## 2-Colour Display

## **Digital Flow Switch**





Applicable fluid Dry air, N2

Wide range of flow measurement with one product

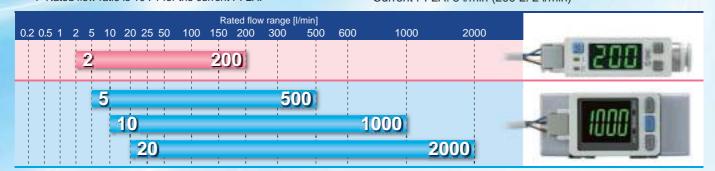
3-Screen Display
Digital Flow Monitor
Allows for the monitoring of remote lines
PFG300 Series

P. 24

Flow ratio\*1 1 0 0 1 1 1 Rated flow ratio is 10:1 for the current PF2A.

Smallest settable increment: 1 I/min
Current PF2A: 5 I/min (200 L: 2 I/min)

Compared with the current PF2A



## **Compact, Space saving**

space Approx. Compared with the current PF2A reduction reduction Weight Approx. 290 g ⇒ 100 g reduction reduction 290 g **⇒ 70 g** 500 L/1000 L/ 200 L type 2000 L type Compared with the Compared with the PFMB7201 and PFMB7501-04 and PF2A721-03 PF2A751-04 **PFMB PFMB** 73 73 PF2A series PF2A series (Current model) (Current model)

**PFMB** Series



work and space requirements. Special design provides smooth adjustment to match

needle rotations.

## 2-Colour Display Digital Flow Switch

## Flow adjustment valve is integrated. Flow adjustment valve Reduces piping installation

500 L/1000 L/2000 L type



200 L type



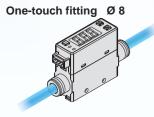
Can be selected from

ms (0.05 s)/0.1 s/

Response time can be set depending on application.

**Grease-free** 

## **Piping variations**



Straight Female thread Rc, NPT, G 1/4

## Reversible display

When the switch is used upside down, the orientation of the display can be rotated to make it easier to read.

When display is upside down.

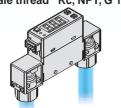


#### **Bottom**

One-touch fitting Ø8



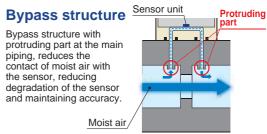
Female thread Rc, NPT, G 1/4



With a reversible display function (Can be set with the reversible display mode.)



- \* For the straight section of piping, refer to "IN Side Straight Piping Length and Accuracy" on page 12.
- Functions (▶Refer to pages 30 and 31 for details.)
  - Output operation
  - Display colour
  - Reference condition
  - Display mode
  - Response time
  - Display OFF mode
- Setting of security code
- External input function
- Forced output function
- Accumulated value hold
- Peak/Bottom value display
- Keylock function
- Analogue output free range function
- Reversible display mode
- · Reset to the default settings
- Error display function

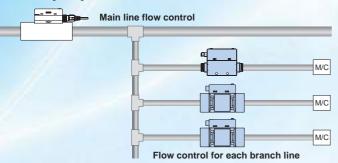


**SMC** 

Digital flow switch to save energy!

Flow control is necessary for promoting energy saving in any application.

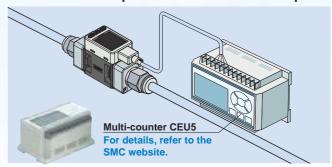
Saving energy starts from numerical control of the flow consumption of equipment and lines and clarification of the purpose and effect.



- Digital display allows visualization of flow rate.
- 2-colour display, Improved visibility



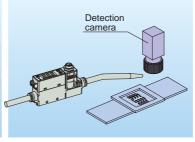


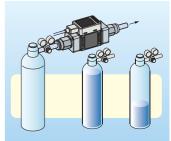


#### **Applications**

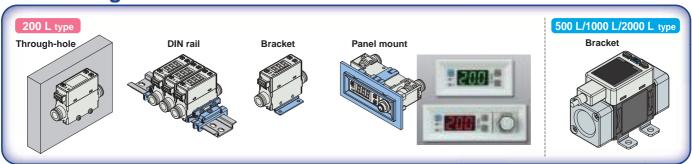
- Control of purge air flow of ionizer Flow control of the air for spray painting Nz blow prevents distortion of camera image due to air turbulence.
- Flow control of N<sub>2</sub> gas to prevent lead frame oxidation
  - Accumulated indication shows the operating flow rate or residual amount (of N<sub>2</sub> etc.) in a gas cylinder.





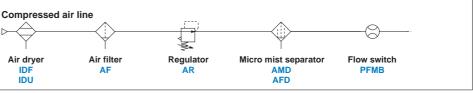


#### **Mounting**



## Example of recommended pneumatic circuit

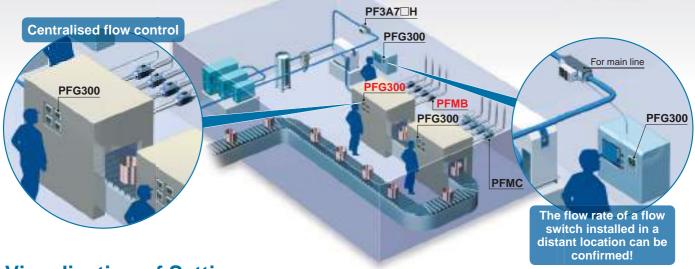
Air quality in the product specification can be satisfied by using this pneumatic circuit.



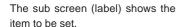
# 3-Screen Display Digital Flow Monitor PFG300 Series p. 24



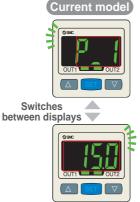
## **Allows for the Monitoring of Remote Lines**

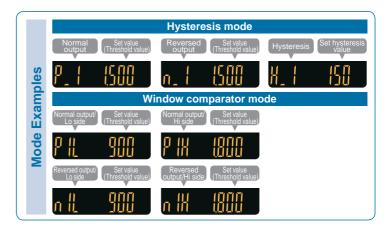


#### **Visualisation of Settings**









## **Easy Screen Switching**







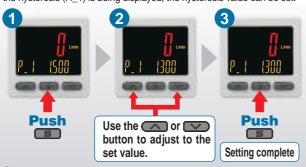
#### The sub screen can be switched by pressing the up/down buttons.



\* Either "Input of line name" or "Display OFF" can be added via the function settings.

## **Simple 3-Step Setting**

When the S button is pressed and the set value  $(P_1)$  is being displayed, the set value (threshold value) can be set. When the S button is pressed and the hysteresis  $(H_1)$  is being displayed, the hysteresis value can be set.



# With a snap shot function for set value reading Pressing the and buttons simultaneously for a minimum of 1 second will make the set value (threshold value) the same as the current flow value. Release the buttons after "---" is displayed on the right side sub screen. Setting start Setting complete

#### **NPN/PNP Switch Function**

The number of stock items can be reduced.







#### Analogue output of 0 to 10 V is also available.

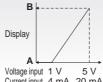
Voltage output	1 to 5 V	Cwitchoblo
Voltage output	0 to 10 V	Switchable
Current output	4 to 20 mA	Fixed

#### **Input Range Selection (for Pressure/Flow rate)**

The displayed value to the sensor input can be set as required.

(Voltage input: 1 to 5 V/Current input: 4 to 20 mA)

Pressure switch/Flow switch can be displayed.

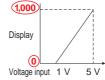


A is displayed for 1 V (or 4 mA). B is displayed for 5 V (or 20 mA). The range can be set as required.

Voltage input 1 V 5 V Current input 4 mA 20 mA

■ Pressure Sensor for General Fluids/PSE570





	Α	В
PSE570	0	1,000
PSE573	-100	100
PSE574	0	500

Set A and B to the values shown in the table above.

#### **Convenient Functions**

#### Copy function

The settings of the master monitor can be copied to the slave monitors.



#### Security code

The key locking function keeps unauthorized persons from tampering with the settings.

#### Power saving mode

Current consumption	n*1 Reduction rate*2
25 mA or less	Approx. 50 % reduction

#### \*1 Duri

Power consumption is reduced by turning off the monitor.

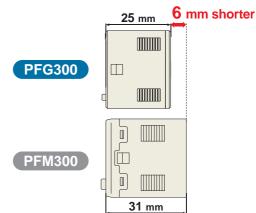
	25 mA or less	Approx. 50 % reduction	
ing normal operation *2 In power saving mode	ing normal operation	*2 In power saving mode	P

#### External input function

The accumulated value, peak value, and bottom value can be reset remotely.

## **Compact & Lightweight**

- Compact: Max. 6 mm shorter
- Lightweight: Max. 5 g lighter (30 g → 25 g)



## Functions ( Refer to pages 32 to 34 for details.)

- Output operation
- Simple setting mode
- Display colour
- Delay time setting
- Digital filter setting
- FUNC output switching function
- Selectable analogue output function
- External input function Forced output function
- Accumulated value hold
- Peak/Bottom value display
- Setting of security code
- Keylock function
- Reset to the default settings
- Display with zero cut-off setting
- Selection of display on sub screen
- Analogue output free range function
- Error display function
- Copy function
- Selection of power saving mode

#### Mounting

The bracket configuration allows for mounting in four orientations.

