



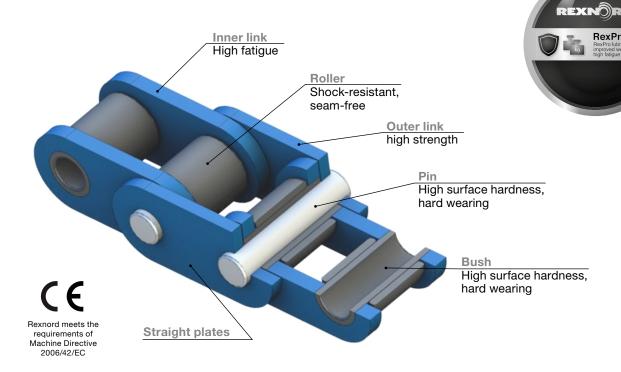
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Roller chains with straight plates

High Performance from Rexnord.

Outstanding corrosion protection, maximum operational safety



#### **APPLICATIONS**

- Automobile and steel industry, beverage and bottling plants, logistics
- Food and beverage industry, packaging industry, material handling
- Pharmaceuticals, paper and wood processing, machinery and equipment

#### **CHARACTERISTICS**

- High fatigue resistance
- Improved wear resistance
- Outstanding corrosion protection
- Very environmentally friendly
- Manufactured from high-performance materials
- Ball-drifted plate holes
- Seam-free rollers
- Shot-peened pins, plates, bushes and rollers
- Delivered adjusted and torsion-free on request
- NSF H2 certification, RoHS:2005 compliant

#### **ADVANTAGES**

- Minimal bedding-in elongation
- Longer working life
- Very high impact strength
- Very robust under the toughest conditions
- Maximum operating reliability
- Improved cost-effectiveness

#### **LUBRICATION**

- RexPro lubrication without heavy metals for improved protection
- Operating temperature: -30°C to +130°C (can be extended from -40°C to +250°C)
- Very good suface adhesion; remains drip resistant even at high temperatures
- No heavy metals, Teflon- and silicone-free



## RexPro - High performance from Rexnord



#### **Excellent Corrosion Protection**

- 8 10 times better than the best competitors
- More than 100 % better in the buckling test
- Highly versatile, also suitable for aggressive environments



#### **Improved Wear Resistance**

- ■8-12 % improvement in comparison to predecessor
- Great protection through RexPro lubrication
- Long working life
- High operating reliability



#### **High Fatigue Resistance**

- Ball-drifted plate holes
- Shot-peened chain links, seam-free rollers
- High pre-loading



#### **Eco friendly**

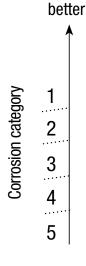
- Through RexPro lubrication
- No heavy metals; Teflon- and silicone-free
- Environmental management system conforms to DIN EN ISO 14001







# Salt spray test in accordance with DIN EN ISO 9227





# RexPro 8-10 times better!







Rexnord meets the requirements of Machine Directive 2006/42/EC



Rexnord meets the requirements of

Machine Directive 2006/42/EC

# Roller chains with straight plates High Performance from Rexnord.



### Simplex roller chains



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#### **High Fatigue Resistance**

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- Shot-peened chain links, seam-free rollers
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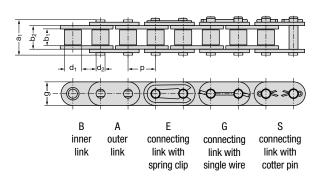


#### **Eco friendly**

- Through RexPro lubrication
- No heavy metals; Teflon- and silicone-free
- Environmental management system conforms to DIN EN ISO 14001

## Simplex roller chains with straight plates, DIN ISO 606 (DIN 8187/DIN 8188)

Chain No.	Pitch		Width beetween inner plates	Roller diameter	Pin diameter	Width over inner link	Plate depth	Transverse pitch	Pin length	Connecting pin length	Bearing area	Required minimum tensile strength DIN/ISO	Average tensile strength	Weight	•		Components			
	p Inch mm		b <sub>1</sub> min mm	d <sub>1</sub> max mm	d <sub>2</sub> max mm	b <sub>2</sub> max mm	g mm	e mm	a <sub>1</sub> max mm	a <sub>3</sub> max mm	A cm <sup>2</sup>	F <sub>U</sub>	F <sub>B</sub>	q kg/m	Α	В	) E	G		s
06 B - 1 GL	0.375	9.525	5.72	6.35	3.28	8.53	8.1	-	12.8	15.8	0.28	9 000	IN	0.5	Х	Х	X		X	3
																	ļ	Ì	į	
10 B - 1 GL	0.625	15.875	9.65	10.16	5.08	13.28	13.9	_	18.9	22.0	0.67	22 400		1.0	Х	Х	Х		Х	
12 B - 1 GL	0.75	19.05	11.68	12.07	5.72	15.62	15.9	_	22.3	25.1	0.89	29 000		1.3	Χ	Х	Х		Х	
16 B - 1 GL	1.00	25.4	17.02	15.88	8.28	25.40	20.3	_	35.4	42.4	2.10	60 000		2.9	Х	х	Х		Х	
20 B - 1 GL	1.25	31.75	19.56	19.05	10.19	29.00	25.8	_	40.4	47.6	2.96	95 000		4.0	Х	х				
24 B - 1 GL	1.50	38.1	25.40	25.40	14.63	37.90	33.0	_	53.8	60.6	5.54	160 000		7.5	Х	х				
32 B- 1 GL	2.00	50.8	30.80	29.21	17.81	45.50	41.2	_	65.1	71.0	8.10	250 000		10.4	Х	х				
60 - 1 GL	0.75	19.05	12.57	11.91	5.94	17.70	18.0	_	25.7	29.6	1.05	31 800		1.6	х	Х			Х	
80 - 1 GL	1.00	25.4	15.75	15.88	7.92	22.50	24.0		32.9	38.0	1.78	56 700		3.0	х	х			Х	









