l
benzene	71-43-2	Green Algae	Experimental	72 hours	EC50	29 mg/l
benzene	71-43-2	Rainbow trout	Experimental	96 hours	LC50	5.3 mg/l
benzene	71-43-2	Fathead minnow	Experimental	32 days	NOEC	0.8 mg/l
benzene	71-43-2	Green algae	Experimental	72 hours	Effect Concentration 10%	34 mg/l
benzene	71-43-2	Water flea	Experimental	7 days	NOEC	3 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
cyclohexane	110-82-7	Experimental Photolysis		Photolytic half-life (in air)	4.14 days (t 1/2)	Other methods
cyclohexane	110-82-7	Experimental Biodegradation	28 days	BOD	77 % BOD/ThBOD	OECD 301F - Manometric respirometry
xylene	1330-20-7	Experimental Photolysis		Photolytic half-life (in air)	1.4 days (t 1/2)	Other methods
xylene	1330-20-7	Experimental Biodegradation	28 days	BOD	90-98 % BOD/ThBOD	OECD 301F - Manometric respirometry
ethylbenzene	100-41-4	Experimental Photolysis		Photolytic half-life (in air)	4.26 days (t 1/2)	Other methods
ethylbenzene	100-41-4	Experimental Biodegradation	28 days	CO2 evolution	70-80 % weight	Other methods
ethanol	64-17-5	Experimental Biodegradation	14 days	BOD	89 % BOD/ThBOD	OECD 301C - MITI test (I)
2,5-Furandione, reaction products with polypropylene, chlorinated	68609-36-9	Data not availbl-insufficient			n/a	
Acrylate Polymer (NJTSRN 04499600-5984P)	Trade Secret	Data not availbl-insufficient			N/A	
ethyl acetate	141-78-6	Experimental Photolysis		Photolytic half-life (in air)	20.0 days (t 1/2)	Other methods
ethyl acetate	141-78-6	Experimental Biodegradation	14 days	BOD	94 % BOD/ThBOD	OECD 301C - MITI test (I)
reaction product: bisphenol-A-(epichlorhydrin)	25068-38-6	Experimental Hydrolysis		Hydrolytic half-life	117 hours (t 1/2)	Other methods
reaction product: bisphenol-A-(epichlorhydrin)	25068-38-6	Experimental Biodegradation	28 days	BOD	5 %BOD/COD	OECD 301F - Manometric respirometry
methanol	67-56-1	Experimental Biodegradation	14 days	BOD	92 % BOD/ThBOD	OECD 301C - MITI test (I)
toluene	108-88-3	Experimental Photolysis		Photolytic half-life (in air)	5.2 days (t 1/2)	Other methods
toluene	108-88-3	Experimental	20 days	BOD	80 % weight	

3M™ Adhesion Promoter, PN 06396

		Biodegradation				
benzene	71-43-2	Experimental Photolysis		Photolytic half-life (in air)	26 days (t 1/2)	Other methods
benzene	71-43-2	Experimental Biodegradation	28 days	BOD	63 % weight	OECD 301F - Manometric respirometry

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
cyclohexane	110-82-7	Experimental BCF - Carp	56 days	Bioaccumulation factor	129	OECD 305E - Bioaccumulation flow-through fish test
xylene	1330-20-7	Experimental BCF - Rainbow Tr	56 days	Bioaccumulation factor	25.9	Other methods
ethylbenzene	100-41-4	Experimental BCF - Other	42 days	Bioaccumulation factor	1	Other methods
ethanol	64-17-5	Experimental Bioconcentration		Log Kow	-0.35	Other methods
2,5-Furandione, reaction products with polypropylene, chlorinated	68609-36-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Acrylate Polymer (NJTSRN 04499600-5984P)	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
ethyl acetate	141-78-6	Experimental Bioconcentration		Log Kow	0.68	Other methods
reaction product: bisphenol-A-(epichlorhydrin)	25068-38-6	Experimental Bioconcentration		Log Kow	3.242	Other methods
methanol	67-56-1	Experimental Bioconcentration		Log Kow	-0.77	Other methods
toluene	108-88-3	Experimental Bioconcentration		Log Kow	2.73	Other methods
benzene	71-43-2	Experimental Bioconcentration		Log Kow	2.13	Other methods

12.4. Mobility in soil

Please contact manufacturer for more details

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

No information available.