# Mounting Bracket B

Mounting example

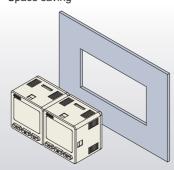
## Panel mount

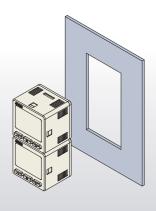
Mountable side by side without clearance

#### One opening!

- Reduced panel fitting labour
- · Space saving

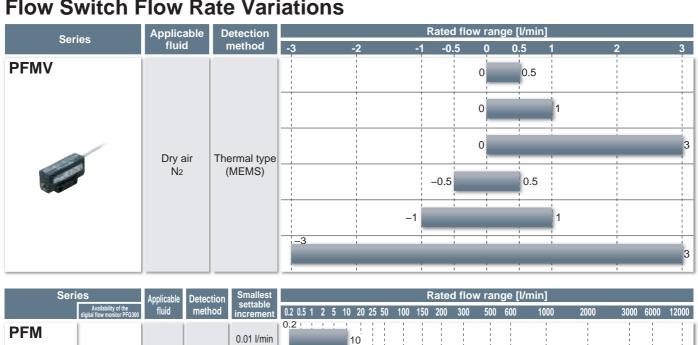
**SMC** 

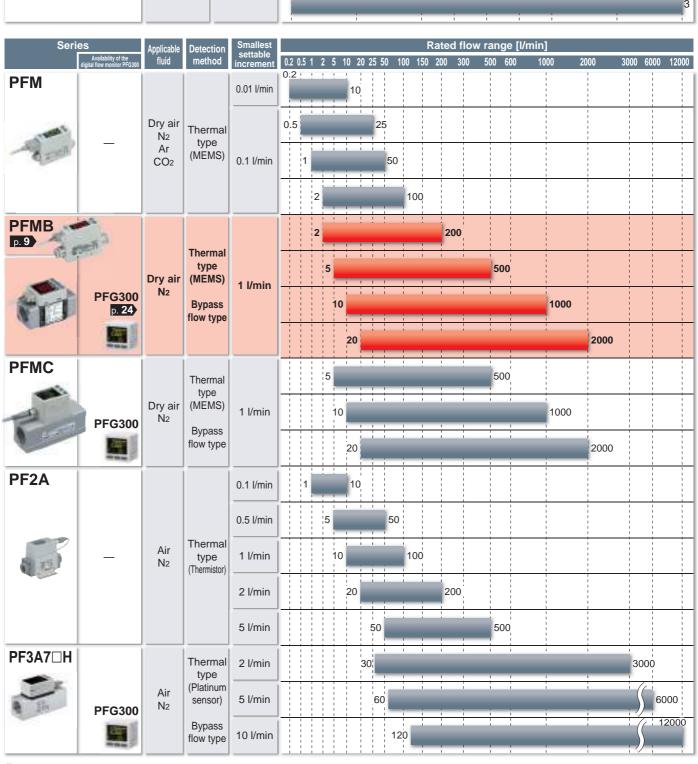




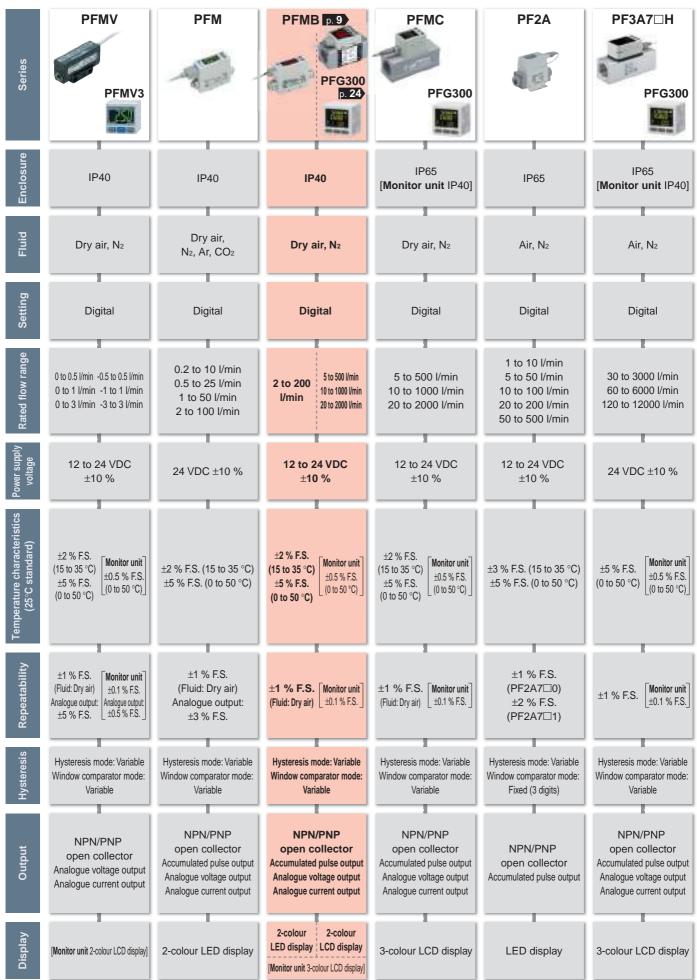
4

#### Flow Switch Flow Rate Variations





#### Flow Switch Variations / Basic Performance Table



<sup>\*</sup> The monitor unit shows the PFG300 and PFMV3.

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S-Screen Display Digital Flow Monitor PFG300 Series	
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## 2-Colour Display

## Digital Flow Switch

## RoHS

# PFMB7 Series

#### **How to Order**

## PFMB7201 - C8

Rated flow range (Flow rate range)

2 to 200 l/min

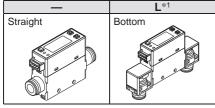
Flow adjus <u>tment valve</u>			
		None	
	S	Yes	

#### Port size

C8	Ø 8 (5/16") One-touch fitting	
02*1	Rc1/4	
N02*1	NPT1/4	
F02*1	G1/4 *2	

- \*1 Made to order
- \*2 ISO1179-1 compliant

#### Piping entry direction



\*1 Made to order

#### Output specification

	OUT1	OUT2	Applicable monitor unit model
Α	NPN	NPN	_
В	PNP	PNP	_
С	NPN	Analogue 1 to 5 V	PFG300 series
D	NPN	Analogue 4 to 20 mA	PFG310 series
E*1	PNP	Analogue 1 to 5 V	PFG300 series
F*1	PNP	Analogue 4 to 20 mA	PFG310 series
<b>G</b> *1	NPN	External input *2	_
H*1	PNP	External input *2	_

- \*1 Made to order
- \*2 Accumulated flow value, peak/bottom flow value can be reset by external signal input.

## Option 1

_	W
Lead wire with connector (2 m)	Lead wire with connector (2 m)
ZS-33-D	Rubber cover for connector (Silicone rubber) ZS-33-F ZS-33-D
N	* When only optional parts are required,
Without lead wire with connector	refer to Option 1/Part Nos. on page 10.

#### Calibration certificate

_	None	
<b>A</b> *2	With calibration certificate	

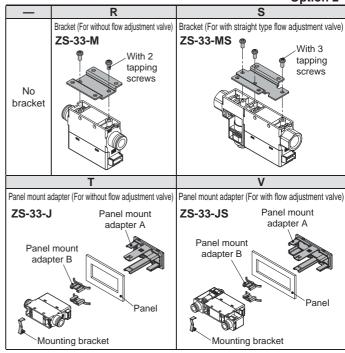
- \*1 Certificate in both English and Japanese
- \*2 Made to order

#### Jnit specification

M	SI unit only *1
_	Units selection function

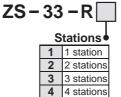
\*1 Fixed unit: Instantaneous flow: I/min Accumulated flow: L

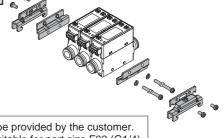
#### Option 2



Options are shipped together with the product, but not assembled. When only optional parts are required, refer to Option 2/Part Nos. on page 10.

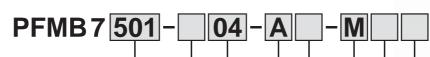
#### **DIN Rail Mounting Bracket (Ordered Separately)**





- The DIN rail should be provided by the customer.
- The DIN rail is not suitable for port size F02 (G1/4).

#### **How to Order**



Rated flow range (Flow rate range)

501	5 to 500 l/min
102	10 to 1000 l/min
202	20 to 2000 I/min

#### Thread type

ſ	_	Rc
ſ	N	NPT
	F	G *1

\*1 ISO228 compliant

#### Port size

	Port	Rated flow range			
	size	501	102	202	
04	1/2	•	•		
06	3/4	_	_	•	

Output specification

	OUT1	OUT2	Applicable monitor unit model
Α	NPN	NPN	_
В	PNP	PNP	_
С	NPN	Analogue 1 to 5 V	PFG300 series
D	NPN	Analogue 4 to 20 mA	PFG310 series
E*1	PNP	Analogue 1 to 5 V	PFG300 series
F*1	PNP	Analogue 4 to 20 mA	PFG310 series
<b>G</b> *1	NPN	External input *2	_
<b>H</b> *1	PNP	External input *2	_

- \*1 Made to order
- \*2 Accumulated flow value, peak/bottom flow value can be reset by external signal input.

Ontion 1

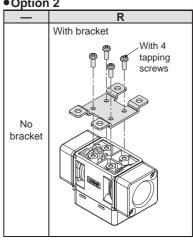
Option		
_	W	
Lead wire with connector (2 m)	Lead wire with connector (2 m)	
	Rubber cover for connector (Silicone rubber)	
ZS-33-D	ZS-33-F ZS-33-D	
N	* When only optional parts are required,	
Without lead wire with connector	refer to Option 1/Part Nos. below.	

#### ◆Calibration certificate \*1

oundration continuate					
_	None				
<b>A</b> *2	With calibration certificate				

- \*1 Certificate in both English and Japanese
- \*2 Made to order

Option 2



Options are shipped together with the product, but not assembled. When only optional parts are required, refer to Option 2/Part Nos. below.

• Unit specification

M	SI unit only *1
_	Units selection function

\*1 Fixed unit: Instantaneous flow: I/min Accumulated flow: L

#### Option 1/Part Nos

Option i/Fart Nos.			
Option	Part no.	Qty.	Note
Lead wire with connector	ZS-33-D	1	Lead wire: 2 m
Rubber cover (Silicone rubber)	ZS-33-F	1	For connector

Option 2/Part Nos.

Option 2/1 art 1103.					
Option	Part no.	Qty.	Note		
Bracket (for PFMB7201)	ZS-33-M	1	With 2 tapping screws (3 x 6)		
Bracket (for PFMB7201S)	ZS-33-MS	1	With 3 tapping screws (3 x 6)		
Panel mount adapter (for PFMB7201)	ZS-33-J	1			
Panel mount adapter (for PFMB7201S)	ZS-33-JS	1			
Bracket (for PFMB7501/7102)	ZS-42-C	1	With 4 tapping screws (3 x 6)		
Bracket (for PFMB7202)	7S-42-D	1	With 4 tapping screws (3 x 6)		



#### **Specifications**

For flow switch precautions and specific product precautions, refer to the "Operation Manual" on the SMC website.

