

Safety Data Sheet according to (EC) No 1907/2006 as amended

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LOCTITE EA 9497 DC50ML SE/FI

SDS No. : 268359 V002.0 Revision: 16.03.2021 printing date: 17.03.2021 Replaces version from: 27.11.2019

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1. Product identifier** LOCTITE EA 9497 DC50ML SE/FI
- **1.2. Relevant identified uses of the substance or mixture and uses advised against** Intended use: Epoxy resin
- **1.3. Details of the supplier of the safety data sheet** Henkel Ltd Wood Lana End

Wood Lane End HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000 Fax-no.: +44 1442 278071

ua-productsafety.uk@henkel.com

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin irritation	Category 2
H315 Causes skin irritation.	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Chronic hazards to the aquatic environment	Category 2
H411 Toxic to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:



Contains

Bisphenol-F epichlorhydrin resin; MW<700

	Bisphenol A Diglycidyl Ether 1,4-bis(2,3 epoxypropoxy)butane N,N'-Ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide)
Signal word:	Warning
Hazard statement:	H315 Causes skin irritation.H317 May cause an allergic skin reaction.H319 Causes serious eye irritation.H411 Toxic to aquatic life with long lasting effects.
Precautionary statement: Prevention	P273 Avoid release to the environment. P280 Wear protective gloves.
Precautionary statement: Response	P302+P352 IF ON SKIN: Wash with plenty of soap and water. P333+P313 If skin irritation or rash occurs: Get medical advice/attention. P337+P313 If eye irritation persists: Get medical advice/attention.

2.3. Other hazards

None if used properly. Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General chemical description:

Part A of two part adhesive

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	01-2119454392-40	2,5- < 25 %	Skin Irrit. 2; Dermal H315 Skin Sens. 1 H317 Aquatic Chronic 2 H411
Bisphenol A Diglycidyl Ether 1675-54-3	216-823-5 01-2119456619-26	5- < 10 %	Eye Irrit. 2 H319 Skin Irrit. 2 H315 Skin Sens. 1 H317 Aquatic Chronic 2 H411
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	219-371-7 01-2119494060-45	1-< 5%	Acute Tox. 4; Oral H302 Acute Tox. 4; Dermal H312 Acute Tox. 4; Inhalation H332 Skin Irrit. 2 H315 Skin Sens. 1 H317 Eye Irrit. 2 H319 Aquatic Chronic 3 H412
Titanium dioxide 13463-67-7	236-675-5 01-2119489379-17	0,1-< 1%	Carc. 2; Inhalation H351
N,N'-Ethane-1,2-diylbis(12- hydroxyoctadecan-1-amide) 123-26-2	204-613-6 01-2119978265-26	0,1-< 1%	Skin Sens. 1B H317 Aquatic Chronic 4 H413

For full text of the H - statements and other abbreviations see section 16 "Other information".

Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation: Move to fresh air. If symptoms persist, seek medical advice.

Skin contact: Rinse with running water and soap. Seek medical advice.

Eye contact: Rinse immediately with plenty of running water (for 10 minutes). Seek medical attention if necessary.

Ingestion: Rinse out mouth, drink 1-2 glasses of water, do not induce vomiting. Seek medical advice.

4.2. Most important symptoms and effects, both acute and delayed

SKIN: Redness, inflammation.

SKIN: Rash, Urticaria.

EYE: Irritation, conjunctivitis.

4.3. Indication of any immediate medical attention and special treatment needed See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media Suitable extinguishing media:

Foam, extinguishing powder, carbon dioxide.

Extinguishing media which must not be used for safety reasons: None known

5.2. Special hazards arising from the substance or mixture

Formation of toxic gases is possible during heating or in fires. Oxides of carbon, oxides of nitrogen, irritating organic vapors.

5.3. Advice for firefighters

Wear self-contained breathing apparatus. Wear protective equipment.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation. Avoid contact with skin and eyes. Wear protective equipment.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Wash spillage site thoroughly with soap and water or detergent solution. Store in a partly filled, closed container until disposal. Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling Avoid skin and eye contact. See advice in section 8

Hygiene measures:

Good industrial hygiene practices should be observed. Wash hands before work breaks and after finishing work. Do not eat, drink or smoke while working.

7.2. Conditions for safe storage, including any incompatibilities

Store in a cool, well-ventilated place. Refer to Technical Data Sheet

7.3. Specific end use(s) Epoxy resin

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for

Great Britain

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Aluminium oxide 1344-28-1 [ALUMINIUM OXIDES, INHALABLE DUST]		10	Time Weighted Average (TWA):		EH40 WEL
Aluminium oxide 1344-28-1 [ALUMINIUM OXIDES, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		EH40 WEL
Titanium dioxide 13463-67-7 [TITANIUM DIOXIDE, RESPIRABLE]		4	Time Weighted Average (TWA):		EH40 WEL
Titanium dioxide 13463-67-7 [TITANIUM DIOXIDE, TOTAL INHALABLE]		10	Time Weighted Average (TWA):		EH40 WEL

Occupational Exposure Limits

Valid for Ireland

Ingredient [Regulated substance]	ррт	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory lis
Aluminium oxide 1344-28-1 [ALUMINIUM OXIDES]		4	Time Weighted Average (TWA):		IR_OEL
Aluminium oxide 1344-28-1 [ALUMINIUM OXIDES]		10	Time Weighted Average (TWA):		IR_OEL
Titanium dioxide 13463-67-7 [TITANIUM DIOXIDE]		10	Time Weighted Average (TWA):		IR_OEL
Titanium dioxide 13463-67-7 [TITANIUM DIOXIDE]		4	Time Weighted Average (TWA):		IR_OEL

