



Safety Data Sheet

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Transportation version number: 5.00 (14/01/2020)			

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

3M™ Panel Bonding Adhesive PN 08115

Product Identification Numbers

UU-0089-1498-6

7100137215

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Automotive.

1.3. Details of the supplier of the safety data sheet

Address:	3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone:	+44 (0)1344 858 000
E Mail:	tox.uk@mmm.com
Website:	www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

32-4327-6, 09-3599-9

TRANSPORTATION INFORMATION

UU-0089-1498-6

Component 1

ADR/RID: UN3082, NOT RESTRICTED AS PER SPECIAL PROVISION 375, ENVIRONMENTALLY HAZARDOUS SUBSTANCE EXEMPTION, (EPOXY RESIN), III, --.

IMDG-CODE: UN3082, NOT RESTRICTED AS PER IMDG CODE 2.10.2.7, MARINE POLLUTANT EXCEPTION, (EPOXY RESIN), III, IMDG-Code segregation code: NONE, EMS: --.

ICAO/IATA: UN3082, NOT RESTRICTED AS PER SPECIAL PROVISION A197, ENVIRONMENTALLY HAZARDOUS SUBSTANCE EXCEPTION, (EPOXY RESIN), III.

Component 2

ADR/RID: UN3267, CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S., LIMITED QUANTITY, (3,3'-OXYBIS(ETHYLENEOXY)BIS(PROPYLAMINE)), (TRIS(2,4,6-DIMETHYLAMINOMONOMETHYL)PHENOL), 8., II , (E), ADR Classification Code: C7.

IMDG-CODE: UN3267, CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S., (3,3'-OXYBIS(ETHYLENEOXY)BIS(PROPYLAMINE)), (TRIS(2,4,6-DIMETHYLAMINOMONOMETHYL)PHENOL), 8., II , IMDG-Code segregation code: 18- ALKALIS, LIMITED QUANTITY, EMS: FA,SB.

ICAO/IATA: UN3267, CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S., (3,3'-OXYBIS(ETHYLENEOXY)BIS(PROPYLAMINE)), (TRIS(2,4,6-DIMETHYLAMINOMONOMETHYL)PHENOL), 8., II .

KIT LABEL

2.1. Classification of the substance or mixture CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318

Skin Corrosion/Irritation, Category 1B - Skin Corr. 1B; H314

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Reproductive Toxicity, Category 1B - Repr. 1B; H360

Germ Cell Mutagenicity, Category 2 - Muta. 2; H341

Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336

Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols:

GHS05 (Corrosion) | GHS07 (Exclamation mark) | GHS08 (Health Hazard) | GHS09 (Environment) |

Pictograms



Contains:

2-piperazin-1-ylethylamine; bis-[4-(2,3-epoxipropoxy)phenyl]propane; imidazole; 3,3'-Oxybis(ethyleneoxy)bis(propylamine); Fatty acids, C18-unsaturated, dimers, polymers with 3,3'-oxybis(ethyleneoxy)bis(propylamine); 2,4,6-tris(dimethylaminomethyl)phenol; Rxn mass: 2-([1-chloro-3-([4-methoxy(oxiran-2-yl)methyl]cyclohexyl)methoxy]propan-2-yl)oxy)methyl)oxirane & 2,2'-[cis-cyclohexane-1,4-diylbis(methyleneoxymethylene)]bisoxirane & 2,2'-[trans-cyclohexane-1,4-diylbis(methyleneoxymethylene)]bisoxirane

HAZARD STATEMENTS:

H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H336	May cause drowsiness or dizziness.
H360D	May damage the unborn child.
H341	Suspected of causing genetic defects.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS**Prevention:**

P260A	Do not breathe vapours.
P280D	Wear protective gloves, protective clothing, and eye/face protection.

Response:

P303 + P361 + P353A	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.
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SUPPLEMENTAL INFORMATION:**Supplemental Precautionary Statements:**

Restricted to professional users.

Refer to Safety Data Sheet for component % unknown values (www.3M.com/msds).

Revision information:

Kit: Component document group number(s) information was modified.

Label: CLP Ingredients - kit components information was modified.

Label: CLP Classification information was modified.



Safety Data Sheet

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Document group:	09-3599-9	Version number:	6.00
Revision date:	30/01/2020	Supersedes date:	08/03/2019
Transportation version number:	1.00 (26/03/2015)		

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M™ Panel Bonding (90 Minutes) Adhesive Part A (Accelerator) PN 08115, 38315, 58115

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Automotive.

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318
Skin Corrosion/Irritation, Category 1B - Skin Corr. 1B; H314
Skin Sensitization, Category 1B - Skin Sens. 1B; H317
Reproductive Toxicity, Category 1B - Repr. 1B; H360
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols:

GHS05 (Corrosion) | GHS07 (Exclamation mark) | GHS08 (Health Hazard) |

Pictograms**Ingredients:**

Ingredient	CAS Nbr	EC No.	% by Wt
Fatty acids, C18-unsaturated, dimers, polymers with 3,3'-oxybis(ethyleneoxy)bis(propylamine)	68911-25-1		15 - 40
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	224-207-2	3 - 13
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	202-013-9	5 - 10
imidazole	288-32-4	206-019-2	1 - 5
2-piperazin-1-ylethylamine	140-31-8	205-411-0	0.1 - 1.5

HAZARD STATEMENTS:

H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H336	May cause drowsiness or dizziness.
H360D	May damage the unborn child.

PRECAUTIONARY STATEMENTS**Prevention:**

P260A	Do not breathe vapours.
P280D	Wear protective gloves, protective clothing, and eye/face protection.

Response:

P303 + P361 + P353A	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.

SUPPLEMENTAL INFORMATION:**Supplemental Precautionary Statements:**

Restricted to professional users.

1% of the mixture consists of components of unknown acute dermal toxicity.

Contains 40% of components with unknown hazards to the aquatic environment.

Notes on labelling

Skin sens 1B per Test Data.

2.3. Other hazards

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines.

SECTION 3: Composition/information on ingredients

Ingredient	CAS Nbr	EC No.	REACH Registration No.	% by Wt	Classification
Fatty acids, C18-unsaturated, dimers, polymers with 3,3'-oxybis(ethyleneoxy)bis(propylamine)	68911-25-1			15 - 40	Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1A, H317; STOT SE 3, H336
2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	68683-29-4			9 - 30	Substance not classified as hazardous
Silica, vitreous	60676-86-0	262-373-8		10 - 30	Substance with a Community level exposure limit in the workplace
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	224-207-2	01-2119963377-26	3 - 13	Skin Sens. 1, H317 Skin Corr. 1B, H314
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	202-013-9	01-2119560597-27	5 - 10	Acute Tox. 4, H302 Skin Corr. 1C, H314; Eye Dam. 1, H318
imidazole	288-32-4	206-019-2		1 - 5	Acute Tox. 4, H302; Skin Corr. 1C, H314; Repr. 1B, H360D Acute Tox. 3, H311
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7			1 - 5	Substance with a Community level exposure limit in the workplace
Calcium Nitrate	10124-37-5	233-332-1	01-2119495093-35	1 - 2.5	Ox. Sol. 3, H272; Acute Tox. 4, H302; Eye Dam. 1, H318
Bis[(dimethylamino)methyl]phenol	71074-89-0	275-162-0		0.1 - 1.5	Acute Tox. 4, H302; Skin Corr. 1B, H314
2-piperazin-1-ylethylamine	140-31-8	205-411-0		0.1 - 1.5	Acute Tox. 3, H311; Acute Tox. 4, H302; Skin Corr. 1B, H314; Skin Sens. 1B, H317; Aquatic Chronic 3, H412
toluene	108-88-3	203-625-9		< 0.5	Flam. Liq. 2, H225; Asp. Tox. 1, H304; Skin Irrit. 2, H315; Repr. 2, H361d; STOT SE 3, H336; STOT RE 2, H373 Aquatic Chronic 3, H412 Eye Irrit. 2, H319

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

Eye contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed

Rinse mouth. Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required

Overexposure to this product may result in methemoglobinemia. Methemoglobinemia may be clinically suspected by the presence of clinical "cyanosis" in the presence of a normal PaO₂ (as obtained by arterial blood gases). Routine pulse oximetry may be inaccurate for monitoring oxygen saturation in the presence of methemoglobinemia, and should not be used to make the diagnosis of this disorder. If the patient is symptomatic or if the methemoglobin level is >20%, specific therapy with methylene blue should be considered as part of the medical management.