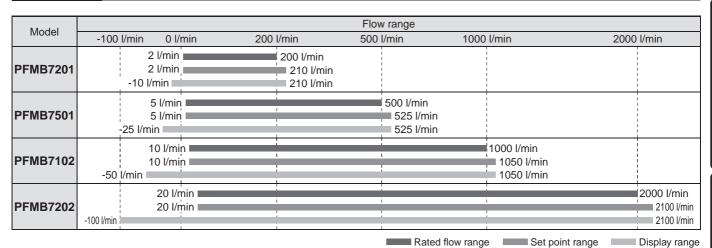
	Model		PFMB7201	PFMB7501	PFMB7102	PFMB7202
Fluid	Applicable fluid *1		Dry air, N2 (Air quality grade is JIS B 8392-1 1.1.2 to 1.6.2, ISO 8573-1 1.1.2 to 1.6.2)			
Fluid	Fluid temperature range		0 to 50 °C			
	Detection m		0000.1/		al type	
	Rated flow		2 to 200 l/min	5 to 500 l/min	10 to 1000 l/min	20 to 2000 I/min
	Set point range	Instantaneous flow Accumulated flow	2 to 210 l/min 0 to 999.999.999 L	5 to 525 I/min	10 to 1050 l/min 0 to 999,999,990 L	20 to 2100 I/min
Flow	Smallest settable Instantaneous flow			1 1/	min	
	increment	Accumulated flow		1 1/	10 L	
	Accumulated volume per	pulse (Pulse width = 50 ms)		pulse	10 L/p	oulse
		ue hold function *2		Intervals of 2 or 5 mir		
	Rated press		0 to 0.75 MPa		0 to 0.8 MPa	
Pressure	Proof press		1.0 MPa		1.2 MPa	
i icasuic	Pressure lo			Refer to "Pressi	ure Loss" graph.	
			±5 % F.S. (0 to 0.75 MPa, 0.35 MPa standard)		F.S. (0 to 0.8 MPa, 0.6 MPa stan	idard)
Flactoical	Power supp		1	12 to 24 VDC ±10 % 55 mA or less		
Electrical	Current cor Protection	sumption			protection	
	Display acc	uracy		±3 %		
*11		itput accuracy		±3 %		
Accuracy	Repeatabili				e response time is set to 0.05 s)	
		characteristics		±5 % F.S. (0 to 50		
	Output type	)		NPN open collector	PNP open collector	
[	Output mod		Select from Hystere		nulated output, or Accumulated p	ulse output modes.
	Switch open				or Reversed output.	
Switch	Maximum Id				mA	
output		l voltage (NPN only) op (Residual voltage)			VDC PNP output type: 1.5 V or less (a	at load surrent of OO m A)
-	Response t		NPN output type: 1 v or i			at load current of 80 mA)
	Hysteresis		Select from 0.05 s, 0.1 s, 0.5 s, 1 s, or 2 s.  Variable from 0			
	Protection		Short circuit protection			
	*6 Voltage output		Voltage output: 1 to 5 V, Current output: 4 to 20 mA			
Analogue			Output impedance: Approx. 1 kΩ			
output		Current output   Maximum load impedance at power supply voltage of 24 v: 600 Ω, at power supply voltage of 12 v: 300 Ω				oltage of 12 V: 300 Ω
				time of the switch output		
input *8	Input mode				or Solid state) for 30 ms or longeral reset or Peak/Bottom value re	
IIIput -	Reference of		Selec		itions or Normal conditions.	eset.
	Display mode				flow or Accumulated flow.	
	Unit *10	Instantaneous flow			an be selected.	
	Unit *10	Accumulated flow	L or ft <sup>3</sup> can be selected.		L or ft <sup>3</sup> can be selected.	
	Display	Instantaneous flow	-10 to 210 l/min	-25 to 525 l/min	-50 to 1050 l/min	-100 to 2100 l/min
Display	range		(Displays [0] when value is within the –1 to 1 l/min range)		(Displays [0] when value is within the –9 to 9 l/min range)	(Displays [0] when value is within the –19 to 19 l/min range)
		Accumulated flow	1		999,999 L	
	Minimum	Instantaneous flow Accumulated flow *13		1 1/	min 10 L	
	Display	Acculturated flow	LED, Colour: Red/Green, 3 digits, 7 segments	LCD (	Colour: Red/Green, 4 digits, 7 seg	aments
	Indicator LE	ED	LED ON when switch output is ON (OUT1: Green, OUT2: Red)		en switch output is ON (OUT1/OU	
	Enclosure			IP	40	<b>3</b> /
	Withstand v				ween terminals and housing	
Environment	Insulation r				gohmmeter) between terminals a	
		perature range			60 °C (No condensation or freez	zing)
Standards		umidity range	CE, UL (CSA), RoHS	Operating/Stored: 35 to 85 % R	H (No condensation or freezing) CE, RoHS	
	Piping spec	rification	Rc1/4, NPT1/4, G1/4, Ø 8 One-touch fitting	Rc1/2 NP	T1/2, G1/2	Rc3/4, NPT3/4, G3/4
Piping	Piping Specification  Piping specification		Straight, Bottom	110172,111	1 1/2, 0 1/2	100/1,111 10/1, 00/1
	Main materials of parts in contact		FKM, Stainless steel 304, PPS, PBT, Brass (Electroless nickel plating), HNBR, Si, Au, GE4F	ADC, PPS	s, Stainless steel 304, Au, HNBR,	, Si, GE4F
	Body		Rc1/4, NPT1/4/Straight: 70 g, Bottom: 85 g G1/4/Straight: 115 g, Bottom: 130 g Ø 8 One-touch fitting/Straight: 50 g, Bottom: 65 g	10	0 g	155 g
Weight	Flow adjust	ment valve	+45 g		_	
Meidiir	Lead wire				5 g	
	Bracket		+20 g	+2	5 g	+30 g
	Panel mour		+15 g			
DIN rail mounting bracket		inting bracket	+65 g			

- \*1 Refer to the "Example of recommended pneumatic circuit" on page 2.
- \*2 When using the accumulated value hold function, use the operating conditions to calculate the product life, and do not exceed it. The maximum access limit of the memory device is 1 million times. If the product is operated 24 hours per day, the product life will be as follows:
  - 5 min interval: life is calculated as 5 min x 1 million = 5 million min = 9.5 years
     2 min interval: life is calculated as 2 min x 1 million = 2 million min = 3.8 years If the accumulated value external reset is repeatedly used, the product life will be shorter than the calculated life.
- \*3 Do not release the OUT side piping port of the product directly to the atmosphere without connecting piping. If the product is used with the piping port released to atmosphere, accuracy may vary.

  \*4 The time from when the flow is changed by a step input (when the flow rate changes from 0 to the maximum value of the rated flow range instantaneously) until
- the switch output turns ON (or OFF) when set to be 90 % of the rated flow rate
- \*5 If the flow fluctuates around the set value, the width for setting more than

- the fluctuating width needs to be set. Otherwise, chattering will occur.
- \*6 When using a product with an analogue output
- The time from when the flow is changed by a step input (when the flow rate changes from 0 to the maximum value of the rated flow range instantaneously) until the analogue output reaches 90 % of the rated flow rate
  \*8 When using a product with an external input
- \*9 The flow rate given in the specifications is the value under standard conditions.
- \*10 Setting is only possible for models with the units selection function.
- \*11 For details, refer to "IN Side Straight Piping Length and Accuracy" on page 12.
- \*12 For details, refer to "Construction: Parts in Contact with Fluid" on page 14.
- The accumulated flow display is the upper 3-digit, middle 3-digit, and lower 3-digit (total of 9 digits) display. The position of the dots on the upper part of the screen indicates which digits are displayed.
- \* Products with tiny scratches, marks, or display colour or brightness variations which do not affect the performance of the product are verified as conforming products.

#### Flow Range

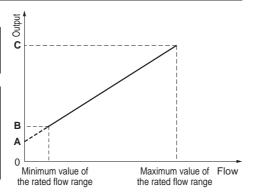


#### **Analogue Output**

#### Flow/Analogue Output

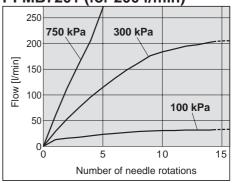
1 10 11/7 tilalogus Gatpat							
	Α	В	С				
Voltage output	1 V	1.04 V	5 V				
Current output	4 mA	4.16 mA	20 mA				

Model	Minimum value of the rated flow range	Maximum value of the rated flow range
PFMB7201	2 l/min	200 l/min
PFMB7501	5 l/min	500 l/min
PFMB7102	10 l/min	1000 l/min
PFMB7202	20 l/min	2000 l/min



#### Flow Adjustment Valve Flow Rate Characteristics

#### PFMB7201 (for 200 I/min)

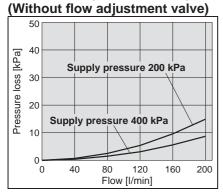


IN Side Straight Piping Length and Accuracy (Reference Data)

OUT

#### Pressure Loss (Reference Data)

#### PFMB7201 (for 200 I/min)



PFMB7102 (for 1000 I/min)

40

20

10

0

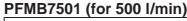
200

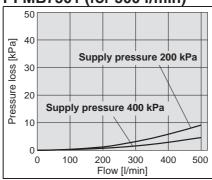
400

600

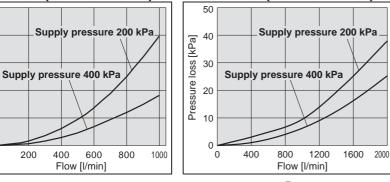
Flow [l/min]

Pressure loss [kPa]





#### PFMB7202 (for 2000 I/min)



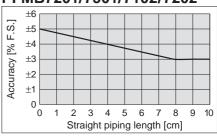
IN Straight piping length

(8 cm or more)

- The piping on the IN side must have a straight section of piping with a length of 8 cm or more. If a straight section of piping is not installed, the accuracy can vary by approximately ±2 % F.S.
- \* "Straight section" means a part of the piping without any bends or rapid changes in the cross sectional area.
- When the PFMB7201 is connected to tubing, use a tube I.D. 5 mm just before the product.
- When the PFMB7501 or 7102 is connected to tubing, use a tube I.D. 9 mm or more just before the product.

The accuracy can vary by approximately ±2 % F.S. when such tubing is not used.