cranked link with cotter pin



double cranked link



# Roller chains with straight plates

High Performance from Rexnord.



#### **Duplex roller chains**



#### **Excellent Corrosion Protection**

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- More than 100% better in the buckling test
- Highly versatile, also suitable for aggressive environments



#### **Improved Wear Resistance**

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- Great protection through RexPro lubrication
- Long working life
- High operating reliability



#### **High Fatigue Resistance**

- Ball-drifted plate holes
- Shot-peened chain links, seam-free rollers
- High pre-loading



#### **Eco friendly**

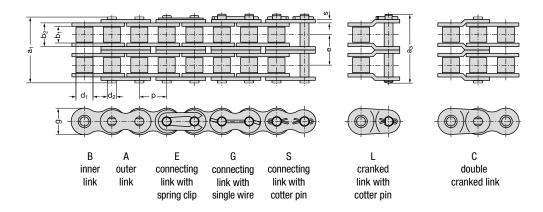
- Through RexPro lubrication
- No heavy metals; Teflon- and silicone-free
- Environmental management system conforms to DIN EN ISO 14001



Rexnord meets the requirements of Machine Directive 2006/42/EC

## Duplex roller chains with straight plates, DIN ISO 606 (DIN 8187/DIN 8188)

Chain No.	d Pitch		Width beetween inner plates	Roller diameter	d <sub>2</sub> max	p <sup>5</sup> wax	Plate depth	Transverse pitch	a <sub>1</sub> max	Sonnecting pin length	> Bearing area	Required minimum tensile strength DIN/ISO	Average tensile strength	Weight	Components						
			b <sub>1</sub> min	d <sub>1</sub> max								F <sub>U</sub>	F <sub>B</sub>	q							
	Inch	mm	mm	mm	mm	mm	mm		mm	mm	cm²	N	N	kg/m	Α	В	С	Ε	G L	_ S	
06 B - 2 GL	0.375	9.525	5.72	6.35	3.28	8.53	8.1	10.24	23.1	26.0	0.56	16 000		0.8	Х	Х		х	х	(	
10 B - 2 GL	0.625	15.875	9.65	10.16	5.08	13.28	13.9	16.59	35.5	38.6	1.34	44 500		1.9	х	Х		х	X	(	
12 B - 2 GL	0.75	19.05	11.68	12.07	5.72	15.62	15.9	19.46	41.7	44.4	1.79	57 800		2.6	х	Х		х	X	(	
16 B - 2 GL	1.00	25.4	17.02	15.88	8.28	25.40	20.3	31.88	67.4	74.0	4.21	106 000		5.8	х	Х		х	x	(	





## Overview Rexnord roller chains

#### Roller Chains





- Outstanding protection against corrosion and wear
- Unique protection against chain joint stiffness
- Extremely eco-friendly



- Maintenance-free
- Low noise
- Eco-friendly



REXNÔRD

Rex Athletic good loading capacitus sylends.

- Durable and low-maintenance
- Longer servicing intervals
- High loading capacity



- Excellent resistance to rust and acids
- Highly reliable
- Fulfils hygiene requirements
- NSF H1 certification



- Combination of RexPlus and RexCarbon
- Excellent resistance to rust and acids
- Maintenance-free
- NSF H1 certification



- Outstanding corrosion resistance
- Long service life
- High loading capacity

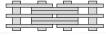


- The optimum choice for light and medium duty
- Good cost-benefit ratio
- High availability



- Extremely high loading capacity
- Long service life
- Outstanding protection against corrosion and wear







- Outstanding protection against corrosion and wear
- Unique protection against chain joint stiffness
- Extremely eco-friendly



- Outstanding corrosion resistance
- Long service life
- High loading capacity



- Durable and low-maintenance
- Longer servicing intervals
- High loading capacity
- Extreme wear resistance for double-length service life



- The optimum choice for light and medium duty
- Good cost-benefit ratio
- Good availability