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental		Value				Remarks
	Compartment	period	ma/l	nnm	maller	others	
Reaction product: bisphenol-F-	aqua		mg/l 0,003 mg/l	ppm	mg/kg	otners	
(epichlorhydrin); epoxy resin (number average molecular weight \leq 700) (old)	(freshwater)		0,005 mg/				
9003-36-5							
Reaction product: bisphenol-F-	aqua (marine		0,0003				
(epichlorhydrin); epoxy resin (number average molecular weight \leq 700) (old)	water)		mg/l				
9003-36-5							
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number	sewage		10 mg/l				
average molecular weight \leq 700) (old) 9003-36-5	treatment plant (STP)						
Reaction product: bisphenol-F-	sediment				0,294		
(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	(freshwater)				mg/kg		
Reaction product: bisphenol-F-	sediment				0,0294		
(epichlorhydrin); epoxy resin (number average molecular weight \leq 700) (old) 9003-36-5	(marine water)				mg/kg		
Reaction product: bisphenol-F-	Soil				0,237		
(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5					mg/kg		
Reaction product: bisphenol-F-	aqua		0,0254				
(epichlorhydrin); epoxy resin (number	(intermittent		mg/l				
average molecular weight \leq 700) (old) 9003-36-5	releases)						
Reaction product: bisphenol-F-	Air						no hazard identified
(epichlorhydrin); epoxy resin (number average molecular weight \leq 700) (old)							
9003-36-5							
Reaction product: bisphenol-F-	Predator						no potential for
(epichlorhydrin); epoxy resin (number average molecular weight \leq 700) (old)							bioaccumulation
9003-36-5			0.005 1				
2,2'-[(1-Methylethylidene)bis(4,1- phenyleneoxymethylene)]bisoxirane	aqua (freshwater)		0,006 mg/l				
1675-54-3	, , , , , , , , , , , , , , , , , , ,						
2,2'-[(1-Methylethylidene)bis(4,1- phenyleneoxymethylene)]bisoxirane	freshwater - intermittent		0,018 mg/l				
1675-54-3	internittent						
2,2'-[(1-Methylethylidene)bis(4,1-	aqua (marine		0,001 mg/l				
phenyleneoxymethylene)]bisoxirane 1675-54-3	water)						
2,2'-[(1-Methylethylidene)bis(4,1-	marine water -		0,002 mg/l				
phenyleneoxymethylene)]bisoxirane 1675-54-3	intermittent						
2,2'-[(1-Methylethylidene)bis(4,1-	sewage		10 mg/l				
phenyleneoxymethylene)]bisoxirane 1675-54-3	treatment plant (STP)						
2,2'-[(1-Methylethylidene)bis(4,1-	sediment				0,341		
phenyleneoxymethylene)]bisoxirane 1675-54-3	(freshwater)				mg/kg		
2,2'-[(1-Methylethylidene)bis(4,1-	sediment				0,034		
phenyleneoxymethylene)]bisoxirane	(marine water)				mg/kg		
1675-54-3 2,2'-[(1-Methylethylidene)bis(4,1-	Soil				0.065		
phenyleneoxymethylene)]bisoxirane					mg/kg		
1675-54-3 2,2'-[(1-Methylethylidene)bis(4,1-	oral				11 mg/kg		
phenyleneoxymethylene)]bisoxirane	orui				11 mg/Kg		
1675-54-3			0.024 . /				
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	aqua (freshwater)		0,024 mg/l				
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	oral		1		0,028 mg/kg		
1,4-Bis(2,3-epoxypropoxy)butane	sediment			<u> </u>	0,084		
2425-79-8	(freshwater)				mg/kg		
1,4-Bis(2,3-epoxypropoxy)butane	Soil				0,003		

2425-79-8			mg/kg	
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	aqua (marine water)	0,002 mg/l		
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	sewage treatment plant (STP)	100 mg/l		
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	sediment (marine water)		0,008 mg/kg	
Titanium dioxide 13463-67-7	aqua (freshwater)			no hazard identified
Titanium dioxide 13463-67-7	aqua (marine water)			no hazard identified
Titanium dioxide 13463-67-7	sewage treatment plant (STP)			no hazard identified
Titanium dioxide 13463-67-7	sediment (freshwater)			no hazard identified
Titanium dioxide 13463-67-7	sediment (marine water)			no hazard identified
Titanium dioxide 13463-67-7	Soil			no hazard identified
Titanium dioxide 13463-67-7	Aquatic (intermit. releases)			no hazard identified
Titanium dioxide 13463-67-7	Predator			no hazard identified