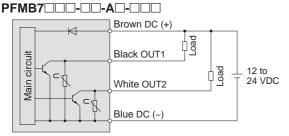
#### PFMB7201/7501/7102/7202





#### **Internal Circuits and Wiring Examples**

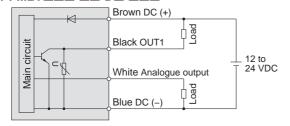
#### NPN (2 outputs) type



Max. applied voltage: 28 V, Max. load current: 80 mA, Internal voltage drop: 1 V or less

## NPN (1 output) + Analogue (1 to 5 V) output type PFMB7□□□-□□-C□-□□□

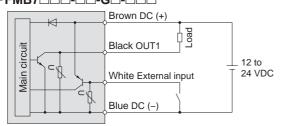
## NPN (1 output) + Analogue (4 to 20 mA) output type PFMB7



Max. applied voltage: 28 V, Max. load current: 80 mA, Internal voltage drop: 1 V or less

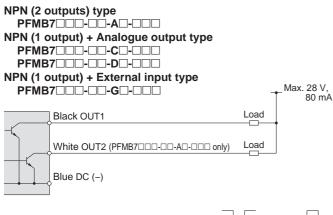
C: Analogue output: 1 to 5 V Output impedance: 1 k $\Omega$  D: Analogue output: 4 to 20 mA Max. load impedance: 600  $\Omega$ 

## NPN (1 output) + External input type PFMB7□□□-□□-G□-□□□

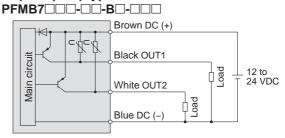


Max. applied voltage: 28 V, Max. load current: 80 mA, Internal voltage drop: 1 V or less External input: Input voltage 0.4 V or less (Reed or Solid state input) for 30 ms or longer

#### Accumulated pulse output wiring examples



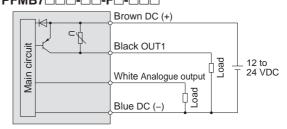
#### PNP (2 outputs) type



Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

## PNP (1 output) + Analogue (1 to 5 V) output type PFMB7□□□-□□-Ε□-□□□

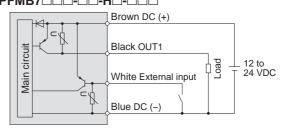
## PNP (1 output) + Analogue (4 to 20 mA) output type PFMB7



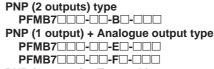
Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

E: Analogue output: 1 to 5 V Output impedance: 1 k $\Omega$  F: Analogue output: 4 to 20 mA Max. load impedance: 600  $\Omega$ 

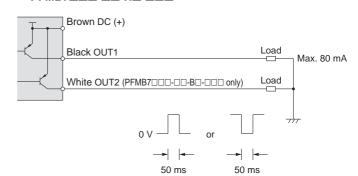
## PNP (1 output) + External input type PFMB7



Max. load current: 80 mA, Internal voltage drop: 1.5 V or less External input: Input voltage 0.4 V or less (Reed or Solid state input) for 30 ms or longer



PNP (1 output) + External input type PFMB7

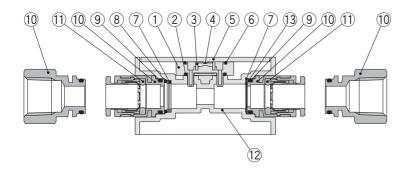


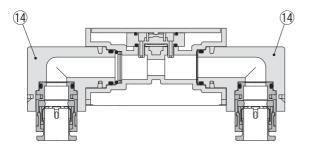
50 ms

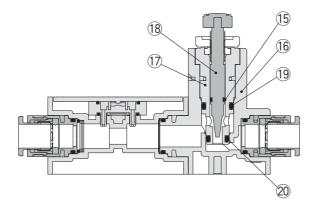
50 ms

#### **Construction: Parts in Contact with Fluid**

#### **PFMB7201**



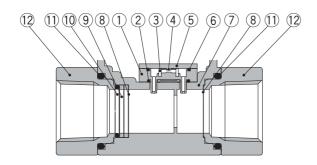




#### **Component Parts**

COII	component Farts						
No.	Description	Material	Note				
1	Sensor body	PPS					
2	Gasket	HNBR					
3	Flow rectifier	Stainless steel 304					
4	Sensor chip	Silicon					
5	Printed circuit board	GE4F					
6	Gasket	HNBR					
7	Flow rectifier	Stainless steel 304					
8	O-ring	FKM	Fluoro coating				
9	O-ring	FKM	Fluoro coating				
10	Fitting for piping	Brass	Electroless nickel plating				
11	O-ring	FKM	Fluoro coating				
12	Body	PBT					
13	Gasket	HNBR					
14	Bottom piping adapter	PBT					
15	O-ring	HNBR	Fluoro coating				
16	Flow adjustment valve body	PBT					
17	Body	Brass	Electroless nickel plating				
18	Needle	Brass	Electroless nickel plating				
19	O-ring	HNBR	Fluoro coating				
20	O-ring	HNBR	Fluoro coating				

#### PFMB7501/7102/7202



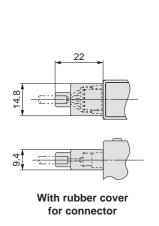
#### **Component Parts**

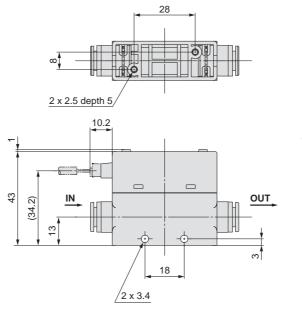
No.	Description	Material	Note
1	Sensor body	PPS	
2	Gasket	HNBR	
3	Flow rectifier	Stainless steel 304	
4	Sensor chip	Silicon	
5	Printed circuit board	GE4F	
6	Gasket	HNBR	
7	Body	PPS	
8	Mesh	Stainless steel 304	
9	Spacer	PPS	
10	O-ring	HNBR	
11	O-ring	HNBR	
12	Attachment	ADC	Coating