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not use in a confined area with minimal air exchange. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (eg. gloves, respirators...) as required.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Store away from acids. Store away from oxidising agents.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
toluene	108-88-3	UK HSC	TWA: 191 mg/m ³ (50 ppm); STEL: 384 mg/m ³ (100 ppm)	SKIN
Silica, vitreous	60676-86-0	UK HSC	TWA(as respirable dust):0.08 mg/m ³	
Silicon dioxide	60676-86-0	UK HSC	TWA(as inhalable dust):6 mg/m ³	
Silicon dioxide	67762-90-7	UK HSC	TWA(as inhalable dust):6 mg/m ³ ;TWA(as respirable dust):2.4 mg/m ³	

UK HSC : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

Derived no effect level (DNEL)

Ingredient	Degradation Product	Population	Human exposure pattern	DNEL
Calcium Nitrate		Worker	Dermal, Long-term exposure (8 hours), Systemic effects	13.9 mg/kg bw/d
Calcium Nitrate		Worker	Inhalation, Long-term exposure (8 hours), Systemic effects	98 mg/m ³
2,4,6-tris(dimethylaminomethyl) phenol		Worker	Inhalation, Long-term exposure (8 hours), Systemic effects	0.31 mg/m ³
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Worker	Dermal, Long-term exposure (8 hours), Systemic effects	8.3 mg/kg bw/d
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Worker	Inhalation, Long-term exposure (8 hours), Local effects	1 mg/m ³
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Worker	Inhalation, Long-term exposure (8 hours), Systemic effects	59 mg/m ³
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Worker	Inhalation, Short-term exposure, Local effects	13 mg/m ³
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Worker	Inhalation, Short-term exposure, Systemic effects	176 mg/m ³

Predicted no effect concentrations (PNEC)

Ingredient	Degradation Product	Compartment	PNEC
Calcium Nitrate		Freshwater	0.45 mg/l
Calcium Nitrate		Intermittent releases to water	4.5 mg/l
Calcium Nitrate		Marine water	0.045 mg/l
2,4,6-tris(dimethylaminomethyl) phenol		Freshwater	0.084 mg/l
2,4,6-tris(dimethylaminomethyl) phenol		Intermittent releases to water	0.84 mg/l
2,4,6-tris(dimethylaminomethyl) phenol		Marine water	0.0084 mg/l
2,4,6-tris(dimethylaminomethyl) phenol		Sewage Treatment Plant	0.2 mg/l
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Freshwater	0.22 mg/l
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Freshwater sediments	0.809 mg/kg d.w.

3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Intermittent releases to water	2.2 mg/l
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Marine water	0.022 mg/l
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Marine water sediments	0.0809 mg/kg d.w.
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Sewage Treatment Plant	125 mg/l

Recommended monitoring procedures: Information on recommended monitoring procedures can be obtained from UK HSC

8.2. Exposure controls

In addition, refer to the annex for more information.

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

Applicable Norms/Standards

Use eye/face protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

8.2.3. Environmental exposure controls

Refer to Annex

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state

Liquid.

Colour

Tan

Specific Physical Form:

Viscous liquid

Odor

Slight Amine

Odour threshold

No data available.

pH

Not applicable.

Boiling point/boiling range

$\geq 110\text{ }^{\circ}\text{C}$

Melting point

Not applicable.

Flammability (solid, gas)

Not applicable.

Explosive properties

Not classified

Oxidising properties

Not classified

Flash point

110 °C [*Test Method*:Closed Cup]

Autoignition temperature

No data available.

Flammable Limits(LEL)

No data available.

Flammable Limits(UEL)

No data available.

Vapour pressure

$\leq 26,664.4\text{ Pa}$ [*@ 20 °C*]

Relative density

1.2 [*Ref Std*:WATER=1]

Water solubility

No data available.

Solubility- non-water

No data available.

Partition coefficient: n-octanol/water

No data available.

Evaporation rate

≤ 1 [*Ref Std*:BUOAC=1]

Vapour density

No data available.

Decomposition temperature

No data available.

Viscosity

100,000 - 225,000 mPa-s [*Test Method*:Brookfield]

Density

1.2 g/ml

9.2. Other information

EU Volatile Organic Compounds

No data available.

Molecular weight

No data available.

Percent volatile

0.4 % weight

SECTION 10: Stability and reactivity

10.1 Reactivity

This material is considered to be non reactive under normal use conditions

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

None known.

10.5 Incompatible materials

Strong oxidising agents.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

May be harmful if inhaled. Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact

May be harmful in contact with skin. Corrosive (skin burns): Signs/symptoms may include localised redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion

May be harmful if swallowed.

Gastrointestinal corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain, nausea, vomiting, and diarrhea; blood in the faeces and/or vomitus may also be seen. May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Methemoglobinemia: Signs/symptoms may include headache, dizziness, nausea, difficulty breathing, and generalised weakness. Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness,

3M™ Panel Bonding (90 Minutes) Adhesive Part A (Accelerator) PN 08115, 38315, 58115

incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Additional information:

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE2,000 - 5,000 mg/kg
Overall product	Inhalation-Dust/Mist(4 hr)		No data available; calculated ATE5 - 12.5 mg/l
Overall product	Ingestion		No data available; calculated ATE2,000 - 5,000 mg/kg
Fatty acids, C18-unsaturated, dimers, polymers with 3,3'-oxybis(ethyleneoxy)bis(propylamine)	Dermal	Rat	LD50 > 2,000 mg/kg
Fatty acids, C18-unsaturated, dimers, polymers with 3,3'-oxybis(ethyleneoxy)bis(propylamine)	Ingestion	Rat	LD50 > 2,000 mg/kg
Silica, vitreous	Dermal	Rabbit	LD50 > 5,000 mg/kg
Silica, vitreous	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Silica, vitreous	Ingestion	Rat	LD50 > 5,110 mg/kg
2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	Dermal	Rabbit	LD50 > 3,000 mg/kg
2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	Ingestion	Rat	LD50 > 15,300 mg/kg
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Dermal	Rabbit	LD50 2,500 mg/kg
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Ingestion	Rat	LD50 3,160 mg/kg
2,4,6-tris(dimethylaminomethyl)phenol	Dermal	Rat	LD50 1,280 mg/kg
2,4,6-tris(dimethylaminomethyl)phenol	Ingestion	Rat	LD50 1,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg
imidazole	Ingestion	Rat	LD50 970 mg/kg
imidazole	Dermal	similar compounds	LD50 400 mg/kg
Calcium Nitrate	Ingestion	Rat	LD50 >300, <2000 mg/kg
Calcium Nitrate	Dermal	similar compounds	LD50 > 2,000 mg/kg
Bis[(dimethylamino)methyl]phenol	Ingestion		LD50 estimated to be 300 - 2,000 mg/kg
2-piperazin-1-ylethylamine	Dermal	Rabbit	LD50 865 mg/kg
2-piperazin-1-ylethylamine	Ingestion	Rat	LD50 1,470 mg/kg
toluene	Dermal	Rat	LD50 12,000 mg/kg
toluene	Inhalation-Vapour (4 hours)	Rat	LC50 30 mg/l
toluene	Ingestion	Rat	LD50 5,550 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
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Overall product	Rabbit	Corrosive
Fatty acids, C18-unsaturated, dimers, polymers with 3,3'-oxybis(ethyleneoxy)bis(propylamine)	Rat	Irritant
Silica, vitreous	Rabbit	No significant irritation
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Rabbit	Corrosive
2,4,6-tris(dimethylaminomethyl)phenol	Rabbit	Corrosive
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
imidazole	Rabbit	Corrosive
Calcium Nitrate	similar compounds	No significant irritation
Bis[(dimethylamino)methyl]phenol	similar compounds	Corrosive
2-piperazin-1-ylethylamine	Rabbit	Corrosive
toluene	Rabbit	Irritant