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight \leq 700) (old) 9003-36-5	Workers	Inhalation	Long term exposure - systemic effects		29,39 mg/m3	no hazard identified
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight \leq 700) (old) 9003-36-5	Workers	dermal	Long term exposure - systemic effects		104,15 mg/kg	no hazard identified
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight \leq 700) (old) 9003-36-5	Workers	dermal	Acute/short term exposure - local effects		8,3 μg/cm2	no hazard identified
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	General population	Inhalation	Long term exposure - systemic effects		8,7 mg/m3	no hazard identified
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight \leq 700) (old) 9003-36-5	General population	dermal	Long term exposure - systemic effects		62,5 mg/kg	no hazard identified
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	General population	oral	Long term exposure - systemic effects		6,25 mg/kg	no hazard identified
2,2'-[(1-Methylethylidene)bis(4,1- phenyleneoxymethylene)]bisoxirane 1675-54-3	Workers	inhalation	Long term exposure - systemic effects		4,93 mg/m3	
2,2'-[(1-Methylethylidene)bis(4,1- phenyleneoxymethylene)]bisoxirane 1675-54-3	Workers	dermal	Long term exposure - systemic effects		0,75 mg/kg	
2,2'-[(1-Methylethylidene)bis(4,1- phenyleneoxymethylene)]bisoxirane 1675-54-3	General population	inhalation	Long term exposure - systemic effects		0,87 mg/m3	
2,2'-[(1-Methylethylidene)bis(4,1- phenyleneoxymethylene)]bisoxirane 1675-54-3	General population	dermal	Long term exposure - systemic effects		0,0893 mg/kg	
2,2'-[(1-Methylethylidene)bis(4,1- phenyleneoxymethylene)]bisoxirane 1675-54-3	General population	oral	Long term exposure - systemic effects		0,5 mg/kg	
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	Workers	inhalation	Long term exposure - systemic effects		4,7 mg/m3	
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	Workers	dermal	Long term exposure - systemic effects		6,66 mg/kg	
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	General population	inhalation	Long term exposure - systemic effects		1,16 mg/m3	
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	General population	dermal	Long term exposure - systemic effects		3,33 mg/kg	
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	General population	oral	Long term exposure - systemic effects		0,33 mg/kg	

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls: Ensure good ventilation/extraction. Respiratory protection: Ensure adequate ventilation. Do not inhale vapors and fumes. An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area Filter type: A (EN 14387)

Hand protection: Chemical-resistant protective gloves (EN 374). Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374): nitrile rubber (NBR; >= 0.4 mm thickness) Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374): nitrile rubber (NBR; >= 0.4 mm thickness) This is the material of the material

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing. Protective eye equipment should conform to EN166.

Skin protection: Wear suitable protective clothing. Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical p	oroperties
Appearance	liquid

Odor Odour threshold pН Melting point Solidification temperature Initial boiling point Flash point Evaporation rate Flammability Explosive limits Vapour pressure (50 °C (122 °F)) Relative vapour density: Density ()Bulk density

Bulk density Solubility Solubility (qualitative) (Solvent: Water) Partition coefficient: n-octanol/water Auto-ignition temperature Decomposition temperature liquid white characteristic No data available / Not applicable

No data available / Not applicable No data available / Not applicable No data available / Not applicable > 250 °C (> 482 °F) 93,0 °C (199.4 °F) No data available / Not applicable No data available / Not applicable No data available / Not applicable < 700 mbar

No data available / Not applicable 2,1200 g/cm3

No data available / Not applicable No data available / Not applicable Insoluble

No data available / Not applicable No data available / Not applicable No data available / Not applicable Viscosity Viscosity (kinematic) Explosive properties Oxidising properties

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Reaction with strong acids. Reaction with strong bases Reaction with strong oxidants.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions See section reactivity

10.4. Conditions to avoid Store away from incompatible materials. Excessive heat.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

Polymerization may occur at elevated temperature or in the presence of incompatible materials. Rapid polymerisation may generate excessive heat and pressure.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value	Value	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	type LD50	> 5.000 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
Bisphenol A Diglycidyl Ether 1675-54-3	LD50	> 2.000 mg/kg	rat	OECD Guideline 420 (Acute Oral Toxicity)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	LD50	1.118 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Titanium dioxide 13463-67-7	LD50	> 5.000 mg/kg	rat	OECD Guideline 425 (Acute Oral Toxicity: Up-and-Down Procedure)
N,N'-Ethane-1,2- diylbis(12- hydroxyoctadecan-1- amide) 123-26-2	LD50	> 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)

No data available / Not applicable No data available / Not applicable No data available / Not applicable No data available / Not applicable

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	LD50	> 2.000 mg/kg	rat	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)
Bisphenol A Diglycidyl Ether 1675-54-3	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	LD50	1.130 mg/kg	rabbit	not specified
Titanium dioxide 13463-67-7	LD50	>= 10.000 mg/kg	hamster	not specified

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Test atmosphere	Exposure	Species	Method
CAS-No.	type			time		
1,4-bis(2,3	Acute	11,01 mg/l	vapour	4 h		Expert judgement
epoxypropoxy)butane	toxicity					
2425-79-8	estimate					
	(ATE)					
Titanium dioxide	LC50	> 6,82 mg/l	dust	4 h	rat	not specified
13463-67-7		_				_

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Titanium dioxide 13463-67-7	not irritating	4 h	rabbit	equivalent or similar to OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	Category 1 (irreversible effects on the eye)		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Titanium dioxide 13463-67-7	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Bisphenol A Diglycidyl Ether 1675-54-3	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
Titanium dioxide 13463-67-7	not sensitising	Mouse local lymphnode assay (LLNA)	mouse	equivalent or similar to OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	positive	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	positive	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Titanium dioxide 13463-67-7	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Titanium dioxide 13463-67-7	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Titanium dioxide 13463-67-7	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
Titanium dioxide 13463-67-7	not carcinogenic	inhalation	24 m 6 h/d; 5 d/w	rat	male/female	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	NOAEL P > 750 mg/kg NOAEL F1 750 mg/kg NOAEL F2 750 mg/kg	two- generation study	oral: gavage	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)
Titanium dioxide 13463-67-7	NOAEL P > 1.000 mg/kg NOAEL F1 > 1.000 mg/kg		oral: gavage	rat	OECD Guideline 421 (Reproduction / Developmental Toxicity Screening Test)

STOT-single exposure:

No data available.

STOT-repeated exposure::

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	NOAEL 250 mg/kg	oral: gavage	13 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	NOAEL 200 mg/kg	oral: gavage	28 d daily	rat	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)
Titanium dioxide 13463-67-7	NOAEL 1.000 mg/kg	oral: gavage	90 d daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)

Aspiration hazard:

No data available.