SECTION 13: Disposal considerations**13.1 Waste treatment methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC

and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

15 02 02* Absorbents, filter materials (including oil filters not otherwise specified), wiping cloths, protective clothing contaminated by dangerous substances

SECTION 14: Transportation information

70-0706-9843-9, FS-9100-4256-3

ADR/RID: UN3175, NOT RESTRICTED - SPECIAL PROVISION 216 FULFILLED, II, (--).

IMDG-CODE: UN3175, NOT RESTRICTED - SPECIAL PROVISION 216 FULFILLED, II, IMDG-Code segregation code: NONE, EMS: --.

ICAO/IATA: NOT RESTRICTED, AS PER SPECIAL PROVISION A46, II, information required for air way bill.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
benzene	71-43-2	Carc. 1A	Regulation (EC) No. 1272/2008, Table 3.1
benzene	71-43-2	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
ethylbenzene	100-41-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
toluene	108-88-3	Gr. 3: Not classifiable	International Agency for Research on Cancer
xylene	1330-20-7	Gr. 3: Not classifiable	International Agency for Research on Cancer

Restrictions on the manufacture, placing on the market and use:

The following substance(s) contained in this product is/are subject through Annex XVII of REACH regulation to restrictions on the manufacture, placing on the market and use when present in certain dangerous substances, mixtures and articles. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

<u>Ingredient</u>	<u>CAS Nbr</u>
benzene	71-43-2
cyclohexane	110-82-7
toluene	108-88-3

Restriction status: listed in REACH Annex XVII

Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 for Conditions of Restriction

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

EUH066	Repeated exposure may cause skin dryness or cracking.
H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H301	Toxic if swallowed.
H304	May be fatal if swallowed and enters airways.
H311	Toxic in contact with skin.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H340	May cause genetic defects.
H350	May cause cancer.
H361d	Suspected of damaging the unborn child.
H370	Causes damage to organs.
H372	Causes damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Revision information:

Professional Use of Coatings: Section 16: Annex information was modified.
CLP: Ingredient table information was modified.
List of sensitizers information was modified.
Section 3: Composition/ Information of ingredients table information was modified.
Section 5: Hazardous combustion products table information was modified.
Section 8: BLV table information was modified.
Section 8: DNEL table row information was modified.
Section 8: Occupational exposure limit table information was modified.
Section 8: PNEC table row information was modified.
Section 09: Color information was added.
Section 09: Odor information was added.
Sections 3 and 9: Odour, colour, grade information information was deleted.
Section 11: Acute Toxicity table information was modified.
Section 11: Aspiration Hazard Table information was modified.
Section 11: Carcinogenicity Table information was modified.
Section 11: Germ Cell Mutagenicity Table information was modified.
Lactation Table information was modified.
Section 11: Reproductive Toxicity Table information was modified.
Section 11: Respiratory Sensitization Table information was modified.
Section 11: Serious Eye Damage/Irritation Table information was modified.
Section 11: Skin Corrosion/Irritation Table information was modified.
Section 11: Skin Sensitization Table information was modified.
Section 11: Target Organs - Repeated Table information was modified.
Section 11: Target Organs - Single Table information was modified.
Section 12: Component ecotoxicity information information was modified.
Section 12: Persistence and Degradability information information was modified.
Section 12: Bioaccumulative potential information information was modified.
Section 15: Carcinogenicity information information was modified.
Section 15: Regulations - Inventories information was deleted.

Section 15: Restrictions on manufacture ingredients information information was added.

Section 16: UK disclaimer information was deleted.

Annex

1. Title	
Substance identification	xylene; EC No. 215-535-7; CAS Nbr 1330-20-7;
Exposure Scenario Name	Professional Use of Coatings
Lifecycle Stage	Widespread use by professional workers
Contributing activities	PROC 08a -Transfer of substance or mixture (charging and discharging) at non-dedicated facilities PROC 10 -Roller application or brushing PROC 11 -Non industrial spraying ERC 08a -Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor) ERC 08d -Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor)
Processes, tasks and activities covered	Application of product with a roller or brush. Spraying of substances/mixtures. Transfers without dedicated controls, including loading, filling, dumping, bagging.
2. Operational conditions and risk management measures	
Operating Conditions	Physical state: Liquid. General operating conditions: Assumes use at not more than 20°C above ambient temperature; Duration of use: 8 hours/day; Indoors with enhanced general ventilation; Task: Transferring Material; Duration of use: 4 hours/day;
Risk management measures	Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: Half-facepiece air-purifying respirator; Environmental: Municipal Sewage Treatment Plant;
Waste management measures	Do not apply industrial sludge to natural soils;
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M United Kingdom MSDSs are available at www.3M.com/uk