Serious Eye Damage/Irritation

Name	Species	Value
Overall product	similar health hazards	Corrosive
Fatty acids, C18-unsaturated, dimers, polymers with 3,3'-oxybis(ethyleneoxy)bis(propylamine)	In vitro data	Severe irritant
Silica, vitreous	Rabbit	No significant irritation
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	similar health hazards	Corrosive
2,4,6-tris(dimethylaminomethyl)phenol	Rabbit	Corrosive
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
imidazole	Rabbit	Corrosive
Calcium Nitrate	Rabbit	Corrosive
Bis[(dimethylamino)methyl]phenol	similar compounds	Corrosive
2-piperazin-1-ylethylamine	Rabbit	Corrosive
toluene	Rabbit	Moderate irritant

Skin Sensitisation

Name	Species	Value
Overall product	Guinea pig	Sensitising
Fatty acids, C18-unsaturated, dimers, polymers with 3,3'-oxybis(ethyleneoxy)bis(propylamine)	Guinea pig	Sensitising
Silica, vitreous	Human and animal	Not classified
2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	Guinea pig	Not classified
2,4,6-tris(dimethylaminomethyl)phenol	Guinea pig	Not classified
Siloxanes and Silicones, di-Me, reaction products with silica	Human and animal	Not classified
Calcium Nitrate	similar compounds	Not classified
2-piperazin-1-ylethylamine	Guinea pig	Sensitising
toluene	Guinea pig	Not classified

Respiratory Sensitisation

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For the component/components, either no data is currently available or the data is not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Fatty acids, C18-unsaturated, dimers, polymers with 3,3'-oxybis(ethyleneoxy)bis(propylamine)	In Vitro	Not mutagenic
Silica, vitreous	In Vitro	Not mutagenic
2,4,6-tris(dimethylaminomethyl)phenol	In Vitro	Not mutagenic
Siloxanes and Silicones, di-Me, reaction products with silica	In Vitro	Not mutagenic
imidazole	In Vitro	Not mutagenic
imidazole	In vivo	Not mutagenic
Calcium Nitrate	In Vitro	Not mutagenic
2-piperazin-1-ylethylamine	In vivo	Not mutagenic
2-piperazin-1-ylethylamine	In Vitro	Some positive data exist, but the data are not sufficient for classification
toluene	In Vitro	Not mutagenic
toluene	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Silica, vitreous	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
Siloxanes and Silicones, di-Me, reaction products with silica	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity
Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Silica, vitreous	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Silica, vitreous	Inhalation	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Silica, vitreous	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
imidazole	Ingestion	Toxic to development	Rat	NOAEL 60 mg/kg/day	during organogenesis
Calcium Nitrate	Ingestion	Not classified for female reproduction	similar compounds	NOAEL 1,500 mg/kg/day	premating into lactation
Calcium Nitrate	Ingestion	Not classified for male reproduction	similar compounds	NOAEL 1,500 mg/kg/day	28 days
Calcium Nitrate	Ingestion	Not classified for development	similar compounds	NOAEL 1,500 mg/kg/day	premating into lactation
2-piperazin-1-ylethylamine	Ingestion	Not classified for female reproduction	Rat	NOAEL 598 mg/kg/day	premating & during gestation

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2-piperazin-1-ylethylamine	Ingestion	Not classified for male reproduction	Rat	NOAEL 409 mg/kg/day	32 days
2-piperazin-1-ylethylamine	Ingestion	Not classified for development	Rat	NOAEL 899 mg/kg/day	prematuring & during gestation
toluene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
toluene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation
toluene	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
toluene	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse

Target Organ(s)
Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Fatty acids, C18-unsaturated, dimers, polymers with 3,3'-oxybis(ethyleneoxy)bis(propylamine)	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	Irritation Positive	
Fatty acids, C18-unsaturated, dimers, polymers with 3,3'-oxybis(ethyleneoxy)bis(propylamine)	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Rat	NOAEL Not available	
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
2,4,6-tris(dimethylaminomethyl) phenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
imidazole	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Calcium Nitrate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Calcium Nitrate	Ingestion	methemoglobinemia	Causes damage to organs	Human	NOAEL Not available	environmental exposure
2-piperazin-1-ylethylamine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Silica, vitreous	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
2,4,6-tris(dimethylaminomethyl) phenol	Dermal	skin liver nervous system auditory system hematopoietic system eyes	Not classified	Rat	NOAEL 125 mg/kg/day	28 days

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Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
imidazole	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 60 mg/kg/day	90 days
imidazole	Ingestion	heart liver blood nervous system eyes	Not classified	Rat	NOAEL 180 mg/kg/day	90 days
Calcium Nitrate	Ingestion	heart skin endocrine system bone, teeth, nails, and/or hair hematopoietic system liver immune system nervous system eyes kidney and/or bladder respiratory system vascular system	Not classified	similar compounds	NOAEL 1,500 mg/kg/day	28 days
2-piperazin-1-ylethylamine	Ingestion	heart endocrine system hematopoietic system liver nervous system kidney and/or bladder	Not classified	Rat	NOAEL 598 mg/kg/day	28 days
toluene	Inhalation	auditory system eyes olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
toluene	Inhalation	nervous system	May cause damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
toluene	Inhalation	heart liver kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
toluene	Inhalation	hematopoietic system vascular system	Not classified	Human	NOAEL Not available	occupational exposure
toluene	Inhalation	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 11.3 mg/l	15 weeks
toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
toluene	Ingestion	liver kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks

Aspiration Hazard

Name	Value
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toluene

Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Fatty acids, C18-unsaturated, dimers, polymers with 3,3'-oxybis(ethyleneoxy)bis(propylamine)	68911-25-1		Data not available or insufficient for classification			
2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	68683-29-4		Data not available or insufficient for classification			
Silica, vitreous	60676-86-0	Common Carp	Experimental	72 hours	LC50	>10,000 mg/l
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Golden Orfe	Experimental	96 hours	LC50	>1,000 mg/l
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Green algae	Experimental	72 hours	EC50	>500 mg/l
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Water flea	Experimental	48 hours	EC50	218.16 mg/l
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Green algae	Experimental	72 hours	Effect Concentration 10%	5.4 mg/l
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	Common Carp	Experimental	96 hours	LC50	175 mg/l
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	Grass Shrimp	Experimental	96 hours	LC50	718 mg/l
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	Green algae	Experimental	72 hours	EC50	84 mg/l
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	Green algae	Experimental	72 hours	NOEC	6.25 mg/l
imidazole	288-32-4	Green algae	Experimental	72 hours	EC50	133 mg/l
imidazole	288-32-4	Water flea	Experimental	48 hours	EC50	341.5 mg/l
imidazole	288-32-4	Green algae	Experimental	72 hours	NOEC	25 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7		Data not available or insufficient for classification			