SECTION 12: Ecological information

General ecological information:

Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	LC50	5,7 mg/l	96 h	Leuciscus idus	OECD Guideline 203 (Fish, Acute Toxicity Test)
Bisphenol A Diglycidyl Ether 1675-54-3	LC50	3,1 mg/l	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	LC50	24 mg/l	96 h	Brachydanio rerio (new name: Danio rerio)	OECD Guideline 203 (Fish, Acute Toxicity Test)
Titanium dioxide 13463-67-7	LC50	Toxicity > Water solubility	48 h	Leuciscus idus	OECD Guideline 203 (Fish, Acute Toxicity Test)
N,N'-Ethane-1,2-diylbis(12- hydroxyoctadecan-1-amide) 123-26-2	LL50	Toxicity > Water solubility	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)

Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	EC50	2,55 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Bisphenol A Diglycidyl Ether 1675-54-3	EC50	1,3 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	EC50	75 mg/l	24 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Titanium dioxide 13463-67-7	EC50	Toxicity > Water solubility	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
N,N'-Ethane-1,2-diylbis(12- hydroxyoctadecan-1-amide) 123-26-2	EL50	Toxicity > Water solubility	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	NOEC	0,3 mg/l	21 d	1 0	OECD 211 (Daphnia magna, Reproduction Test)
Bisphenol A Diglycidyl Ether 1675-54-3	NOEC	0,3 mg/l	21 d	1 0	OECD 211 (Daphnia magna, Reproduction Test)

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type		_		
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	EC50	1,8 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Bisphenol A Diglycidyl Ether 1675-54-3	EC50	Toxicity > Water solubility	72 h	Scenedesmus capricornutum	other guideline:
Bisphenol A Diglycidyl Ether 1675-54-3	NOEC	4,2 mg/l	72 h	Scenedesmus capricornutum	other guideline:
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	EC50	> 160 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	EC10	97 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Titanium dioxide 13463-67-7	EC50	Toxicity > Water solubility	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
N,N'-Ethane-1,2-diylbis(12- hydroxyoctadecan-1-amide) 123-26-2	EC50	Toxicity > Water solubility	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
N,N'-Ethane-1,2-diylbis(12- hydroxyoctadecan-1-amide) 123-26-2	NOEC	Toxicity > Water solubility	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	IC50	> 100 mg/l	3 h	activated sludge, industrial	other guideline:
Bisphenol A Diglycidyl Ether 1675-54-3	EC50	> 100 mg/l	3 h	activated sludge	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	IC50	> 100 mg/l	3 h	activated sludge	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
Titanium dioxide 13463-67-7	EC0	Toxicity > Water solubility	24 h	Pseudomonas fluorescens	DIN 38412, part 8 (Pseudomonas Zellvermehrungshemm- Test)

12.2. Persistence and degradability

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	not readily biodegradable.	aerobic	0 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Bisphenol A Diglycidyl Ether 1675-54-3	not inherently biodegradable	not specified	12 %	28 d	OECD Guideline 302 B (Inherent biodegradability: Zahn- Wellens/EMPA Test)
Bisphenol A Diglycidyl Ether 1675-54-3	not readily biodegradable.	aerobic	5 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	not readily biodegradable.	aerobic	38 %	28 d	OECD Guideline 301 E (Ready biodegradability: Modified OECD Screening Test)
N,N'-Ethane-1,2-diylbis(12- hydroxyoctadecan-1-amide) 123-26-2	not readily biodegradable.	aerobic	22 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

12.3. Bioaccumulative potential

No data available.

12.4. Mobility in soil

Hazardous substances CAS-No.	LogPow	Temperature	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	2,7 - 3,6		OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
Bisphenol A Diglycidyl Ether 1675-54-3	> 2,64 - 3,78	25 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	-0,269	25 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
N,N'-Ethane-1,2-diylbis(12- hydroxyoctadecan-1-amide) 123-26-2	5,86		OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)

12.5. Results of PBT and vPvB assessment

Hazardous substances	PBT / vPvB
CAS-No.	
Bisphenol-F epichlorhydrin resin; MW<700	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
9003-36-5	Bioaccumulative (vPvB) criteria.
Bisphenol A Diglycidyl Ether	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
1675-54-3	Bioaccumulative (vPvB) criteria.
1,4-bis(2,3 epoxypropoxy)butane	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
2425-79-8	Bioaccumulative (vPvB) criteria.
Titanium dioxide	According to Annex XIII of regulation (EC) 1907/2006 a PBT and vPvB assessment shall not
13463-67-7	be conducted for inorganic substances.
N,N'-Ethane-1,2-diylbis(12-hydroxyoctadecan-	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
1-amide)	Bioaccumulative (vPvB) criteria.
123-26-2	

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Dispose of in accordance with local and national regulations.

