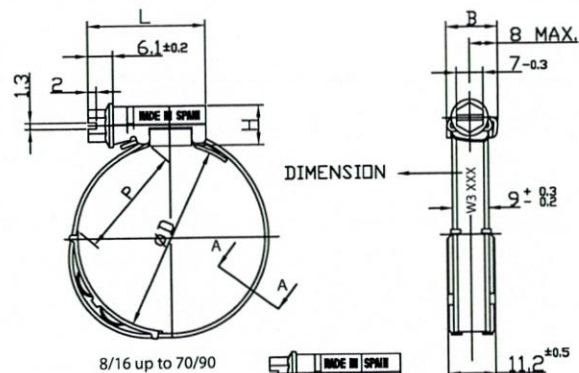
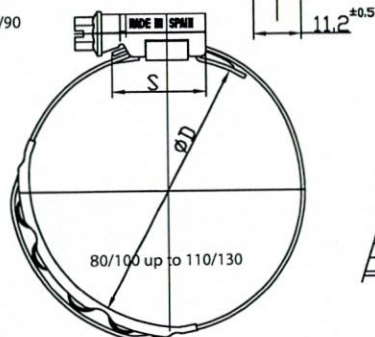




8/16 up to 70/90



80/100 up to 110/130

SECTION A-A

DIMENSION



## TECHNICAL INFORMATION / INFORMACIÓN TÉCNICA

- 1 **Material:** Band and Housing: Stainless Steel X6Cr17 (DIN 1.4016) AISI 430  
**Material:** Sector and Spring: Stainless Steel AISI 301 (DIN 1.4310) / Screw: Stainless Steel AISI 304 Cu  
**Banda y Cabezal:** Acero Inoxidable X6Cr17 (DIN 1.4016) AISI 430  
**Sector y Muelle:** Acero Inoxidable AISI 301 (DIN 1.4310) / Tornillo: Acero Inoxidable AISI 304 Cu
- 2 **Anticorrosion specification:** Salt Spray Test 200 hours According to ASTM B-117 Standard  
**Resistencia a la corrosión:** Maximum proportion of 10 % of base metal corrosion allowed  
200 horas de Niebla Salina Acorde con ASTM B-117 Standard  
Se permite una proporción máxima del 10 % de corrosión del metal base
- 3 **Max. Free Running Torque:** = 1.0 Nm  
**Par de giro libre:**
- 4 **Max. Tightening Torque:** 8-16 to 12-22 = 3.0 Nm  
**Máx. Par de apriete:** 16-27 to 20-32 = 3.5 Nm  
25-40 to 110-130 = 4.0 Nm  
**Min. Breaking Torque:** 8-16 to 12-22 = 4.0 Nm  
**Min. Par de rotura:** 16-27 to 20-32 = 5.5 Nm  
25-40 to 110-130 = 5.5 Nm
- 5 **Torque Tolerance:** ± 5 %  
**Tolerancia del par:**  
**Max. Recommended Tightening Speed (RPM):** 540  
**Max. Recomendación Velocidad apriete (RPM):**

| Ø D+2<br>Application<br>Aplicación | Part Number<br>Referencia | L<br>+1<br>-0.5 | T<br>± 0.1 | H<br>Max. | B<br>Max. | S<br>Min. | P<br>± 1.5 | Max. Pressure<br>Max. Presión<br>BAR |
|------------------------------------|---------------------------|-----------------|------------|-----------|-----------|-----------|------------|--------------------------------------|
| 8-16                               | 03017945                  | 22,1            | 0,65       | 10,5      | 14        | 15,0      | 8          | 45                                   |
| 12-22                              | 03017947                  | 22,1            | 0,65       | 10,5      | 14        | 15,0      | 10         | 45                                   |
| 16-27                              | 03017949                  | 23,6            | 0,75       | 10,5      | 14        | 16,5      | 12         | 36                                   |
| 20-32                              | 03017950                  | 23,6            | 0,75       | 10,5      | 14        | 16,5      | 15         | 36                                   |
| 25-40                              | 03017951                  | 25,6            | 0,75       | 10,5      | 14        | 17,1      | 22         | 32                                   |
| 30-45                              | 03017952                  | 25,6            | 0,75       | 10,5      | 14        | 17,1      | 27         | 27                                   |
| 32-50                              | 03017953                  | 25,6            | 0,75       | 10,5      | 14        | 17,1      | 27         | 27                                   |
| 40-60                              | 03017954                  | 25,6            | 0,75       | 10,5      | 14        | 17,1      | 37         | 19                                   |
| 50-70                              | 03017955                  | 29,6            | 0,75       | 10,5      | 14        | 21,1      | 46         | 17                                   |
| 60-80                              | 03017956                  | 29,6            | 0,75       | 10,5      | 14        | 21,1      | 56         | 15                                   |
| 70-90                              | 03017957                  | 29,6            | 0,75       | 10,5      | 14        | 21,1      | 69         | 13                                   |
| 80-100                             | 03017958                  | 29,6            | 0,75       | 10,5      | 14        | 21,1      | 63         | 11                                   |
| 90-110                             | 03017959                  | 29,6            | 0,75       | 10,5      | 14        | 21,1      | 68         | 10                                   |
| 100-120                            | 03017960                  | 29,6            | 0,75       | 10,5      | 14        | 21,1      | 82         | 9                                    |
| 110-130                            | 03017961                  | 29,6            | 0,75       | 10,5      | 14        | 21,1      | 92         | 8                                    |

|                       |                                                                                       |                 |
|-----------------------|---------------------------------------------------------------------------------------|-----------------|
| M10                   | INITIAL LEVEL 29/09/2023 NEW FORMAT                                                   |                 |
| LEVEL                 | DESCRIPTION                                                                           |                 |
| SHEET<br>A-4          | CUSTOMER                                                                              | FAMILY 030179AA |
|                       | NAME<br>ASFA-L Constant Tension Clamp - W3<br>Abrazadera ASFA-L Constant Tension - W3 |                 |
|                       | PART N° 030179AA                                                                      |                 |
| SCALE                 | NOTES                                                                                 |                 |
| GENERAL TOL.<br>± 0.3 |  |                 |
| DRAW                  | MVL                                                                                   | SIGNATURE       |
| APPROVED              | JMG                                                                                   |                 |
| DATE                  | 29/09/23                                                                              |                 |



MIKALOR