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Calcium Nitrate	10124-37-5	Guppy	Estimated	96 hours	LC50	1,378 mg/l
Calcium Nitrate	10124-37-5	Fathead minnow	Estimated	30 days	NOEC	58 mg/l
Bis[(dimethylamino)methyl]phenol	71074-89-0		Data not available or insufficient for classification			
2-piperazin-1-ylethylamine	140-31-8	Golden Orfe	Experimental	96 hours	LC50	368 mg/l
2-piperazin-1-ylethylamine	140-31-8	Green Algae	Experimental	72 hours	EC50	>1,000 mg/l
2-piperazin-1-ylethylamine	140-31-8	Water flea	Experimental	48 hours	EC50	58 mg/l
2-piperazin-1-ylethylamine	140-31-8	Green Algae	Experimental	72 hours	NOEC	31 mg/l
toluene	108-88-3	Coho Salmon	Experimental	96 hours	LC50	5.5 mg/l
toluene	108-88-3	Fish other	Experimental	96 hours	LC50	6.41 mg/l
toluene	108-88-3	Green Algae	Experimental	72 hours	EC50	12.5 mg/l
toluene	108-88-3	Water flea	Experimental	48 hours	EC50	3.78 mg/l
toluene	108-88-3	Coho salmon	Experimental	40 days	NOEC	3.2 mg/l
toluene	108-88-3	Water flea	Experimental	7 days	NOEC	0.74 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Fatty acids, C18-unsaturated, dimers, polymers with 3,3'-oxybis(ethyleneoxy)bis(propylamine)	68911-25-1	Data not available - insufficient			N/A	
2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	68683-29-4	Data not available - insufficient			N/A	
Silica, vitreous	60676-86-0	Data not available - insufficient			N/A	
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Estimated Photolysis		Photolytic half-life (in air)	2.96 hours (t 1/2)	Other methods
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Experimental Biodegradation	25 days	CO2 evolution	-8 %CO2 evolution/THC O2 evolution	OECD 301B - Modified sturm or CO2
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	Experimental Biodegradation	28 days	BOD	4 % weight	OECD 301D - Closed bottle test
imidazole	288-32-4	Experimental Biodegradation	18 days	Dissolv. Organic Carbon Deplet	98 % weight	OECD 301A - DOC Die Away Test
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not available - insufficient			N/A	
Calcium Nitrate	10124-37-5	Data not available - insufficient			N/A	
Bis[(dimethylamino)methyl]phenol	71074-89-0	Estimated Biodegradation	28 days	BOD	20 % weight	OECD 301C - MITI test (I)
2-piperazin-1-ylethylamine	140-31-8	Experimental Biodegradation	28 days	BOD	0 % BOD/ThBOD	OECD 301C - MITI test (I)
toluene	108-88-3	Experimental Photolysis		Photolytic half-life (in air)	5.2 days (t 1/2)	Other methods

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toluene	108-88-3	Experimental Biodegradation	20 days	BOD	80 % weight	
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12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Fatty acids, C18-unsaturated, dimers, polymers with 3,3'-oxybis(ethyleneoxy)bis(propylamine)	68911-25-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	68683-29-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Silica, vitreous	60676-86-0	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Experimental Bioconcentration		Log Kow	-1.25	Other methods
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	Experimental Bioconcentration		Log Kow	-0.66	Other methods
imidazole	288-32-4	Experimental Bioconcentration		Log Kow	-0.08	Other methods
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Calcium Nitrate	10124-37-5	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Bis[(dimethylamino)methyl]phenol	71074-89-0	Estimated Bioconcentration		Log Kow	-2.34	Estimated: Octanol-water partition coefficient
2-piperazin-1-ylethylamine	140-31-8	Experimental Bioconcentration		Log Kow	0.3	Other methods
toluene	108-88-3	Experimental Bioconcentration		Log Kow	2.73	Other methods

12.4. Mobility in soil

Please contact manufacturer for more details

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

No information available.

SECTION 13: Disposal considerations**13.1 Waste treatment methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the

respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances

SECTION 14: Transportation information

IMDG: UN3267; CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (BIS(3-AMINOPROPYL) ETHER OF DIETHYLENE GLYCOL AND BIS((DIMETHYLAMINO)METHYL)PHENOL); 8; II;; EMS: FA, SB.

ADR: UN3267; CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (BIS(3-AMINOPROPYL) ETHER OF DIETHYLENE GLYCOL AND BIS((DIMETHYLAMINO)METHYL)PHENOL); 8; II; (E); C7.

IATA: UN3267; CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (BIS(3-AMINOPROPYL) ETHER OF DIETHYLENE GLYCOL AND BIS((DIMETHYLAMINO)METHYL)PHENOL); 8; II.

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Carcinogenicity**

Ingredient
toluene

CAS Nbr
108-88-3

Classification
Gr. 3: Not classifiable

Regulation
International Agency
for Research on Cancer

Restrictions on the manufacture, placing on the market and use:

The following substance(s) contained in this product is/are subject through Annex XVII of REACH regulation to restrictions on the manufacture, placing on the market and use when present in certain dangerous substances, mixtures and articles. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

Ingredient
toluene

CAS Nbr
108-88-3

Restriction status: listed in REACH Annex XVII

Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 for Conditions of Restriction

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information**List of relevant H statements**

H225	Highly flammable liquid and vapour.
H272	May intensify fire; oxidiser.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.
H360D	May damage the unborn child.
H361d	Suspected of damaging the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H412	Harmful to aquatic life with long lasting effects.

Revision information:

Professional Mixing and Application: Section 16: Annex information was modified.
 CLP: Ingredient table information was modified.
 Label: CLP Classification information was modified.
 Label: CLP Percent Unknown information was added.
 Label: CLP Precautionary - Disposal information was deleted.
 Label: CLP Precautionary - Response information was modified.
 Section 3: Composition/ Information of ingredients table information was modified.
 Section 5: Hazardous combustion products table information was modified.
 Section 8: DNEL table row information was modified.
 Section 8: Occupational exposure limit table information was modified.
 Section 8: PNEC table row information was modified.
 Section 09: Color information was added.
 Section 09: Odor information was added.
 Sections 3 and 9: Odour, colour, grade information information was deleted.
 Section 11: Acute Toxicity table information was modified.
 Section 11: Aspiration Hazard Table information was modified.
 Section 11: Carcinogenicity Table information was modified.
 Section 11: Germ Cell Mutagenicity Table information was modified.
 Section 11: Reproductive Toxicity Table information was modified.
 Section 11: Serious Eye Damage/Irritation Table information was modified.
 Section 11: Single exposure may cause standard phrases information was modified.
 Section 11: Skin Corrosion/Irritation Table information was modified.
 Section 11: Skin Sensitization Table information was modified.
 Section 11: Target Organs - Repeated Table information was modified.
 Section 11: Target Organs - Single Table information was modified.
 Section 12: Component ecotoxicity information information was modified.
 Section 12: Persistence and Degradability information information was modified.
 Section 12: Biocumulative potential information information was modified.
 Section 14: Transportation classification information was modified.
 Section 15: Carcinogenicity information information was modified.
 Section 15: Label remarks and EU Detergent information was added.
 Section 15: Regulations - Inventories information was deleted.
 Section 15: Restrictions on manufacture ingredients information was added.
 Section 16: UK disclaimer information was deleted.