Collection and delivery to recycling enterprise or other registered elimination institution.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09* waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

14.1.	UN number	
	ADR	3082
	RID	3082
	ADN	3082
	IMDG	3082
	IATA	3082
	IATA	5062
14.2.	UN proper sl	hipping name
	ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
	RID	(Bisphenol-F Epichlorhydrin resin,Bisphenol-A Epichlorhydrin resin) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
	ADN	(Bisphenol-F Epichlorhydrin resin,Bisphenol-A Epichlorhydrin resin) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
	IMDG	(Bisphenol-F Epichlorhydrin resin,Bisphenol-A Epichlorhydrin resin) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-F Epichlorhydrin resin,Bisphenol-A Epichlorhydrin resin)
	ΙΑΤΑ	Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-F Epichlorhydrin resin,Bisphenol-A Epichlorhydrin resin)
14.3.	Transport ha	azard class(es)
	ADR	9
	RID	9
	ADN	9
	IMDG	9
	IATA	9
14.4.	Packing grou	
	ADR	III
	RID	III
	ADN	III
	IMDG	III
	IATA	III
14.5.	Environment	tal hazards
	ADR	not applicable
	RID	not applicable
	ADN	not applicable
	IMDG	Marine pollutant
	IATA	not applicable
14.6.	Special preca	autions for user
	ADR	not applicable
		Tunnelcode:
	RID	not applicable
	ADN	not applicable
	IMDG	not applicable
	IATA	not applicable
	containers wi kg for solid su	classifications in this section apply generally to packed and bulk goods alike. For th a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 ubstances per individual or inner package, the exemptions SP 375 (ADR), 197 (IATA), may be applied, which can result in a deviation from the transport classification for packed
14.7.	Transport in	bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation 1005/2009/EC):	Not applicable
Prior Informed Consent (PIC) (Regulation 649/2012/EC):	Not applicable
Persistent Organic Pollutants (POPs) (Regulation 2019/1021/EC) :	Not applicable

EU. REACH, Annex XVII, Marketing and Use Restrictions (Regulation 1907/2006/EC): Not applicable

VOC content (2010/75/EC) < 3,00 %

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text

- of all abbreviations indicated by codes in this safety data sheet are as follows:
 - H302 Harmful if swallowed.
 - H312 Harmful in contact with skin.
 - H315 Causes skin irritation.
 - H317 May cause an allergic skin reaction.
 - H319 Causes serious eye irritation.
 - H332 Harmful if inhaled.
 - H351 Suspected of causing cancer.
 - H411 Toxic to aquatic life with long lasting effects.
 - H412 Harmful to aquatic life with long lasting effects.
 - H413 May cause long lasting harmful effects to aquatic life.

Further information:

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel's Product Safety and Regulatory Affairs Department (ua-productsafety.de@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Dear Customer,

Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your_company.com).

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.



Safety Data Sheet according to (EC) No 1907/2006 as amendedPage 1 of 17

LOCTITE EA 9497 DC50ML SE/FI

SDS No. : 229736 V002.0 Revision: 16.03.2021 printing date: 17.03.2021 Replaces version from: 27.11.2019

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1. Product identifier** LOCTITE EA 9497 DC50ML SE/FI
- **1.2. Relevant identified uses of the substance or mixture and uses advised against** Intended use: Epoxy Hardener
- **1.3. Details of the supplier of the safety data sheet** Henkel Ltd Wood Lane End HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000 Fax-no.: +44 1442 278071

ua-productsafety.uk@henkel.com

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):	
Skin corrosion	Category 1B
H314 Causes severe skin burns and eye damage.	
Serious eye damage	Category 1
H318 Causes serious eye damage.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Specific target organ toxicity - repeated exposure	Category 2
H373 May cause damage to organs through prolonged or repeated exposure.	
Chronic hazards to the aquatic environment	Category 3
H412 Harmful to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:	
Contains	4,4'-Methylenebis(cyclohexylamine)
	C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer
	3,6-diazaoctanethylenediamin
Signal word:	Danger
Hazard statement:	H314 Causes severe skin burns and eye damage. H317 May cause an allergic skin reaction. H373 May cause damage to organs through prolonged or repeated exposure. H412 Harmful to aquatic life with long lasting effects.
Precautionary statement: Prevention	P273 Avoid release to the environment. P280 Wear protective gloves/protective clothing/eye protection/face protection.
Precautionary statement: Response	 P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower]. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P310 Immediately call a POISON CENTER or doctor. P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

2.3. Other hazards

None if used properly.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General chemical description:

Part B of a two part adhesive

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
4,4'-Methylenebis(cyclohexylamine)	217-168-8	10- 20 %	Acute Tox. 4; Oral
1761-71-3	01-2119541673-38		H302
			Skin Corr. 1B
			H314
			Skin Sens. 1
			H317
			STOT RE 2; Oral
			H373
			Eye Dam. 1
			H318
C18 Fatty acid dimer, tall oil fatty acid,	500-191-5	10- 20 %	Skin Irrit. 2
triethylenetetramine polymer	01-2119972320-44		H315
68082-29-1			Eye Dam. 1
			H318
			Skin Sens. 1A
			H317
			Aquatic Chronic 2
			H411
3,6-diazaoctanethylenediamin	203-950-6	1-< 3 %	Acute Tox. 4; Oral
112-24-3	01-2119487919-13		H302
			Acute Tox. 4; Dermal
			H312
			Skin Sens. 1
			H317
			Skin Corr. 1B
			H314
			Aquatic Chronic 3
			H412

Declaration of the ingredients according to CLP (EC) No 1272/2008:

For full text of the H - statements and other abbreviations see section 16 "Other information". Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation: Move to fresh air. In case of adverse health effects seek medical advice.

Skin contact: Rinse with running water and soap. If adverse health effects develop seek medical attention.

Eye contact: Rinse immediately with plenty of running water (for 10 minutes). Seek medical attention if necessary.

Ingestion: Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed Causes burns.

SKIN: Rash, Urticaria.

4.3. Indication of any immediate medical attention and special treatment needed See section: Description of first aid measures

5.1. Extinguishing media Suitable extinguishing media:

Carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons: None known

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus. Wear protective equipment.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation. Avoid skin and eye contact. Wear protective equipment.

6.2. Environmental precautions

Do not let product enter drains.