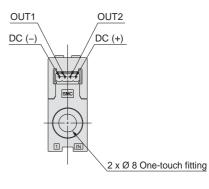


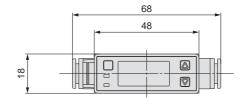
#### **Dimensions**

#### PFMB7201-C8

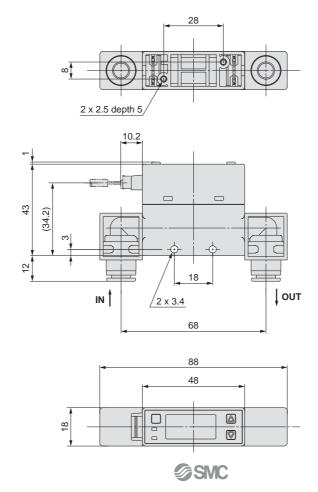


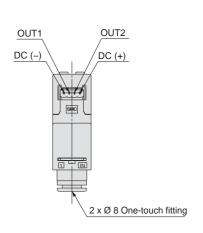






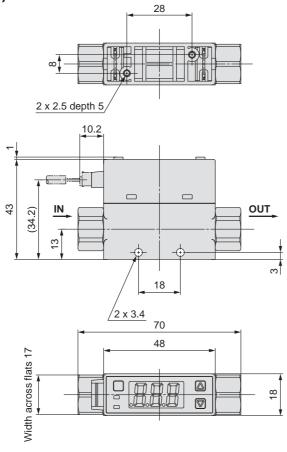
#### PFMB7201-C8L

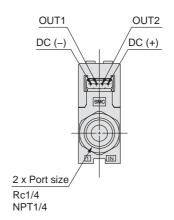




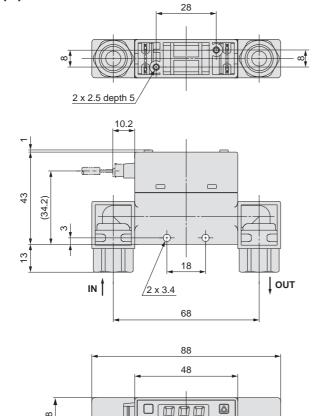
#### **Dimensions**

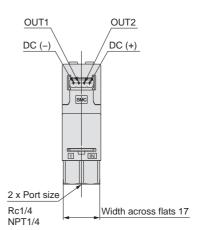
#### PFMB7201-(N)02





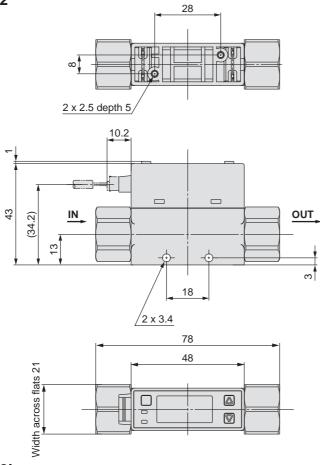
#### PFMB7201-(N)02L

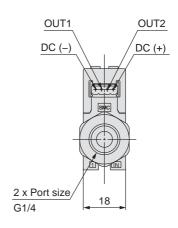




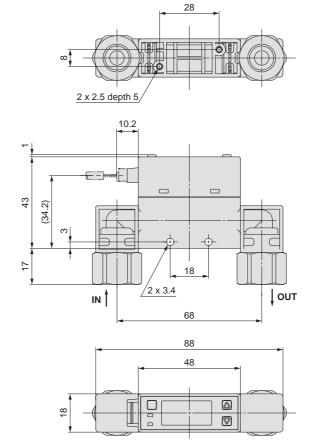
#### **Dimensions**

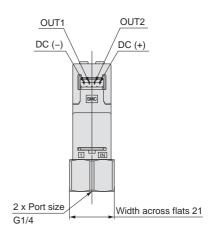
#### PFMB7201-F02



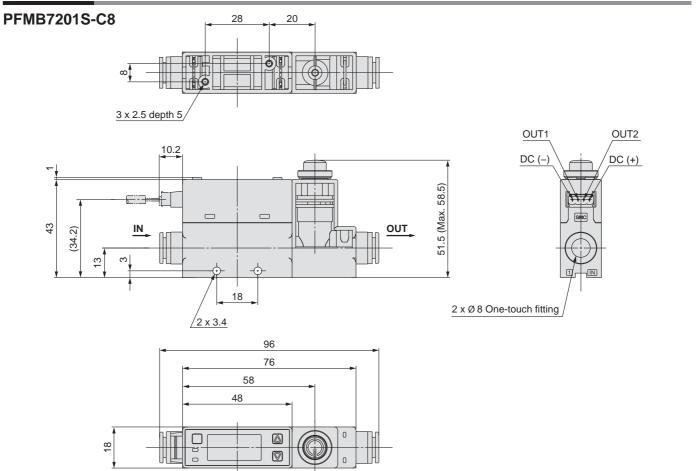


#### PFMB7201-F02L

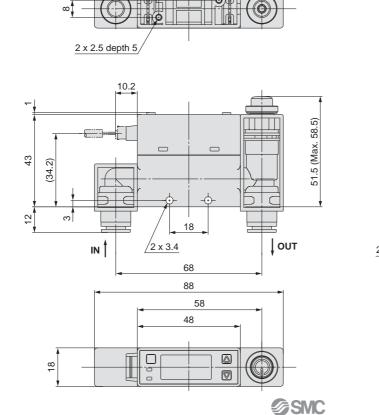




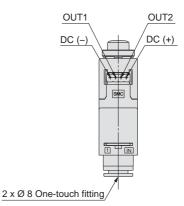
#### **Dimensions**



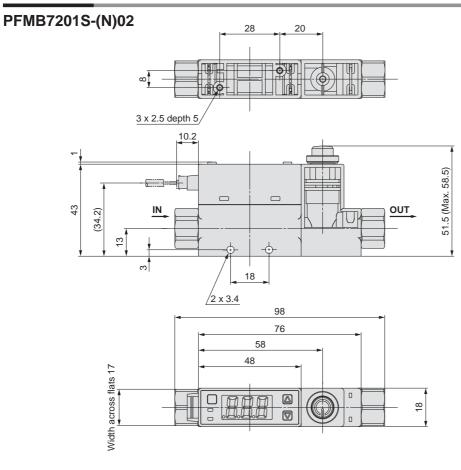
#### PFMB7201S-C8L

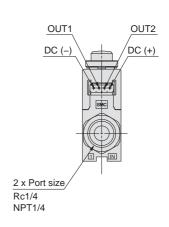


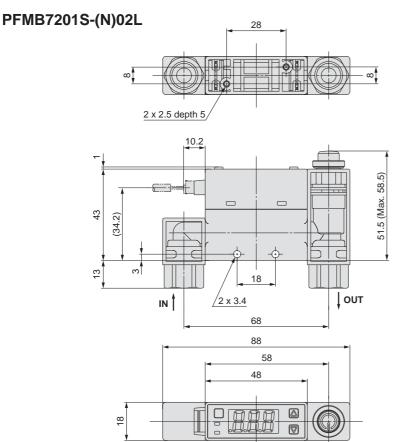
28

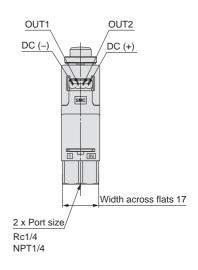


#### **Dimensions**



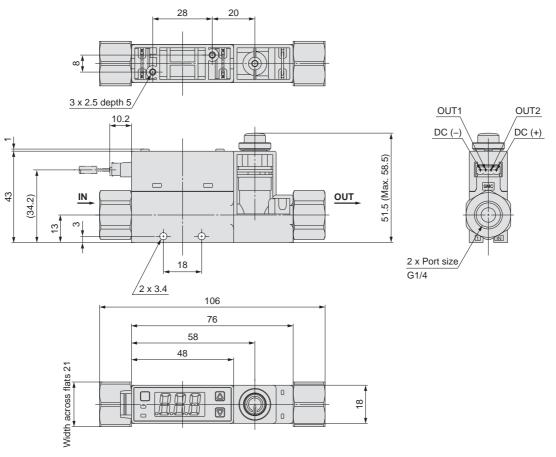




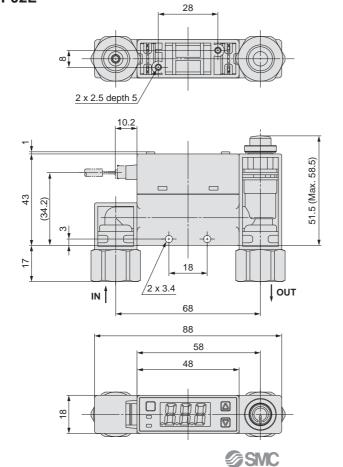


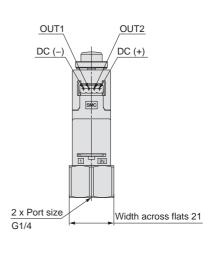
#### **Dimensions**

#### PFMB7201S-F02



#### PFMB7201S-F02L



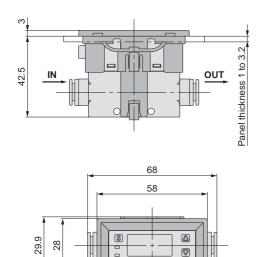


#### **Dimensions**

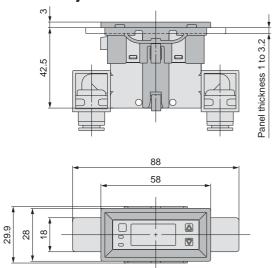
#### **PFMB7201**

Panel mount/

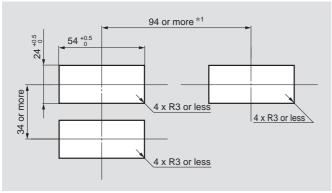
Without flow adjustment valve/Straight



## Panel mount/ Without flow adjustment valve/Bottom



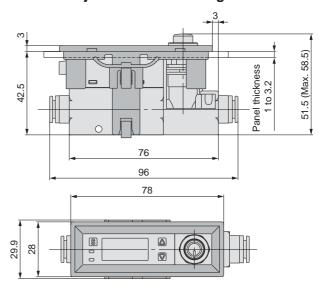
#### **Panel Fitting Dimensions**



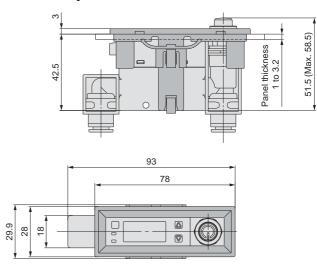
#### Panel thickness 1 to 3.2 mm

\*1 Piping entry direction: Minimum dimensions for bottom piping. If using straight piping, the piping material and tubing need to be taken into consideration when designing the system. If a bend (R) is used, limit it to R3 or less.

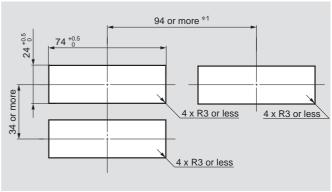
#### Panel mount/ With flow adjustment valve/Straight



#### Panel mount/ With flow adjustment valve/Bottom



#### **Panel Fitting Dimensions**



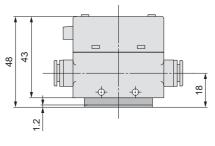
Panel thickness 1 to 3.2 mm

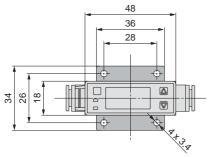
\*1 Piping entry direction: Minimum dimensions for bottom piping. If using straight piping, the piping material and tubing need to be taken into consideration when designing the system. If a bend (R) is used, limit it to R3 or less.

#### **Dimensions**

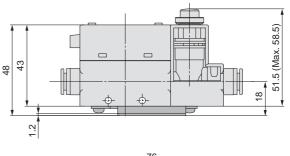
#### **PFMB7201**

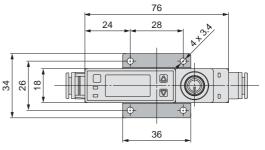
#### With bracket/Without flow adjustment valve



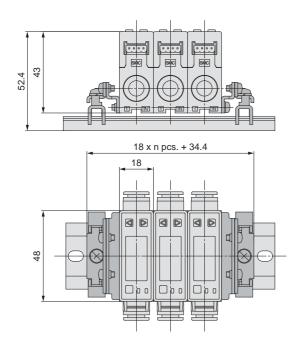


#### With bracket/With flow adjustment valve





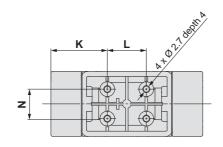
#### **DIN** rail mounting

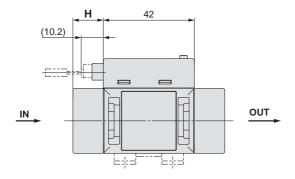


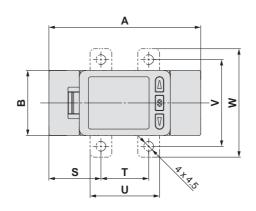
- The DIN rail should be provided by the customer.
- The DIN rail is not suitable for port size F02 (G1/4).

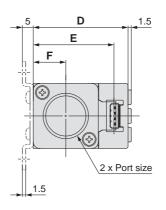
#### **Dimensions**

#### PFMB7501/7102/7202





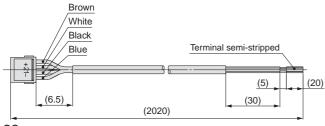




Symbol	Α	В	D	E	F	Н	К	L	N
PFMB7501/7102	70	30	43.7	37.2	15	14	26	18	13.6
PFMB7202	90	35	49.2	42.7	17.5	24	31	28	16.8

Symbol		Brack	et dimer	nsions	
Model	S	Т	U	V	W
PFMB7501/7102	24	22	32	40	50
PFMB7202	30	30	42	48	58

## Lead wire with connector (Part no.: ZS-33-D)



#### **Cable Specifications**

Conductor	Nominal cross section	AWG26
	Outside diameter	Approx. 0.50 mm
Insulator	Outside diameter	Approx. 1.00 mm
insulator	Colour	Brown, White, Black, Blue
Sheath Material		Oil-resistant PVC
Finished ou	tside diameter	Ø 3.5

<sup>\*</sup> For wiring, refer to the "Operation Manual" on the SMC website. Documents/Download --> Instruction Manuals



## 3-Screen Display

## **Digital Flow Monitor**

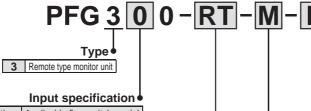
# PFG300 Series



#### **How to Order**



0



Symbol	Description	Applicable flow switch model
0	Voltage input	PFMB7□-C/E series
1	Current input	PFMB7□-D/F series

#### Output specification •

RT	2 outputs (NPN/PNP switching type) + Analogue voltage output* <sup>1, 2</sup>
sv	2 outputs (NPN/PNP switching type) + Analogue current output*2
XY	2 outputs (NPN/PNP switching type) + Copy function

- \*1 Can switch between 1 to 5 V and 0 to 10 V
- \*2 Can be switched to external input or copy function

## Unit specification

	Units selection function
M	SI unit only*3

\*3 Fixed unit: Instantaneous flow: I/min Accumulated flow: L

Option 1

Option 3				
_	None			
	ZS-28-C-1			
F	Sensor connector			

0

Option 4

K

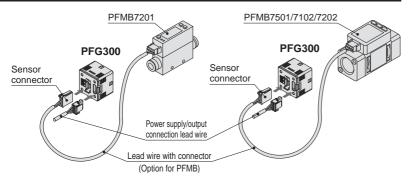
Symbol	Description		
_	Without lead wire		
L	Power supply/output connection lead wire (Lead wire length: 2 m)	Power supply/output connection lead wire	

#### Options/Part Nos.

When only optional parts are required, order with the part numbers listed below.