Annex

1. Title	
Substance identification	3,3'-Oxybis(ethyleneoxy)bis(propylamine); EC No. 224-207-2; CAS Nbr 4246-51-9;
Exposure Scenario Name	Formulation
Lifecycle Stage	Use at industrial sites

3M™ Panel Bonding (90 Minutes) Adhesive Part A (Accelerator) PN 08115, 38315, 58115

Contributing activities	PROC 05 -Mixing or blending in batch processes PROC 08a -Transfer of substance or mixture (charging and discharging) at non-dedicated facilities PROC 08b -Transfer of substance or mixture (charging and discharging) at dedicated facilities ERC 02 -Formulation into mixture
Processes, tasks and activities covered	Batch manufacture of a chemical substance or formulation (including polymerisation reactions). Transfers with dedicated controls, including loading, filling, dumping, bagging. Transfers without dedicated controls, including loading, filling, dumping, bagging.
2. Operational conditions and risk management measures	
Operating Conditions	Physical state: Liquid. General operating conditions: Duration of use: 5 days/week; Frequency of exposure at workplace [for one worker]: 8 hours/day; Indoor use;
Risk management measures	Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: Goggles - Chemical resistant; Wear chemically resistant gloves (tested to EN374) in combination with ‘basic’ employee training. Refer to Section 8 of the SDS for specific glove material.; Environmental: None needed;
Waste management measures	No use-specific waste management measures are required for this product. Refer to Section 13 of main SDS for disposal instructions:
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

1. Title	
Substance identification	3,3'-Oxybis(ethyleneoxy)bis(propylamine); EC No. 224-207-2; CAS Nbr 4246-51-9;
Exposure Scenario Name	Industrial Mixing and Application
Lifecycle Stage	Use at industrial sites
Contributing activities	PROC 04 -Chemical production where opportunity for exposure arises PROC 05 -Mixing or blending in batch processes PROC 13 -Treatment of articles by dipping and pouring ERC 06d -Use of reactive process regulators in polymerisation processes at industrial site (inclusion or not into/onto article)
Processes, tasks and activities covered	Charging material in open systems where significant opportunity for exposure arises e.g. charging from open drum. Mixing or blending of solid or liquid materials.
2. Operational conditions and risk management measures	
Operating Conditions	Physical state: Liquid. General operating conditions: Duration of use: 8 hours/day; Frequency of exposure at workplace [for one worker]: 5 days/week; Indoor use;
Risk management measures	Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: Goggles - Chemical resistant;

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	Wear chemically resistant gloves (tested to EN374) in combination with ‘basic’ employee training. Refer to Section 8 of the SDS for specific glove material.; Environmental: None needed;
Waste management measures	No use-specific waste management measures are required for this product. Refer to Section 13 of main SDS for disposal instructions:
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

1. Title	
Substance identification	2,4,6-tris(dimethylaminomethyl)phenol; EC No. 202-013-9; CAS Nbr 90-72-2;
Exposure Scenario Name	Industrial Mixing and Application
Lifecycle Stage	Use at industrial sites
Contributing activities	PROC 05 -Mixing or blending in batch processes PROC 08a -Transfer of substance or mixture (charging and discharging) at non-dedicated facilities PROC 08b -Transfer of substance or mixture (charging and discharging) at dedicated facilities PROC 09 -Transfer of substance or mixture into small containers (dedicated filling line, including weighing) PROC 10 -Roller application or brushing PROC 13 -Treatment of articles by dipping and pouring PROC 15 -Use a laboratory reagent ERC 05 -Use at industrial site leading to inclusion into/onto article ERC 06d -Use of reactive process regulators in polymerisation processes at industrial site (inclusion or not into/onto article)
Processes, tasks and activities covered	Application of product with a roller or brush. Application of product with applicator gun. Mixing or blending of solid or liquid materials. Transfer of substances/mixtures into small containers e.g. tubes , bottles or small reservoirs. Transfers with dedicated controls, including loading, filling, dumping, bagging. Transfers without dedicated controls, including loading, filling, dumping, bagging. Use as a laboratory reagent.
2. Operational conditions and risk management measures	
Operating Conditions	Physical state: Liquid. General operating conditions: Emission days per year: 220 days/year; Indoors with good general ventilation; Processing Temperature:: <= 40 degree Celsius; Task: Transferring Material; Duration of use: 4 hours/day; Task: Mixing; Duration of use: 8 hours/day; Task: Laboratory use; Duration of use: <= 1 hour(s);
Risk management measures	Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: Face shield; Local exhaust ventilation; Protective clothing / Wear suitable protective clothing; Environmental:

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	None needed; ; The following task-specific risk management measures apply in addition to those listed above: Task: Laboratory use; Human Health; Protective Gloves - Chemical resistant. Refer to Section 8 of the SDS for specific glove material.;
Waste management measures	Send to a municipal sewage treatment plant;
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

1. Title	
Substance identification	3,3'-Oxybis(ethyleneoxy)bis(propylamine); EC No. 224-207-2; CAS Nbr 4246-51-9;
Exposure Scenario Name	Industrial Transfer
Lifecycle Stage	Use at industrial sites
Contributing activities	PROC 08a -Transfer of substance or mixture (charging and discharging) at non-dedicated facilities PROC 08b -Transfer of substance or mixture (charging and discharging) at dedicated facilities PROC 09 -Transfer of substance or mixture into small containers (dedicated filling line, including weighing) ERC 02 -Formulation into mixture
Processes, tasks and activities covered	Transfers with dedicated controls, including loading, filling, dumping, bagging.
2. Operational conditions and risk management measures	
Operating Conditions	Physical state: Liquid. General operating conditions: Duration of use: 8 hours/day; Frequency of exposure at workplace [for one worker]: 5 days/week; Indoor use; Outdoor use;
Risk management measures	Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: Face shield; Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training. Refer to Section 8 of the SDS for specific glove material.;; Environmental: None needed;
Waste management measures	No use-specific waste management measures are required for this product. Refer to Section 13 of main SDS for disposal instructions:
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

1. Title	
Substance identification	2,4,6-tris(dimethylaminomethyl)phenol; EC No. 202-013-9; CAS Nbr 90-72-2;
Exposure Scenario Name	Hand-mixing of preparations, e.g. plasters, resins, two-component adhesives.

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Lifecycle Stage	Use at industrial sites
Contributing activities	PROC 05 -Mixing or blending in batch processes PROC 08a -Transfer of substance or mixture (charging and discharging) at non-dedicated facilities PROC 08b -Transfer of substance or mixture (charging and discharging) at dedicated facilities PROC 10 -Roller application or brushing PROC 13 -Treatment of articles by dipping and pouring ERC 08c -Widespread use leading to inclusion into/onto article (indoor)
Processes, tasks and activities covered	Application of product with a roller or brush. Application of product with applicator gun. Mixing or blending of solid or liquid materials. Transfers with dedicated controls, including loading, filling, dumping, bagging. Transfers without dedicated controls, including loading, filling, dumping, bagging.
2. Operational conditions and risk management measures	
Operating Conditions	Physical state: Liquid. General operating conditions: Duration of use: 8 hours/day; Emission days per year: 220 days/year; Indoors with good general ventilation; Processing Temperature:: <= 40 degree Celsius; Task: Transferring Material; Indoors with enhanced general ventilation; Duration of use: 4 hours/day;
Risk management measures	Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: Wear chemically resistant gloves (tested to EN374) in combination with ‘basic’ employee training. Refer to Section 8 of the SDS for specific glove material.; Environmental: Municipal Sewage Treatment Plant; ; The following task-specific risk management measures apply in addition to those listed above: Task: Transferring Material; Human Health; Protective clothing / Wear suitable protective clothing; Face shield; Task: Mixing; Human Health; Protective clothing / Wear suitable protective clothing; Face shield; Local exhaust ventilation;
Waste management measures	No use-specific waste management measures are required for this product. Refer to Section 13 of main SDS for disposal instructions:
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

1. Title	
Substance identification	3,3'-Oxybis(ethyleneoxy)bis(propylamine); EC No. 224-207-2; CAS Nbr 4246-51-9;
Exposure Scenario Name	Professional Use of Adhesives and Sealants
Lifecycle Stage	Use at industrial sites
Contributing activities	PROC 13 -Treatment of articles by dipping and pouring ERC 08c -Widespread use leading to inclusion into/onto article (indoor) ERC 08f -Widespread use leading to inclusion into/onto article (outdoor)