6.3. Methods and material for containment and cleaning up

For large spills absorb onto inert absorbent material and place in sealed container for disposal. Wear protective clothing, gloves and safety glasses. Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin and eye contact. Use only in well-ventilated areas. Gloves and safety glasses should be worn See advice in section 8

Hygiene measures:

Good industrial hygiene practices should be observed. Do not eat, drink or smoke while working. Wash hands before work breaks and after finishing work.

7.2. Conditions for safe storage, including any incompatibilities

Store in sealed original container. Store in a cool, well-ventilated place. Refer to Technical Data Sheet

7.3. Specific end use(s) Epoxy Hardener

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for

Great Britain

Ingredient [Regulated substance]	ррт	mg/m ³	• •	Short term exposure limit category / Remarks	Regulatory list
Aluminium oxide 1344-28-1 [ALUMINIUM OXIDES, INHALABLE DUST]		10	Time Weighted Average (TWA):		EH40 WEL
Aluminium oxide 1344-28-1 [ALUMINIUM OXIDES, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		EH40 WEL

Occupational Exposure Limits

Valid for Ireland

Ingredient [Regulated substance]	ррт	mg/m ³		Short term exposure limit category / Remarks	Regulatory list
Aluminium oxide 1344-28-1 [ALUMINIUM OXIDES]		4	Time Weighted Average (TWA):		IR_OEL
Aluminium oxide 1344-28-1 [ALUMINIUM OXIDES]		10	Time Weighted Average (TWA):		IR_OEL

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
	compartment		mg/l	ppm	mg/kg	others	
4,4'-Methylenebis(cyclohexylamine)	aqua		0,08 mg/l	FF	88		
1761-71-3	(intermittent		-, <u>-</u>				
	releases)						
4,4'-Methylenebis(cyclohexylamine)	sediment				137 mg/kg		
1761-71-3	(freshwater)				0.0		
4,4'-Methylenebis(cyclohexylamine)	aqua (marine		0,008 mg/l				
1761-71-3	water)		_				
4,4'-Methylenebis(cyclohexylamine)	sediment				13,7 mg/kg		
1761-71-3	(marine water)						
4,4'-Methylenebis(cyclohexylamine)	sewage		3,2 mg/l				
1761-71-3	treatment plant						
	(STP)						
4,4'-Methylenebis(cyclohexylamine)	Soil				27,2 mg/kg		
1761-71-3							
4,4'-Methylenebis(cyclohexylamine)	aqua		0,08 mg/l				
1761-71-3	(freshwater)		0.00.15.1				
C18 Fatty acid dimer, tall oil fatty acid,	aqua		0,00434				
triethylenetetramine polymer	(freshwater)		mg/l				
68082-29-1			0.000.12				
C18 Fatty acid dimer, tall oil fatty acid,	aqua (marine		0,00043				
triethylenetetramine polymer	water)		mg/l				
68082-29-1			0.0424				
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer	aqua		0,0434				
68082-29-1	(intermittent releases)		mg/l				
C18 Fatty acid dimer, tall oil fatty acid,	sewage		3,84 mg/l	-			
triethylenetetramine polymer	treatment plant		5,64 mg/1				
68082-29-1	(STP)						
C18 Fatty acid dimer, tall oil fatty acid,	sediment				434,02		
triethylenetetramine polymer	(freshwater)				mg/kg		
68082-29-1	(Ireshwater)				ing/kg		
C18 Fatty acid dimer, tall oil fatty acid,	sediment				43,4 mg/kg		
triethylenetetramine polymer	(marine water)				10,1 110,115		
68082-29-1	、 · · · · · · · ,						
C18 Fatty acid dimer, tall oil fatty acid,	Soil				86,78		
triethylenetetramine polymer					mg/kg		
68082-29-1							
3,6-diazaoctanethylenediamin	aqua		0,027 mg/l				
112-24-3	(freshwater)						
3,6-diazaoctanethylenediamin	aqua (marine		0,003 mg/l				
112-24-3	water)						
3,6-diazaoctanethylenediamin	Sewage		0,13 mg/l				
112-24-3	treatment plant						
3,6-diazaoctanethylenediamin	sediment				8,572		
112-24-3	(freshwater)				mg/kg	L	
3,6-diazaoctanethylenediamin	sediment				0,857		
112-24-3	(marine water)				mg/kg		
3,6-diazaoctanethylenediamin 112-24-3	Soil				1,25 mg/kg		
3,6-diazaoctanethylenediamin	freshwater -		0,2 mg/l				
112-24-3	intermittent						
3,6-diazaoctanethylenediamin	marine water -		0,02 mg/l				
112-24-3	intermittent						

Derived No-Effect Level (DNEL):

Name on list	on list Application Route of Health Effect Exposure Time		•	Value	Remarks	
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	Workers	inhalation	Long term exposure - systemic effects		1 mg/m3	
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	Workers	dermal	Long term exposure - systemic effects		0,1 mg/kg	
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	General population	inhalation	Long term exposure - systemic effects		0,21 mg/m3	
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	General population	oral	Long term exposure - systemic effects		0,06 mg/kg	
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	General population	dermal	Long term exposure - systemic effects		0,06 mg/kg	
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	Workers	inhalation	Acute/short term exposure - systemic effects		1 mg/m3	
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	Workers	inhalation	Long term exposure - systemic effects		3,9 mg/m3	
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	Workers	dermal	Long term exposure - systemic effects		1,1 mg/kg	
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	General population	inhalation	Long term exposure - systemic effects		0,97 mg/m3	
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	General population	dermal	Long term exposure - systemic effects		0,56 mg/kg	
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	General population	oral	Long term exposure - systemic effects		0,56 mg/kg	
3,6-diazaoctanethylenediamin 112-24-3	Workers	inhalation	Long term exposure - systemic effects		0,54 mg/m3	
3,6-diazaoctanethylenediamin 112-24-3	General population	inhalation	Long term exposure - systemic effects		0,096 mg/m3	
3,6-diazaoctanethylenediamin 112-24-3	General population	oral	Long term exposure - systemic effects		0,14 mg/kg	

Biological Exposure Indices: None

8.2. Exposure controls:

Engineering controls: Ensure good ventilation/extraction.