Part no.	Option	Note	
ZS-28-C-1	Sensor connector	For PFMB	
ZS-46-A1	Bracket A	Tapping screw: Nominal size 3 x 8 L (2 pcs.)	
ZS-46-A2	Bracket B	Tapping screw: Nominal size 3 x 8 L (2 pcs.)	
ZS-46-B Panel mount adapter			
<b>ZS-46-D</b> Panel mount adapter + Front protection cover			
ZS-46-5L Power supply/output connection lead wire		5-core, 2 m	
ZS-27-01	Front protection cover		

#### **Connection Example**



Optio	Option 2				
Symbol	Description				
_	None				
A1	Bracket A (Vertical mounting)	ZS-46-A1			
A2	Bracket B (Horizontal mounting)	ZS-46-A2			
В	Panel mount adapter	ZS-46-B			
D	Panel mount adapter + Front protection cover	ZS-46-D			

#### **Specifications**

For flow switch precautions and specific product precautions, refer to the "Operation Manual" on the SMC website.

Model			PFG300 series			
Applicable SMC			PFMB7201 PFMB7501 PFMB7102 PFMB7202			
Applicable SMC flow switch	Rated flow range	a*1			10 to 1000 l/min	
HOW SWILCH	Rated flow range	1	2 to 200 l/min	5 to 500 l/min		20 to 2000 I/min
	Set point range	Instantaneous flow	-10 to 210 l/min	-25 to 525 l/min	-50 to 1050 l/min	-100 to 2100 l/min
		Accumulated flow	0 to 999,999,999,999 L		0 to 999,999,999,990 L	
	Smallest settable		1 l/min			
Flow	increment	Accumulated flow	1 L 10 L			
	Accumulated volume per pulse		1 L/pulse 10 L/puls		nulse	
	(Pulse width = 50 ms)		·		•	
	Accumulated value ho	old function*3	Intervals of 2 or 5 minutes can be selected. The stored accumulated flow is held even when the power supply is OFF.			
	Power supply vo	oltage	12 to 24 VDC ±10 %			
Electrical	Current consum	ption	25 mA or less			
	Protection		Polarity protection			
	Display accurac	У	±0.5 % F.S. ± Minimum display unit (Ambient temperature of 25 °C)			
	Analogue outpu	t accuracy	±0.5 % F.S. (Ambient temperature of 25 °C)			
Accuracy	Repeatability		±0.1 % F.S. ± Minimum display unit			
	Temperature char	acteristics	+0.5		ure: 0 to 50 °C, 25 °C stand	dard)
	Output type		Ξ0.0		P open collector output.	, a. a.
	- aipai iypo		Soloot from Uvotoro	,	ccumulated output, Accum	ulated pulse cutout
	Output mode		Select Horn Hystere		h output OFF modes.	uiaieu puise ouipui,
	Switch operation	n			or Reversed output.	
	Max. load currer				mA	
Constal antoni						
Switch output	Max. applied voltage		30 VDC			
	Internal voltage drop (Residual voltage)		NPN output: 1 V or less (at load current of 80 mA), PNP output: 1.5 V or less (at load current of 80 mA)			
	Response time*2		3 ms or less			
	Delay time*2		Select from 0.00, 0.05 to 0.1 s (increment of 0.01 s), 0.1 to 1.0 s (increment of 0.1 s), 1 to 10 s (increment of 1 s), 20 s, 30 s, 40 s, 50 s, or 60 s			
	Hysteresis*4		Variable from 0			
	Protection		Short circuit protection			
	Output type		Voltage output: 1 to 5 V, 0 to 10 V (only when the power supply voltage is 24 VDC)  Current output: 4 to 20 mA			
Analogue				(0 I/min to maximum v	alue of the rated flow)	
output*5	Impedance Voltage output  Current output			Output impe	dance: 1 kΩ	
			Maximum load impedance:	$300~\Omega$ (at power supply volta	age of 12 V), 600 $\Omega$ (at powe	r supply voltage of 24 VDC)
	Response time*	2		50 ms	or less	
Futamal innutes	External input		Input v	oltage: 0.4 V or less (Reed	or Solid state) for 30 ms or	·longer
External input*6	Input mode		Select from Accumulated value external reset or Peak/Bottom value reset.			
	Input type		Voltage input: 1 to 5 VDC (Input impedance: 1 M $\Omega$ ), Current input: 4 to 20 mA DC (Input impedance: 51 $\Omega$ ) (0 l/min to maximum value of the rated flow)			
Sensor input	Connection method		Connector (e-CON)			
	Protection		Over voltage protection (Up to 26.4 VDC)			
	Display mode		Select from Instantaneous flow or Accumulated flow.			
	Instantaneous flow					
	Unit*7	Accumulated flow			0 <sup>6</sup> , ft <sup>3</sup> x 10 <sup>6</sup>	
		Instantaneous flow	-10 to 210 l/min	-25 to 525 l/min	-50 to 1050 l/min	-100 to 2100 l/min
	Display range	Accumulated flow*9	0 to 999,999,999,999 L	-23 to 323 i/iiiiii	0 to 999,999,999,990 L	-100 to 2100 (/111111
	Minimure	Instantaneous flow	0 10 000,000,000,000 L	4 1/	min	
Display	Minimum display unit	Accumulated flow	1 L		10 L	
		Accumulated HOW	1 L	1.7		
	Display type	ove	LCD			
	Number of displays		3-screen display (Main screen, Sub screen)			
	Display colour	andiette	1) Main screen: Red/Green, 2) Sub screen: Orange			
	Number of display digits		1) Main screen: 5 digits (7 segments), 2) Sub screen: 9 digits (7 segments)			
B1 1: 1 #** : : : : : : : : : : : : : : : : : :	Indicator LED		LED ON when switch output is ON OUT1/2: Orange			
וועם pigital tilter*8	Pigital filter*8		Select from 0.00, 0.05 to 0.1 s (increment of 0.01 s), 0.1 to 1.0 s (increment of 0.1 s), 1 to 10 s (increment of 1 s), 20 s, or 30 s			
	Enclosure		IP40			
	Withstand voltage		1000 VAC for 1 minute between terminals and housing			
Environment	Insulation resistance		$50~\text{M}\Omega$ or more (500 VDC measured via megohmmeter) between terminals and housing			
	Operating temperature range		Operating: 0 to 50 °C, Stored: -10 to 60 °C (No condensation or freezing)			
Operating humidity range		Operating/Stored: 35 to 85 % RH (No condensation or freezing)				
Standards				CE, I	RoHS	
Waight	Body		25 g (Excluding the power supply/output connection lead wire)			
Weight	Lead wire with connector		+39 g			
	Lead wife with connector		±38 ਉ			

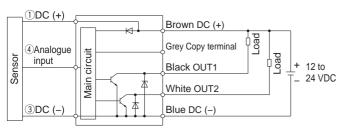
- \*1 Rated flow range of the applicable flow switch
- \*2 Value without digital filter (at 0.00 s)
- \*3 When using the accumulated value hold function, use the operating conditions to calculate the product life, and do not exceed it. The maximum access limit of the memory device is 1.5 million times. If the product is operated 24 hours per day, the product life will be as follows:
  - 5 min interval: life is calculated as 5 min x 1.5 million = 7.5 million min = 14.3 years
  - $\cdot$  2 min interval: life is calculated as 2 min x 1.5 million = 3 million min = 5.7 years If the accumulated value external reset is repeatedly used, the product life will be shorter than the calculated life.
- \*4 If the flow fluctuates around the set value, the width for setting more than the fluctuating width needs to be set. Otherwise, chattering will occur.
- \*5 Setting is only possible for models with analogue output.
- \*6 Setting is only possible for models with external input.
- \*7 Setting is only possible for models with the units selection function.
- \*8 The response time indicates when the set value is 90 % in relation to the step input.
- \*9 The accumulated flow display is the upper 6-digit and lower 6-digit (total of 12 digits) display. When the upper digits are displayed, x 10<sup>6</sup> lights up.
- \* Products with tiny scratches, marks, or display colour or brightness variations which do not affect the performance of the product are verified as conforming products.