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Processes, tasks and activities covered	Application of product with applicator gun.
2. Operational conditions and risk management measures	
Operating Conditions	Physical state: Liquid. General operating conditions: Duration of use: 8 hours/day; Frequency of exposure at workplace [for one worker]: 5 days/week; Indoor use;
Risk management measures	Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: Goggles - Chemical resistant; Wear chemically resistant gloves (tested to EN374) in combination with ‘basic’ employee training. Refer to Section 8 of the SDS for specific glove material.; Environmental: None needed;
Waste management measures	No use-specific waste management measures are required for this product. Refer to Section 13 of main SDS for disposal instructions:
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

1. Title	
Substance identification	Calcium Nitrate; EC No. 233-332-1; CAS Nbr 10124-37-5;
Exposure Scenario Name	Professional Use of Adhesives and Sealants
Lifecycle Stage	Use at industrial sites
Contributing activities	PROC 10 -Roller application or brushing PROC 13 -Treatment of articles by dipping and pouring ERC 08c -Widespread use leading to inclusion into/onto article (indoor)
Processes, tasks and activities covered	Application of product with applicator gun. Application of product.
2. Operational conditions and risk management measures	
Operating Conditions	Physical state: Solid. General operating conditions: Duration of use: 8 hours/day; Indoors with good general ventilation;
Risk management measures	Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: Protective Gloves - Chemical resistant. Refer to Section 8 of the SDS for specific glove material.; Environmental: None needed;
Waste management measures	No use-specific waste management measures are required for this product. Refer to Section 13 of main SDS for disposal instructions:
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the

product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M United Kingdom MSDSs are available at www.3M.com/uk



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M™ Panel Bonding Adhesive Part B PN 08115, 38315, 58115

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Automotive.

1.3. Details of the supplier of the safety data sheet

Address:	3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone:	+44 (0)1344 858 000
E Mail:	tox.uk@mmm.com
Website:	www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Germ Cell Mutagenicity, Category 2 - Muta. 2; H341

Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

WARNING.

Symbols:

GHS07 (Exclamation mark) | GHS08 (Health Hazard) | GHS09 (Environment) |

Pictograms



Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	1675-54-3	216-823-5	30 - 60
Rxn mass: 2-({[1-chloro-3-({4-[methoxy(oxiran-2-yl)methyl]cyclohexyl}methoxy)propan-2-yl]oxy}methyl)oxirane & 2,2'-[cis-cyclohexane-1,4-diylbis(methyleneoxymethylene)]bisoxirane & 2,2'-[trans-cyclohexane-1,4-diylbis(methyleneoxymethylene)]bisoxirane		946-427-4	7 - 13

HAZARD STATEMENTS:

H319	Causes serious eye irritation.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H341	Suspected of causing genetic defects.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

General:

P102	Keep out of reach of children.
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Prevention:

P280E	Wear protective gloves.
P273	Avoid release to the environment.

Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.
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Contains 1% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

Ingredient	CAS Nbr	EC No.	REACH Registration No.	% by Wt	Classification
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	1675-54-3	216-823-5		30 - 60	Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317 Aquatic Chronic 2, H411
Glass, oxide, chemicals	65997-17-3	266-046-0		10 - 30	Substance with a Community level exposure limit in the workplace
Silica, vitreous	60676-86-0	262-373-8		7 - 13	Substance with a Community level exposure limit in the workplace
Rxn mass: 2-({[1-chloro-3-({4-[methoxy(oxiran-2-yl)methyl]cyclohexyl}methoxy)propan-2-yl]oxy}methyl)oxirane & 2,2'-[cis-cyclohexane-1,4-diylbis(methyleneoxymethylene)]bisoxirane & 2,2'-[trans-cyclohexane-1,4-diylbis(methyleneoxymethylene)]bisoxirane		946-427-4		7 - 13	Acute Tox. 4, H302; Skin Irrit. 2, H315; Skin Sens. 1, H317; Muta. 2, H341; Aquatic Chronic 3, H412
Acrylate Polymer	Trade Secret			5 - 10	Substance not classified as hazardous
Silicon dioxide	7631-86-9	231-545-4		1 - 5	Substance with a Community level exposure limit in the workplace
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	2530-83-8	219-784-2		0.5 - 1.5	Eye Dam. 1, H318
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7			0.5 - 1.5	Substance with a Community level exposure limit in the workplace
Carbon black	1333-86-4	215-609-9	01-2119384822-32	< 0.5	Substance with a Community level exposure limit in the workplace

Note: Any entry in the EC# column that begins with the numbers 6, 7, 8, or 9 are a Provisional List Number provided by ECHA pending publication of the official EC Inventory Number for the substance.
Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

5.3. Advice for fire-fighters

When fire fighting conditions are severe and total thermal decomposition of the product is possible, wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, tunic and trousers (leggings), bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (eg. gloves, respirators...) as required.

7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from strong bases. Store away from oxidising agents. Store away from amines.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters**Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Carbon black	1333-86-4	UK HSC	TWA: 3.5 mg/m ³ ; STEL: 7 mg/m ³	
Silica, vitreous	60676-86-0	UK HSC	TWA(as respirable dust):0.08 mg/m ³	
Silicon dioxide	60676-86-0	UK HSC	TWA(as inhalable dust):6 mg/m ³	
Glass, oxide, chemicals	65997-17-3	UK HSC	TWA(as fiber):5 mg/m ³ (1 fibers/ml)	
Glass, oxide, chemicals	65997-17-3	Manufacturer determined	TWA(as non-fibrous, inhalable fraction)(8 hours):10 mg/m ³ ;TWA(as non-fibrous, respirable)(8 hours):3 mg/m ³	
Silicon dioxide	67762-90-7	UK HSC	TWA(as inhalable dust):6 mg/m ³ ;TWA(as respirable dust):2.4 mg/m ³	
Silicon dioxide	7631-86-9	UK HSC	TWA(as inhalable dust):6 mg/m ³ ;TWA(as respirable dust):2.4 mg/m ³	

UK HSC : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

Recommended monitoring procedures:Information on recommended monitoring procedures can be obtained from UK HSC

8.2. Exposure controls**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face

protection(s) are recommended:
Indirect vented goggles.

Applicable Norms/Standards

Use eye protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state

Liquid.

Colour

Black

Odor

Acrylic

Odour threshold

No data available.

pH

No data available.

Boiling point/boiling range

>= 35 °C

Melting point

No data available.

Flammability (solid, gas)

Not applicable.

Explosive properties

Not classified

Oxidising properties

Not classified

Flash point

>= 104.4 °C [Test Method: Closed Cup]

Autoignition temperature

No data available.

Flammable Limits(LEL)

No data available.

Flammable Limits(UEL)

No data available.

Vapour pressure	<= 186,158.4 Pa
Relative density	1.2 [Ref Std:WATER=1]
Water solubility	Negligible
Solubility- non-water	No data available.
Partition coefficient: n-octanol/water	No data available.
Evaporation rate	<= 1 Units not available or not applicable. [Ref Std:BUOAC=1]
Vapour density	No data available.
Decomposition temperature	No data available.
Viscosity	100,000 mPa-s - 225,000 mPa-s [Test Method:Brookfield]
Density	1.2 kg/l

9.2. Other information

EU Volatile Organic Compounds	No data available.
Molecular weight	No data available.
Percent volatile	1.6 % weight

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Sparks and/or flames.

10.5 Incompatible materials

Amines.
Strong acids.
Strong bases.
Strong oxidising agents.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
Aldehydes.	Not specified.
Carbon monoxide.	Not specified.
Carbon dioxide.	Not specified.
Hydrogen Chloride	Not specified.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

May be harmful if inhaled. Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact

Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching. May cause additional health effects (see below).

Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Genotoxicity:

Genotoxicity and Mutagenicity: May interact with genetic material and possibly alter gene expression.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Dust/Mist(4 hr)		No data available; calculated ATE5 - 12.5 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Dermal	Rat	LD50 > 1,600 mg/kg
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Ingestion	Rat	LD50 > 1,000 mg/kg
Glass, oxide, chemicals	Dermal		LD50 estimated to be > 5,000 mg/kg
Glass, oxide, chemicals	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Silica, vitreous	Dermal	Rabbit	LD50 > 5,000 mg/kg
Silica, vitreous	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Silica, vitreous	Ingestion	Rat	LD50 > 5,110 mg/kg
Rxn mass: 2-({[1-chloro-3-(4-[methoxy(oxiran-2-yl)methyl]cyclohexyl)methoxy]propan-2-yl]oxy)methyl)oxirane & 2,2'-[cis-cyclohexane-1,4-diylbis(methyleneoxymethylene)]bisoxirane & 2,2'-[trans-cyclohexane-1,4-diylbis(methyleneoxymethylene)]bisoxirane	Ingestion	Rat	LD50 1,000 mg/kg
Acrylate Polymer	Dermal	Rabbit	LD50 > 5,000 mg/kg
Acrylate Polymer	Ingestion	Rat	LD50 > 5,000 mg/kg
Silicon dioxide	Dermal	Rabbit	LD50 > 5,000 mg/kg
Silicon dioxide	Inhalation-	Rat	LC50 > 0.691 mg/l

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	Dust/Mist (4 hours)		
Silicon dioxide	Ingestion	Rat	LD50 > 5,110 mg/kg
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	Dermal	Rabbit	LD50 4,000 mg/kg
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 5.3 mg/l
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	Ingestion	Rat	LD50 7,010 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Carbon black	Dermal	Rabbit	LD50 > 3,000 mg/kg
Carbon black	Ingestion	Rat	LD50 > 8,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Rabbit	Mild irritant
Glass, oxide, chemicals	Professional judgement	No significant irritation
Silica, vitreous	Rabbit	No significant irritation
Rxn mass: 2-([1-chloro-3-(4-[methoxy(oxiran-2-yl)methyl]cyclohexyl)methoxy]propan-2-yl)oxy)methyl)oxirane & 2,2'-[cis-cyclohexane-1,4-diylbis(methyleneoxymethylene)]bisoxirane & 2,2'-[trans-cyclohexane-1,4-diylbis(methyleneoxymethylene)]bisoxirane	In vitro data	Irritant
Acrylate Polymer	Professional judgement	Minimal irritation
Silicon dioxide	Rabbit	No significant irritation
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	Rabbit	Mild irritant
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
Carbon black	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Rabbit	Moderate irritant
Glass, oxide, chemicals	Professional judgement	No significant irritation
Silica, vitreous	Rabbit	No significant irritation
Rxn mass: 2-([1-chloro-3-(4-[methoxy(oxiran-2-yl)methyl]cyclohexyl)methoxy]propan-2-yl)oxy)methyl)oxirane & 2,2'-[cis-cyclohexane-1,4-diylbis(methyleneoxymethylene)]bisoxirane & 2,2'-[trans-cyclohexane-1,4-diylbis(methyleneoxymethylene)]bisoxirane	In vitro data	No significant irritation
Acrylate Polymer	Professional judgement	Mild irritant
Silicon dioxide	Rabbit	No significant irritation
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	Rabbit	Corrosive
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
Carbon black	Rabbit	No significant irritation

Skin Sensitisation

Name	Species	Value
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Human	Sensitising

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	and animal	
Silica, vitreous	Human and animal	Not classified
Rxn mass: 2-({[1-chloro-3-({4-[methoxy(oxiran-2-yl)methyl]cyclohexyl}methoxy)propan-2-yl]oxy}methyl)oxirane & 2,2'-[cis-cyclohexane-1,4-diylbis(methyleneoxymethylene)]bisoxirane & 2,2'-[trans-cyclohexane-1,4-diylbis(methyleneoxymethylene)]bisoxirane	similar compounds	Sensitising
Silicon dioxide	Human and animal	Not classified
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	Guinea pig	Not classified
Siloxanes and Silicones, di-Me, reaction products with silica	Human and animal	Not classified

Respiratory Sensitisation

Name	Species	Value
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	In vivo	Not mutagenic
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	In Vitro	Some positive data exist, but the data are not sufficient for classification
Glass, oxide, chemicals	In Vitro	Some positive data exist, but the data are not sufficient for classification
Silica, vitreous	In Vitro	Not mutagenic
Rxn mass: 2-({[1-chloro-3-({4-[methoxy(oxiran-2-yl)methyl]cyclohexyl}methoxy)propan-2-yl]oxy}methyl)oxirane & 2,2'-[cis-cyclohexane-1,4-diylbis(methyleneoxymethylene)]bisoxirane & 2,2'-[trans-cyclohexane-1,4-diylbis(methyleneoxymethylene)]bisoxirane	In Vitro	Mutagenic; structurally related to germ cell mutagens
Silicon dioxide	In Vitro	Not mutagenic
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	In vivo	Not mutagenic
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	In Vitro	Some positive data exist, but the data are not sufficient for classification
Siloxanes and Silicones, di-Me, reaction products with silica	In Vitro	Not mutagenic
Carbon black	In Vitro	Not mutagenic
Carbon black	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Glass, oxide, chemicals	Inhalation	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
Silica, vitreous	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
Silicon dioxide	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	Dermal	Mouse	Not carcinogenic
Siloxanes and Silicones, di-Me, reaction products with silica	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
Carbon black	Dermal	Mouse	Not carcinogenic
Carbon black	Ingestion	Mouse	Not carcinogenic
Carbon black	Inhalation	Rat	Carcinogenic.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Silica, vitreous	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Silica, vitreous	Inhalation	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Silica, vitreous	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Silicon dioxide	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Silicon dioxide	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Silicon dioxide	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	Ingestion	Not classified for development	Rat	NOAEL 3,000 mg/kg/day	during organogenesis
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)
Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Rxn mass: 2-([1-chloro-3-(4-methoxy(oxiran-2-yl)methyl)cyclohexyl)methoxy]propan-2-yl)oxy)methyl)oxirane & 2,2'-[cis-cyclohexane-1,4-diylbis(methyleneoxymethylene)]bisoxirane & 2,2'-[trans-cyclohexane-1,4-diylbis(methyleneoxymethylene)]bisoxirane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]b	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years

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isoxirane						
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Glass, oxide, chemicals	Inhalation	respiratory system	Not classified	Human	NOAEL not available	occupational exposure
Silica, vitreous	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Silicon dioxide	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	Ingestion	heart endocrine system bone, teeth, nails, and/or hair hematopoietic system liver immune system nervous system kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Carbon black	Inhalation	pneumoconiosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	1675-54-3	Rainbow trout	Estimated	96 hours	LC50	2 mg/l
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	1675-54-3	Water flea	Estimated	48 hours	EC50	1.8 mg/l
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	1675-54-3	Green Algae	Experimental	72 hours	EC50	>11 mg/l