Respiratory protection: Ensure adequate ventilation. An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection: Tightly fitting safety goggles Avoid eye contact. Protective eye equipment should conform to EN166.

Skin protection: Wear suitable protective clothing. Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

9.1. Information on basic physical and chemical properties						
quid						
quid						
ey						
nine-like						
o data available / Not applicable						
o data available / Not applicable						
o data available / Not applicable						
o data available / Not applicable						
180 °C (> 356 °F)						
$0.0 ^{\circ}C (194 ^{\circ}F);$ no method						
o data available / Not applicable						
o data available / Not applicable						
o data available / Not applicable						
700 mbar						
o data available / Not applicable						
1000 g/cm3						
e						
o data available / Not applicable						
o data available / Not applicable						
soluble						
o data available / Not applicable						
o data available / Not applicable						
o data available / Not applicable						
o data available / Not applicable						
o data available / Not applicable						
o data available / Not applicable o data available / Not applicable						

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Reacts with water: generation of heat.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

No decomposition if used according to specifications. Avoid contact with acids and oxidizing agents. Avoid contact with water.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

carbon oxides.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
4,4'- Methylenebis(cyclohexyla mine) 1761-71-3	LD50	380 mg/kg	rat	EPA OPP 81-1 (Acute Oral Toxicity)
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	LD50	> 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
3,6- diazaoctanethylenediamin 112-24-3	LD50	1.591 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Species	Method
CAS-No.	type			
4,4'-	LD50	2.110 mg/kg	rabbit	not specified
Methylenebis(cyclohexyla				
mine)				
1761-71-3				
C18 Fatty acid dimer, tall	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
oil fatty acid,				
triethylenetetramine				
polymer				
68082-29-1				
3,6-	LD50	1.465 mg/kg	rabbit	OECD Guideline 402 (Acute Dermal Toxicity)
diazaoctanethylenediamin				
112-24-3				

Acute inhalative toxicity:

No data available.

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
4,4'- Methylenebis(cyclohexyla mine) 1761-71-3	corrosive	2,75 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	irritating		In vitro	OECD Guideline 439 (In Vitro Skin Irritation: Reconstructed Human Epidermis (RHE) Test Method)
3,6- diazaoctanethylenediamin 112-24-3	corrosive		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Result	Exposure	Species	Method
CAS-No.		time		
4,4'- Methylenebis(cyclohexyla mine) 1761-71-3	Category 1 (irreversible effects on the eye)		rabbit	not specified
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	Category 1 (irreversible effects on the eye)		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances	Result	Test type	Species	Method
CAS-No.				
C18 Fatty acid dimer, tall	sensitising	Mouse local lymphnode	mouse	OECD Guideline 429 (Skin Sensitisation:
oil fatty acid,		assay (LLNA)		Local Lymph Node Assay)
triethylenetetramine		• • •		
polymer				
68082-29-1				
3,6-	sensitising	Buehler test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
diazaoctanethylenediamin	, i i i i i i i i i i i i i i i i i i i			
112-24-3				

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
3,6- diazaoctanethylenediamin 112-24-3	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
3,6- diazaoctanethylenediamin 112-24-3	negative	DNA damage and repair assay, unscheduled DNA synthesis in mammalian cells in vitro	with and without		OECD Guideline 482 (Genetic Toxicology: DNA Damage and Repair, Unscheduled DNA Synthesis in Mammalian Cells In Vitro)
3,6- diazaoctanethylenediamin 112-24-3	negative	intraperitoneal		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)

Carcinogenicity

No data available.

Reproductive toxicity:

No data available.

STOT-single exposure:

No data available.

STOT-repeated exposure::

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of	Species	Method
			treatment		
4,4'-	NOAEL 15 - 50 mg/kg	oral: gavage	52 d	rat	OECD Guideline 422
Methylenebis(cyclohexyla			daily		(Combined Repeated
mine)					Dose Toxicity Study with
1761-71-3					the Reproduction /
					Developmental Toxicity
					Screening Test)
3,6-	LOAEL 50 mg/kg	oral: gavage	26 w	rat	OECD Guideline 408
diazaoctanethylenediamin			daily		(Repeated Dose 90-Day
112-24-3					Oral Toxicity in Rodents)
3,6-	NOAEL 50 mg/kg	oral: gavage	26 w	rat	OECD Guideline 408
diazaoctanethylenediamin		_	daily		(Repeated Dose 90-Day
112-24-3					Oral Toxicity in Rodents)

Aspiration hazard:

No data available.