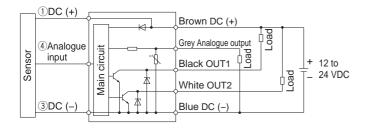
#### **Internal Circuits and Wiring Examples**

- -XY
- -RT

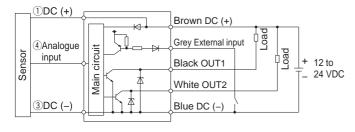
#### NPN (2 outputs) + Copy function



-RT: NPN (2 outputs) + Analogue voltage output -SV: NPN (2 outputs) + Analogue current output

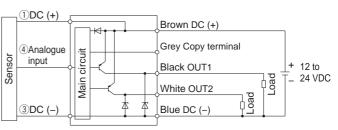


-RT: NPN (2 outputs) + External input -SV: NPN (2 outputs) + External input

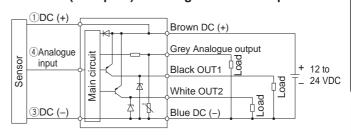


- -XY -RT
- -SV

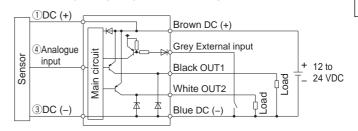
PNP (2 outputs) + Copy function



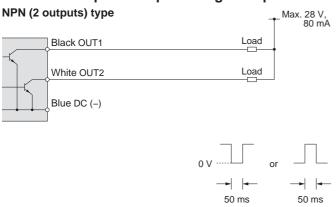
-RT: PNP (2 outputs) + Analogue voltage output -SV: PNP (2 outputs) + Analogue current output



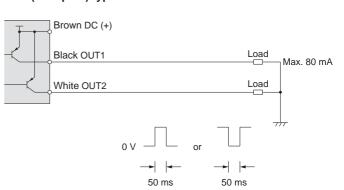
-RT: PNP (2 outputs) + External input -SV: PNP (2 outputs) + External input



#### Accumulated pulse output wiring examples

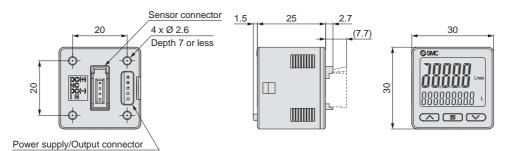


#### PNP (2 outputs) type

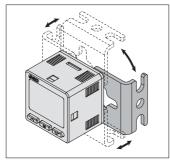


## PFG300 Series

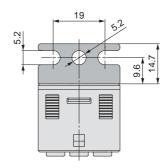
#### **Dimensions**

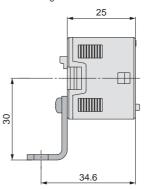


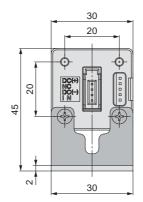
Bracket A (Part no.: ZS-46-A1)



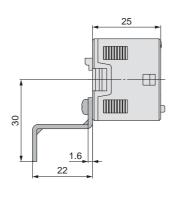
 Bracket configuration allows for mounting in four orientations.

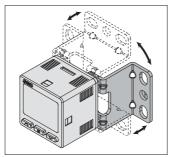




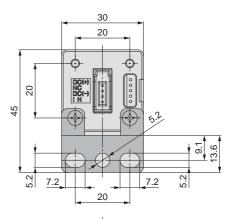


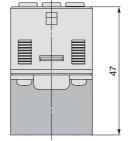
Bracket B (Part no.: ZS-46-A2)





 Bracket configuration allows for mounting in four orientations.

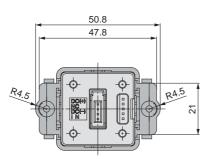


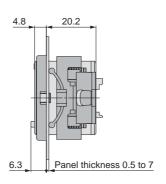


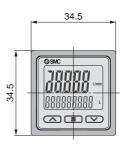


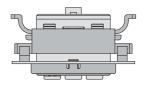
#### **Dimensions**

## Panel mount adapter (Part no.: ZS-46-B)

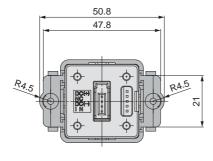


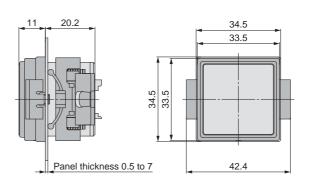


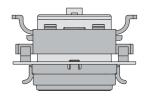




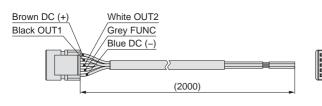
## Panel mount adapter + Front protection cover (Part no.: ZS-46-D)





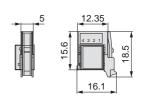


## Power supply/output connection lead wire (Part no.: ZS-46-5L)



## Sensor connector (Part no.: ZS-28-C-1)

Pin no.	Terminal	1
FIII IIO.		
1	DC (+)	
2	N.C.	
3	DC (-)	
4	IN*1	
*1 1 to 5	V or 4 to 2	0 m



#### **Cable Specifications**

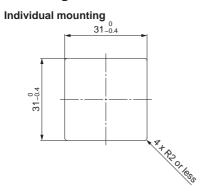
Cable openingations			
Conductor cross section		0.15 mm <sup>2</sup> (AWG26)	
Insulator	Outside diameter	1.0 mm	
	Colour	Brown, Blue, Black, White, Grey (5-core)	
Sheath	Finished outside diameter	Ø 3.5	



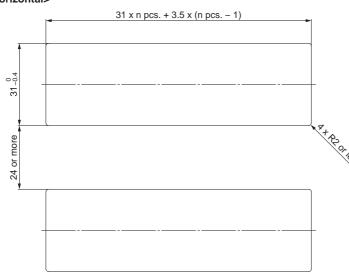
## PFG300 Series

#### **Dimensions**

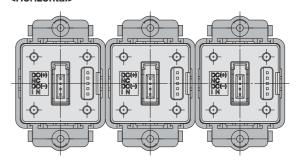
#### Panel fitting dimensions



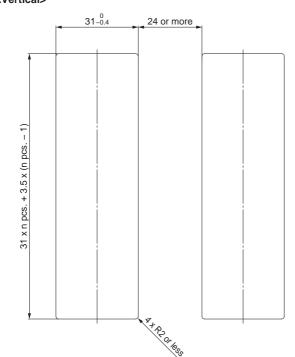
#### Multiple (2 pcs. or more) secure mounting <Horizontal>



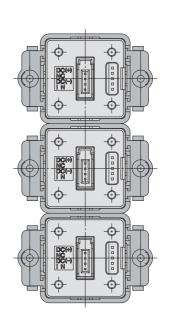
#### Panel mount example <Horizontal>



#### <Vertical>



#### Panel mount example <Vertical>



## **Function Details**

#### ■ Output operation

The output operation can be selected from the following:

Output (hysteresis mode and window comparator mode) corresponding to instantaneous flow or output (accumulated output and pulse output) corresponding to accumulated flow.

(Default setting: Hysteresis mode, Normal output)

#### ■ Display colour

The display colour can be selected for each output condition. The selection of the display colour provides visual identification of abnormal values. (The display colour depends on OUT1 setting.)

Green for ON, Red for OFF
Red for ON, Green for OFF
Red all the time
Green all the time

#### ■ Reference condition

The display unit can be selected from standard condition or normal condition.

Standard condition: Flow rate converted to a volume at 20 °C and 1 atm (atmosphere)

Normal condition: Flow rate converted to a volume at 0 °C and 1 atm (atmosphere)

#### ■ Display mode

The display mode can be selected from instantaneous flow or accumulated flow.

Instantaneous flow display

Accumulated flow display

#### ■ Response time

The response time can be selected to suit the application. (Default setting: 1 s) Abnormalities can be detected more quickly by setting the response time to 0.05 seconds. The effect of fluctuation and flickering of the display can be reduced by setting the response time to 2 seconds.

0.05 s
0.1 s
0.5 s
1 s
2 s

#### ■ Display OFF mode

This function will turn the display OFF. In this mode, decimal points flash on the main screen. If any button is pressed during this mode, the display reverts to normal for 30 seconds to allow checking of the flow, etc.

#### ■ Setting of security code

The user can select whether a security code must be entered to release the key lock. At a time of shipment from the factory, it is set such that a security code is not required.

#### ■ External input function

This function can be used only when the optional external input is present. The accumulated flow, peak value, and bottom value can be reset remotely.

Accumulated value external reset: A function to reset the accumulated flow value when an external input signal is applied.

In accumulated increment mode, the accumulated value will reset to and increase from zero.

In accumulated decrement mode, the accumulated value will reset to and decrease from the set value.

\* When the accumulated value is stored to memory, every time the accumulated value external reset is activated, the memory (EEPROM) will be accessed. Take into consideration that the maximum number of times the memory can be accessed is 1 million times. The total number of external inputs and the accumulated value memorising time interval should not exceed 1 million times.

Peak/Bottom value reset: Peak and bottom value are reset.

#### ■ Forced output function

The output is turned on/off in a fixed state when starting the system or during maintenance. This enables confirmation of wiring and prevents system errors due to unexpected output.

For the analogue output type, when ON the output will be 5 V or 20 mA, and when OFF, it will be 1 V or 4 mA.

\* Also, an increase or decrease of the flow and temperature will not change the on/off status of the output while the forced output function is activated.

#### ■ Accumulated value hold

The accumulated value is not cleared even when the power supply is turned off. The accumulated value is memorised every 2 or 5 minutes during measurement and continues from the last memorised value when the power supply is turned on again.

The life time of the memory device is 1 million access times. Take this into consideration before using this function.

#### ■ Peak/Bottom value display

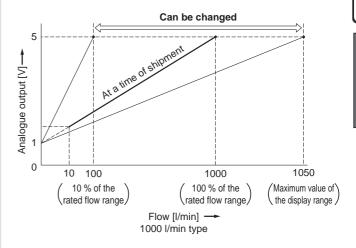
The maximum (minimum) flow rate is detected and updated from when the power supply is turned on. In peak (bottom) value display mode, this maximum (minimum) flow rate is displayed.

#### ■ Keylock function

Prevents operation errors such as accidentally changing setting values

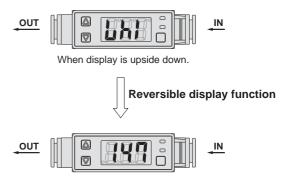
#### ■ Analogue output free range function

This function allows a flow that generates an output of 5 V or 20 mA to be changed. The value can be changed between 10 % of the maximum value of the rated flow and the maximum value of the display range.



#### ■ Reversible display mode

When the switch is used upside down, the orientation of the display can be rotated to make it easier to read by using the reversible display function.



#### ■ Reset to the default settings

The product can be returned to its factory default settings.



#### **■** Error display function

When an error or abnormality arises, the location and contents are displayed.

Display		Error name	Description	Action
Er 1		OUT1 over current error	A load current of 80 mA or more is applied to the switch output (OUT1).	Eliminate the cause of the over current by turning off the power supply and then turning it on again.
Er2		OUT2 over current error	A load current of 80 mA or more is applied to the switch output (OUT2).	
HHH		Instantaneous flow error	The flow rate exceeds the maximum value of the display range.	Decrease the flow rate.
LLL		Reverse flow error	There is a reverse flow equivalent to -5 % or more.	Change the flow to the correct direction.
("999" will flash in any of upper,) middle, lower 3-digit displays.)	PFMB7201 PFMB7501 PFMB7102	Accumulated flow error	The flow rate exceeds the accumulated flow rate range.	Clear the accumulated flow rate.
Er O				
Er4 Er6		System error	Internal data error	Turn the power off and then on again.
Er8				

If the error cannot be solved after the instructions above are performed, please contact SMC for investigation.