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1-phenyleneoxymethylene]]bisoxirane						
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene]]bisoxirane	1675-54-3	Green Algae	Experimental	72 hours	NOEC	4.2 mg/l
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene]]bisoxirane	1675-54-3	Water flea	Experimental	21 days	NOEC	0.3 mg/l
Glass, oxide, chemicals	65997-17-3	Green algae	Experimental	72 hours	EC50	>1,000 mg/l
Glass, oxide, chemicals	65997-17-3	Water flea	Experimental	72 hours	EC50	>1,000 mg/l
Glass, oxide, chemicals	65997-17-3	Zebra Fish	Experimental	96 hours	LC50	>1,000 mg/l
Glass, oxide, chemicals	65997-17-3	Green algae	Experimental	72 hours	NOEC	>=1,000 mg/l
Silica, vitreous	60676-86-0	Common Carp	Experimental	72 hours	LC50	>10,000 mg/l
Rxn mass: 2-([1-chloro-3-([4-[methoxy(oxiran-2-yl)methyl]cyclohexyl)methoxy]propan-2-yl]oxy)methyl)oxirane & 2,2'-[cis-cyclohexane-1,4-diylbis(methyleneoxymethylene)]bisoxirane & 2,2'-[trans-cyclohexane-1,4-diylbis(methyleneoxymethylene)]bisoxirane	946-427-4	Green Algae	Experimental	72 hours	EC50	38 mg/l
Rxn mass: 2-([1-chloro-3-([4-[methoxy(oxiran-2-yl)methyl]cyclohexyl)methoxy]propan-2-yl]oxy)methyl)oxirane & 2,2'-[cis-cyclohexane-1,4-diylbis(methyleneoxymethylene)]bisoxirane & 2,2'-[trans-cyclohexane-1,4-diylbis(methyleneoxymethylene)]bisoxirane	946-427-4	Water flea	Experimental	72 hours	EC50	71 mg/l
Rxn mass: 2-([1-chloro-3-([4-[methoxy(oxiran-2-yl)methyl]cyclohexyl)methoxy]propan-2-yl]oxy)methyl)oxirane & 2,2'-[cis-cyclohexane-1,4-diylbis(methyleneoxymethylene)]bisoxirane & 2,2'-[trans-cyclohexane-1,4-diylbis(methyleneoxymethylene)]bisoxirane	946-427-4	Green Algae	Experimental	72 hours	Effect Concentration 10%	18 mg/l
Acrylate Polymer	Trade Secret		Data not available or insufficient for classification			

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Silicon dioxide	7631-86-9		Data not available or insufficient for classification			
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	2530-83-8	Common Carp	Experimental	96 hours	LC50	55 mg/l
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	2530-83-8	Crustacea other	Experimental	48 hours	LC50	324 mg/l
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	2530-83-8	Green algae	Experimental	96 hours	EC50	350 mg/l
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	2530-83-8	Green Algae	Experimental	96 hours	NOEC	130 mg/l
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	2530-83-8	Water flea	Experimental	21 days	NOEC	>=100 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7		Data not available or insufficient for classification			
Carbon black	1333-86-4		Data not available or insufficient for classification			

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	1675-54-3	Experimental Hydrolysis		Hydrolytic half-life	117 hours (t 1/2)	Other methods
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	1675-54-3	Experimental Biodegradation	28 days	BOD	5 %BOD/COD	OECD 301F - Manometric respirometry
Glass, oxide, chemicals	65997-17-3	Data not availbl-insufficient			N/A	
Silica, vitreous	60676-86-0	Data not availbl-insufficient			N/A	
Rxn mass: 2-({[1-chloro-3-({4-[methoxy(oxiran-2-yl)methyl]cyclohexyl)methoxy}propan-2-yl]oxy}methyl)oxirane & 2,2'-[cis-cyclohexane-1,4-diylbis(methyleneoxymethylene)]bisoxirane & 2,2'-[trans-cyclohexane-1,4-diylbis(methyleneoxymethylene)]bisoxirane	946-427-4	Experimental Biodegradation	28 days	CO2 evolution	1.3 %CO2 evolution/THC O2 evolution	OECD 301B - Modified sturm or CO2
Acrylate Polymer	Trade Secret	Data not availbl-insufficient			N/A	
Silicon dioxide	7631-86-9	Data not availbl-insufficient			N/A	
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	2530-83-8	Experimental Hydrolysis		Hydrolytic half-life	6.5 hours (t 1/2)	Other methods
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	2530-83-8	Experimental Biodegradation	28 days	Dissolv. Organic Carbon Deplet	37 % weight	Other methods
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not availbl-insufficient			N/A	
Carbon black	1333-86-4	Data not availbl-insufficient			N/A	

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	1675-54-3	Experimental Bioconcentration		Log Kow	3.242	Other methods
Glass, oxide, chemicals	65997-17-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Silica, vitreous	60676-86-0	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Rxn mass: 2-([1-chloro-3-({4-[methoxy(oxiran-2-yl)methyl]cyclohexyl)methoxy}propan-2-yl)oxy)methyl)oxirane & 2,2'-[cis-cyclohexane-1,4-diylbis(methyleneoxymethylene)]bisoxirane & 2,2'-[trans-cyclohexane-1,4-diylbis(methyleneoxymethylene)]bisoxirane	946-427-4	Experimental Bioconcentration		Log Kow	2.05	Other methods
Acrylate Polymer	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Silicon dioxide	7631-86-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	2530-83-8	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Carbon black	1333-86-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil

Please contact manufacturer for more details

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the

available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances

SECTION 14: Transportation information

Exemption: For vessels containing a net quantity of 5 l or a net mass of 5 kg or less per single or inner packaging, special provision 375 (ADR), exemption per 2.10.2.7 (IMDG) or special provision A197 (IATA) may be applied, if applicable

ADR: UN3082; Environmentally Hazardous Substance, Liquid, N.O.S (4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER); 9; III; (-); M6.

IATA: UN3082; Environmentally Hazardous Substance, Liquid, N.O.S (4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER); 9; III.

IMDG: UN3082; Environmentally Hazardous Substance, Liquid, N.O.S (4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER); 9; III; Marine Pollutant: 4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER; FA, SF.

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Carcinogenicity**

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	1675-54-3	Gr. 3: Not classifiable	International Agency for Research on Cancer
Carbon black	1333-86-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
Silicon dioxide	7631-86-9	Gr. 3: Not classifiable	International Agency for Research on Cancer

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information**List of relevant H statements**

H302	Harmful if swallowed.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H341	Suspected of causing genetic defects.
H411	Toxic to aquatic life with long lasting effects.

H412 Harmful to aquatic life with long lasting effects.

Revision information:

CLP: Ingredient table information was modified.

Label: CLP Classification information was modified.

Label: Graphic information was modified.

Section 3: Composition/ Information of ingredients table information was modified.

Section 5: Fire - Advice for fire fighters information information was modified.

Section 8: Occupational exposure limit table information was modified.

Section 09: Color information was added.

Section 09: Odor information was added.

Sections 3 and 9: Odour, colour, grade information information was deleted.

Section 11: Acute Toxicity table information was modified.

Section 11: Carcinogenicity Table information was modified.

Section 11: Germ Cell Mutagenicity Table information was modified.

Section 11: Health Effects - Inhalation information information was modified.

Section 11: Health Effects - Skin information information was modified.

Section 11: Mutagenicity information information was added.

Section 11: Reproductive and/or Developmental Effects text information was deleted.

Section 11: Reproductive Toxicity Table information was modified.

Section 11: Respiratory Sensitization Table information was modified.

Section 11: Serious Eye Damage/Irritation Table information was modified.

Section 11: Skin Corrosion/Irritation Table information was modified.

Section 11: Skin Sensitization Table information was modified.

Section 11: Target Organs - Repeated Table information was modified.

Section 11: Target Organs - Single Table information was modified.

Section 12: Component ecotoxicity information information was modified.

Section 12: Persistence and Degradability information information was modified.

Section 12: Biocumulative potential information information was modified.

Section 15: Carcinogenicity information information was modified.

Section 15: Regulations - Inventories information was deleted.

Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M United Kingdom MSDSs are available at www.3M.com/uk