SECTION 12: Ecological information

General ecological information:

Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
4,4'-	LC50	> 100 mg/l	96 h	Leuciscus idus	DIN 38412-15
Methylenebis(cyclohexylamin		_			
e)					
1761-71-3					
C18 Fatty acid dimer, tall oil	LC50	7,07 mg/l	96 h	Danio rerio	OECD Guideline 203 (Fish,
fatty acid, triethylenetetramine					Acute Toxicity Test)
polymer					
68082-29-1					
3,6-diazaoctanethylenediamin	LC50	570 mg/l	96 h	Poecilia reticulata	OECD Guideline 203 (Fish,
112-24-3		-			Acute Toxicity Test)

Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
4,4'-	EC50	7,07 mg/l	48 h	Daphnia magna	OECD Guideline 202
Methylenebis(cyclohexylamin		-			(Daphnia sp. Acute
e)					Immobilisation Test)
1761-71-3					,
C18 Fatty acid dimer, tall oil	EC50	7,07 mg/l	48 h	Daphnia magna	OECD Guideline 202
fatty acid, triethylenetetramine		_			(Daphnia sp. Acute
polymer					Immobilisation Test)
68082-29-1					,
3,6-diazaoctanethylenediamin	EC50	31 mg/l	48 h	Daphnia magna	OECD Guideline 202
112-24-3		-			(Daphnia sp. Acute
					Immobilisation Test)

Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
4,4'-	NOEC	4 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia
Methylenebis(cyclohexylamin					magna, Reproduction Test)
1761-71-3					

Toxicity (Algae):

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type		•	•	
4,4'- Methylenebis(cyclohexylamin e) 1761-71-3	EC50	> 140 - 200 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	DIN 38412-09
4,4'- Methylenebis(cyclohexylamin e) 1761-71-3	EC10	100 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	DIN 38412-09
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	EC50	4,34 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	NOEC	0,5 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
3,6-diazaoctanethylenediamin 112-24-3	EC10	< 2,5 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
3,6-diazaoctanethylenediamin 112-24-3	EC50	20 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
4,4'- Methylenebis(cyclohexylamin e) 1761-71-3	EC20	> 1.000 mg/l	3 h		OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	EC10	130 mg/l	3 h	activated sludge of a predominantly domestic sewage	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
3,6-diazaoctanethylenediamin 112-24-3	EC0	137 mg/l	30 min	Pseudomonas putida	DIN 38412, part 27 (Bacterial oxygen consumption test)

12.2. Persistence and degradability

The product is not biodegradable.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
4,4'- Methylenebis(cyclohexylamin e) 1761-71-3	not readily biodegradable.	aerobic	0 %	28 d	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	not readily biodegradable.	no data	0 - 60 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
3,6-diazaoctanethylenediamin 112-24-3	not inherently biodegradable	aerobic	0 %	28 d	OECD Guideline 302 B (Inherent biodegradability: Zahn- Wellens/EMPA Test)
3,6-diazaoctanethylenediamin 112-24-3	not readily biodegradable.	aerobic	0 %	162 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

12.3. Bioaccumulative potential

No data available.

Hazardous substances	Bioconcentratio	Exposure time	Temperature	Species	Method
CAS-No.	n factor (BCF)				
4,4'-	< 60	60 d	24 °C	Cyprinus carpio	OECD Guideline 305 C
Methylenebis(cyclohexylamin					(Bioaccumulation: Test for the
e)					Degree of Bioconcentration in
1761-71-3					Fish)

12.4. Mobility in soil

Cured adhesives are immobile.

Hazardous substances	LogPow	Temperature	Method
CAS-No.			
4,4'- Methylenebis(cyclohexylamin e) 1761-71-3	2,2	23 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	10,34		QSAR (Quantitative Structure Activity Relationship)
3,6-diazaoctanethylenediamin 112-24-3	-2,65		OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

12.5. Results of PBT and vPvB assessment

Hazardous substances CAS-No.	PBT / vPvB
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
3,6-diazaoctanethylenediamin 112-24-3	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal: Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09* waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

14.1.	UN number				
	ADR	2735			
	RID	2735			
	ADN	2735			
	IMDG	2735			
	IATA	2735			
14.2.	UN proper shipping name				
	ADR	AMINES, LIQUID, CORROSIVE, N.O.S. (4,4-methylenebis- cyclohexylamine, Triethylenetetramine)			
	RID	AMINES, LIQUID, CORROSIVE, N.O.S. (4,4-methylenebis- cyclohexylamine,Triethylenetetramine)			
	ADN	AMINES, LIQUID, CORROSIVE, N.O.S. (4,4-methylenebis- cyclohexylamine,Triethylenetetramine)			
	IMDG	AMINES, LIQUID, CORROSIVE, N.O.S. (4,4-methylenebis-			
	IATA	cyclohexylamine, Triethylenetetramine) Amines, liquid, corrosive, n.o.s. (4,4-methylenebis- cyclohexylamine, Triethylenetetramine)			
14.3.	Transport hazard class(es)				
	ADR	8			
	RID	8			
	ADN	8			
	IMDG	8			
	IATA	8			
14.4.	Packing group				
	ADR	П			
	RID	II			
	ADN	II			
	IMDG	Π			
	IATA	II			
14.5.	Environmenta	l hazards			
	ADR	not applicable			
	RID	not applicable			
	ADN	not applicable			
	IMDG	not applicable			
	IATA	not applicable			
14.6.	Special precautions for user				
	ADR	not applicable			
		Tunnelcode: (E)			
	RID	not applicable			
	ADN	not applicable			
	IMDG	not applicable			
	IATA	not applicable			
14.7.	Transport in b	oulk according to Annex II of Marpol and the IBC Code			

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation 1005/2009/EC):	Not applicable
Prior Informed Consent (PIC) (Regulation 649/2012/EC):	Not applicable
Persistent Organic Pollutants (POPs) (Regulation 2019/1021/EC) :	Not applicable

EU. REACH, Annex XVII, Marketing and Use Restrictions (Regulation 1907/2006/EC): Not applicable

VOC content (2010/75/EC) < 3,00 %

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text

of all abbreviations indicated by codes in this safety data sheet are as follows:

H302 Harmful if swallowed.

H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H373 May cause damage to organs through prolonged or repeated exposure.

H411 Toxic to aquatic life with long lasting effects.

H412 Harmful to aquatic life with long lasting effects.

Further information:

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