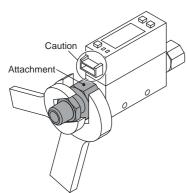
#### **⚠** Precautions on piping

#### Piping for the metal attachment

- Tighten to the specified torque. Refer to the table below for the required torque values.
- Use a wrench suited for the required torque. Do not use an extremely large wrench (Total length of 40 cm or more).
- If the tightening torque is exceeded, the product can be broken.
- If the tightening torque is insufficient, the fitting may become loose.
- Avoid any sealant tape getting inside the flow path.
- Ensure there is no leakage after piping.
- When mounting the fitting, a wrench should be used on the metal part (attachment) of the fitting only.

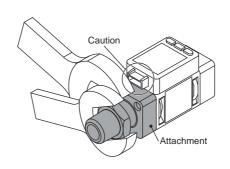
Holding other parts of the product with a wrench may damage the product.

Specifically, make sure that the wrench does not damage the connector.



Model	Required torque	
PFMB7201	12 to 14 N·m	
PFMB7501		
PFMB7102	28 to 30 N⋅m	
PFMB7202		

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Model	Nominal thread size	Width across flats of attachment
PFMB7201	Rc1/4, NPT1/4	17 mm
PFIVID/201	G1/4	21 mm
PFMB7501	1/2	20
PFMB7102	1/2	30 mm
PFMB7202	3/4	35 mm

# **PFG300** Series Function Details

#### ■ Output operation

The output operation can be selected from the following: Output (hysteresis mode and window comparator mode) corresponding to instantaneous flow or output (accumulated output and pulse output) corresponding to accumulated flow.

(Default setting: Hysteresis mode, Normal output)

#### ■ Simple setting mode

Only the set values for instantaneous flow and accumulated flow can be changed. Output mode, output type, display colour, and accumulate pulse output cannot be changed.

#### ■ Display colour

The display colour can be selected for each output condition. The selection of the display colour provides visual identification of abnormal values.

	n for ON, Red for OFF
Red	for ON, Green for OFF
	Red all the time
G	Freen all the time

#### ■ Delay time setting

The time from when the instantaneous flow reaches the set value to when the switch output operates can be set. Setting the delay time can prevent the switch output from chattering.

(Default setting: 0 s)

0.00 s
0.05 to 0.1 s (increment of 0.01 s)
0.1 to 1.0 s (increment of 0.1 s)
1 to 10 s (increment of 1 s)
20 s
30 s
40 s
50 s
60 s

#### ■ Digital filter setting

The time for the digital filter can be set to the sensor input. Setting the digital filter can reduce chattering of the switch output and flickering of the analogue output and the display.

ì	0.05 to 0.1 s (increment of 0.01 s)
t	0.1 to 1.0 s (increment of 0.1 s)
9	1 to 10 s (increment of 1 s)
	20 s
t	30 s

0.00 s

The response time indicates when the set value is 90 % in relation to the step input.

(Default setting: 0 s)

#### ■ FUNC output switching function-

Analogue output, external input, or copy function can be selected. (Default setting: Analogue output)

#### ■ Selectable analogue output function

1 to 5 V or 0 to 10 V can be selected for the analogue voltage output type. (Default setting: 1 to 5 V)

#### ■ External input function

The accumulated flow, peak value, and bottom value can be reset remotely.

Accumulated value external reset: A function to reset the accumulated flow value when an external input signal is applied.

In accumulated increment mode, the accumulated value will reset to and increase from zero.

In accumulated decrement mode, the accumulated value will reset to and decrease from the set value.

\* When the accumulated value is stored to memory, every time the accumulated value external reset is activated, the memory will be accessed. Take into consideration that the maximum number of times the memory can be accessed is 1.5 million times. The total number of external inputs and the accumulated value memorising time interval should not exceed 1.5 million times.

Peak/Bottom value reset: Peak and bottom value are reset.

#### ■ Forced output function

The output is turned on/off in a fixed state when starting the system or during maintenance. This enables the confirmation of wiring and prevents system errors due to unexpected output.

For the analogue output type: When ON, the output will be 5 V (or 10 V when 0 to 10 V is selected) or 20 mA, and when OFF, 1 V (or 0 V when 0 to 10 V is selected) or 4 mA.

Also, an increase or decrease of the flow will not change the on/off status of the output while the forced output function is activated.

#### ■ Accumulated value hold

The accumulated value is not cleared even when the power supply is turned off. The accumulated value is memorised every 2 or 5 minutes during measurement and continues from the last memorised value when the power supply is turned on again.

The maximum writable limit of the memory device is 1.5 million times, which should be taken into consideration.

#### ■ Peak/Bottom value display

The maximum (minimum) flow rate is detected and updated from when the power supply is turned on. In peak (bottom) value display mode, this maximum (minimum) flow rate is displayed.

#### ■ Setting of security code

The user can select whether a security code must be entered to release the key lock. At a time of shipment from the factory, it is set such that a security code is not required.

#### ■ Keylock function -

Prevents operation errors such as accidentally changing setting values

#### ■ Reset to the default settings

The product can be returned to its factory default settings.

#### ■ Display with zero cut-off setting

When the flow is close to 0 l/min, the product will round the value down and zero will be displayed. A flow value may be displayed even when the flow rate is 0 l/min due to high pressure or depending on the installation. The zero cut function will force the display to zero. The range to display zero can be changed.



## PFG300 Series

#### ■ Selection of display on sub screen

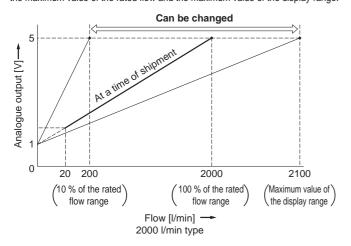
The display on the sub screen in measuring mode can be set.



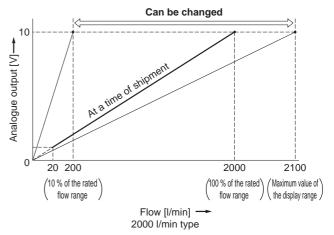
Set value display	Accumulated value display	Peak value display
Displays the set value	Displays the accumulated value	Displays the peak value
	30500 30500	SMC 
Bottom value display	Line name display	OFF
Displays the bottom value	Displays the line name (Up to 5 alphanumeric characters can be input.)	Displays nothing
SNC LO 30		OSMC CASV

#### ■ Analogue output free range function

This function allows a flow that generates an output of 5 V (or 10 V when 0 to 10 V is selected) or 20 mA to be changed. The value can be changed between 10 % of the maximum value of the rated flow and the maximum value of the display range.



#### For analogue voltage output of 0 to 10 V



#### **■** Error display function

When an error or abnormality arises, the location and contents are displayed.

Display	Error name	Description	Action
Er 1 Er 2	OUT over current error	A load current of 80 mA or more is applied to the switch output (OUT).	Eliminate the cause of the over current by turning off the power supply and then turning it on again.
HHH	Instantaneous flow error	The flow rate exceeds the maximum value of the display range.	Decrease the flow rate.
LLL	Reverse flow error	There is a reverse flow equivalent to -5 % or more.	Change the flow to the correct direction.
99999 flashes x 10 <sup>6</sup>	Accumulated flow error	The flow rate exceeds the accumulated flow rate range.	Clear the accumulated flow rate.
Er U Er B Er B Er 14 Er 40	System error	Internal data error	Turn the power off and then on again.
Er 13	Copy error	The copy function does not operate properly.	After clearing the error by pressing the and buttons simultaneously for a minimum of 1 second, check the wiring and the model, and then attempt to copy again.

If the error cannot be solved after the instructions above are performed, please contact SMC for investigation.

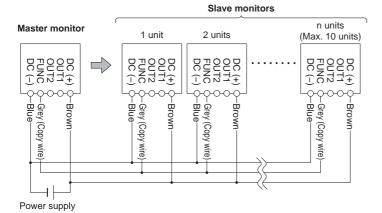


#### **■** Copy function

The settings of the master monitor can be copied to the slave monitors, reducing setting labour and minimizing the risk of setting mistakes.

The set value can be copied to up to 10 flow monitors simultaneously. (Maximum transmission distance: 4 m)





- 1) Wire as shown in the figure on the left.
- Select the slave monitor which is to be the master, and change it into a master using the buttons. (In the default setting, all flow monitors are set as slaves.)
- Press the button on the master monitor to start copying.

#### ■ Selection of power saving mode

Power saving mode can be selected.

It shifts to the power saving mode without button operation for 30 seconds.

It is set to the normal mode (Power saving mode is OFF.) at a time of shipment from the factory.

(During power saving mode, [ECo] will flash in the sub screen and the operation light is ON (only when the switch is ON).)

\* There may be a difference in the displayed value on the connected flow switch and the flow monitor. When the flow monitor display is being used, it is recommended to set the flow switch display to OFF mode.



## **⚠** Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)\*1), and other safety regulations.

Caution indicates a hazard with a low level of risk **⚠** Caution: which, if not avoided, could result in minor or moderate

Warning indicates a hazard with a medium level of risk **⚠** Warning: which, if not avoided, could result in death or serious

injury.

Danger indicates a hazard with a high level of risk Danger: which, if not avoided, will result in death or serious injury. \*1) ISO 4414: Pneumatic fluid power – General rules relating to systems. ISO 4413: Hydraulic fluid power - General rules relating to systems. IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)

ISO 10218-1: Manipulating industrial robots - Safety.

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1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

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Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- not service or attempt to remove product and machinery/equipment until safety is confirmed.
  - 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been
  - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
  - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.
  - 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
  - 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalogue.
  - 3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
  - 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation

#### **Limited warranty and Disclaimer/** Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" "Compliance Requirements". and Read and accept them before using the product.

#### **Limited warranty and Disclaimer**

- 1. The warranty period of the product is 1 year in service or 1.5 years the product is delivered, wichever is first.\*2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular
  - pads are excluded from this 1 year A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited

#### Compliance Requirements

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibit-
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

#### **∕**∴Caution

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary

If anything is unclear, contact your nearest sales branch.

#### **∕**∴Caution

SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

Safety Instructions

Be sure to read "Handling Precautions for SMC Products" (M-E03-3) before using.

#### **SMC Corporation (Europe)**

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